



AIR CONDITIONER

INSTRUCTION MANUAL

Models: KW09HUCA4D
KW12HUCA4D
KW18HUCA4D
(Refrigerant R410A)

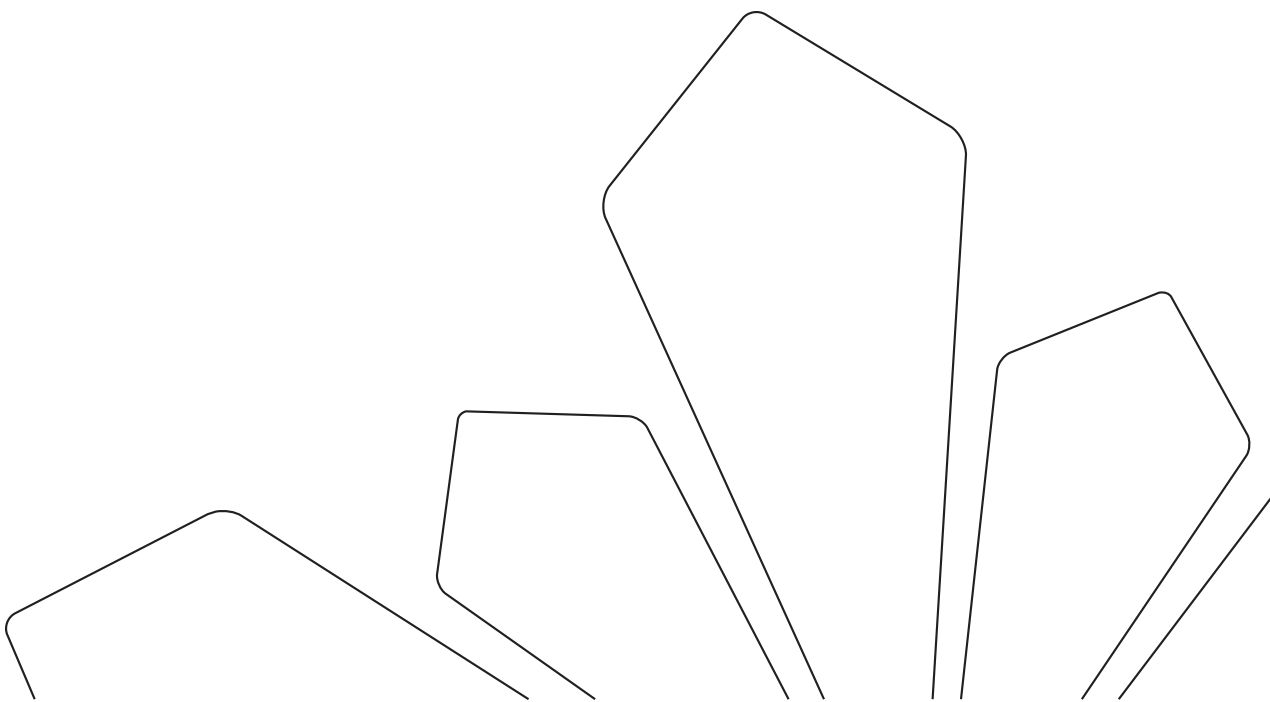


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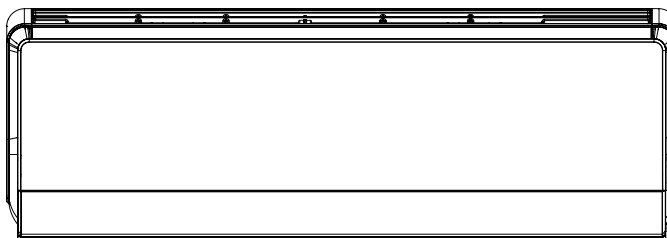
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Part I : Technical Information

1. Summary

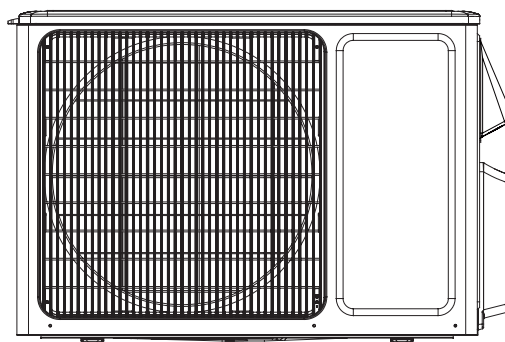
Indoor Unit:

KW09HUCA4DI
KW12HUCA4DI
KW18HUCA4DI

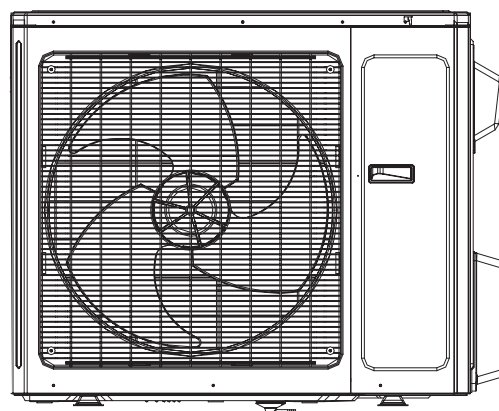


Outdoor Unit:

KW09HUCA4DO
KW12HUCA4DO



KW18HUCA4DO



Remote Controller:

SAA1FB1F



2.1 Specification Sheet

Model			KW09HUCA4D
Product Code			CB264001004_L74318
Power Supply	Rated Voltage	V~	208/230
	Rated Frequency	Hz	60
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity(Min~Max)		Btu/h	9000(1535~9554)
Heating Capacity(Min~Max)		Btu/h	9000(2300~9895)
Cooling Power Input(Min~Max)		W	570(50~1400)
Heating Power Input(Min~Max)		W	630(200~1500)
Cooling Power Current		A	2.3
Heating Power Current		A	2.8
Rated Input		W	1500
Rated Current		A	6.5
Air Flow Volume(SH/H/MH/M/ML/L/SL)		CFM	412/383/353/324/294/235/206
Dehumidifying Volume		Pint/h	1.69
EER		(Btu/h)/W	15.79
COP		(Btu/h)/W	14.29
SEER			30.5
SCOP			10
Application Area		yd ²	14.35-21.53
Indoor Unit	Model of indoor unit		KW09HUCA4DI
	Indoor Unit Product Code		CB264N01004_L74318
	Fan Type		Cross-flow
	Diameter Length(DXL)	inch	Φ4 3/16X27 1/2
	Fan Motor Cooling Speed (SH/H/MH/M/ML/L/SL/Q)	r/min	1170/1103/952/851/751/699/650/599
	Fan Motor Heating Speed (SH/H/MH/M/ML/L/SL/Q)	r/min	1170/1103/1019/952/870/800/751/-
	Output of Fan Motor	W	20
	Fan Motor RLA	A	0.2
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Pipe Diameter	inch	Φ1/4
	Row-fin Gap	inch	2-1/16
	Coil Length (LXDXW)	inch	27 13/16X1X12
	Swing Motor Model		MP24HV/MP24AQ
	Output of Swing Motor	W	1.5/1.5
	Fuse	A	3.5
	Sound Pressure Level (SH/H/MH/M/ML/L/SL)	dB (A)	41/38/34/30/26/24/22
	Sound Power Level (SH/H/MH/M/ML/L/SL)	dB (A)	/
	Dimension (WXHDX)	inch	37 13/16X12 5/8X8
	Dimension of Carton Box (LXWXH)	inch	40 15/16X15 3/4X12 1/2
	Dimension of Package (LXWXH)	inch	41 1/16X15 7/8X13 1/8
	Net Weight	lb	30.9
	Gross Weight	lb	37.5

Outdoor Unit	Model of Outdoor Unit		KW09HUCA4DO
	Outdoor Unit Product Code		CB264W01000_L74318
	Compressor Manufacturer/Trademark		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		QXAT-B121zE070
	Compressor Oil		FV50S
	Compressor Type		Rotary
	Compressor L.R.A.	A	35
	Compressor RLA		8.5
	Compressor Power Input	W	1070
	Overload Protector		1NT11L-6233/HPC115/95/KSD115°C
	Throttling Method		Electron expansion valve
	Operation temp	°F	61~86
	Ambient temp (cooling)	°F	0~115
	Ambient temp (heating)	°F	-22~75
	Condenser Form		Aluminum Fin-copper Tube
	Pipe Diameter	inch	Φ1/4
	Rows-fin Gap	inch	2.5-1/16
	Coil Length (LXDXW)	inch	30X2 1/4X21 5/8
	Fan Motor Speed	rpm	850
	Output of Fan Motor	W	30
	Fan Motor RLA	A	0.36
	Fan Motor Capacitor	μF	/
	Air Flow Volume of Outdoor Unit	CFM	1412
	Fan Type		Axial-flow
	Fan Diameter	inch	Φ17 1/4
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IP24
	Design Pressure(High)	PSIG	550
	Design Pressure(Low)	PSIG	240
	Sound Pressure Level (H/M/L)	dB (A)	53/-/-
	Sound Power Level (H/M/L)	dB (A)	/
	Dimension (WXHDXD)	inch	35 3/8X23 1/2X14 7/8
	Dimension of Carton Box (LXWXH)	inch	37 3/16X16 7/16X24 13/16
	Dimension of Package (LXWXH)	inch	37 5/16X16 9/16X25 3/8
	Net Weight	lb	99.2
	Gross Weight	lb	105.8
	Refrigerant		R410A
	Refrigerant Charge	oz	49.4
Connection Pipe	Length	ft	24.6
	Gas Additional Charge	oz/ft	0.2
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	1/2
	Max Distance Height	ft	32.8
	Max Distance Length	ft	49.2
	Note:The connection pipe applies metric diameter.		

The above data is subject to change without notice; please refer to the nameplate of the unit.

Model			KW12HUCA4D
Product Code			CB264001104_L74318
Power Supply	Rated Voltage	V~	208/230
	Rated Frequency	Hz	60
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity(Min~Max)		Btu/h	12000(2900~13307)
Heating Capacity(Min~Max)		Btu/h	13000(3071~13307)
Cooling Power Input(Min~Max)		W	940(75~1500)
Heating Power Input(Min~Max)		W	1220(250~1600)
Cooling Power Current		A	3.9
Heating Power Current		A	5.3
Rated Input		W	1600
Rated Current		A	6.9
Air Flow Volume(SH/H/MH/M/ML/L/SL)		CFM	471/441/412/383/353/294/265
Dehumidifying Volume		Pint/h	2.96
EER		(Btu/h)/W	12.77
COP		(Btu/h)/W	10.66
SEER			23
SCOP			10
Application Area		yd ²	19.14-28.70
Indoor Unit	Model of indoor unit		KW12HUCA4DI
	Indoor Unit Product Code		CB264N01104_L74318
	Fan Type		Cross-flow
	Diameter Length(DXL)	inch	Φ4 3/16X27 1/2
	Fan Motor Cooling Speed (SH/H/MH/M/ML/L/SL/Q)	r/min	1200/1103/952/851/751/699/650/599
	Fan Motor Heating Speed (SH/H/MH/M/ML/L/SL/Q)	r/min	1200/1103/1019/952/870/800/751/-
	Output of Fan Motor	W	20
	Fan Motor RLA	A	0.2
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Pipe Diameter	inch	Φ1/4
	Row-fin Gap	inch	2-19/32
	Coil Length (LXDXW)	inch	27 13/16X1X12
	Swing Motor Model		MP24HV/MP24AQ
	Output of Swing Motor	W	1.5/1.5
	Fuse	A	3.5
	Sound Pressure Level (SH/H/MH/M/ML/L/SL)	dB (A)	42/39/35/31/27/25/23
	Sound Power Level (SH/H/MH/M/ML/L/SL)	dB (A)	/
	Dimension (WXHXD)	inch	37 13/16X12 5/8X8
	Dimension of Carton Box (LXWXH)	inch	40 15/16X15 3/4X12 1/2
	Dimension of Package (LXWXH)	inch	41 1/16X15 7/8X13 1/8
	Net Weight	lb	30.9
	Gross Weight	lb	37.5

Outdoor Unit	Model of Outdoor Unit		KW12HUCA4DO
	Outdoor Unit Product Code		CB264W01100_L74318
	Compressor Manufacturer/Trademark		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		QXAT-B096zE070
	Compressor Oil		68EP
	Compressor Type		Rotary
	Compressor L.R.A.	A	40
	Compressor RLA		9.5
	Compressor Power Input	W	700
	Overload Protector		1NT11L-6233/HPC115/95U1/KSD115°C
	Throttling Method		Electron expansion valve
	Operation temp	°F	61~86
	Ambient temp (cooling)	°F	0~115
	Ambient temp (heating)	°F	-22~75
	Condenser Form		Aluminum Fin-copper Tube
	Pipe Diameter	inch	Φ1/4
	Rows-fin Gap	inch	2.5-1/16
	Coil Length (LXDXW)	inch	30X2 1/4X21 5/8
	Fan Motor Speed	rpm	850
	Output of Fan Motor	W	30
	Fan Motor RLA	A	0.36
	Fan Motor Capacitor	μF	/
	Air Flow Volume of Outdoor Unit	CFM	1412
	Fan Type		Axial-flow
	Fan Diameter	inch	Φ17 1/4
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IP24
	Design Pressure(High)	PSIG	550
	Design Pressure(Low)	PSIG	240
	Sound Pressure Level (H/M/L)	dB (A)	55/-/-
	Sound Power Level (H/M/L)	dB (A)	/
	Dimension (WXHDXD)	inch	35 3/8X23 1/2X14 7/8
	Dimension of Carton Box (LXWXH)	inch	37 3/16X16 7/16X24 13/16
	Dimension of Package (LXWXH)	inch	37 5/16X16 9/16X25 3/8
	Net Weight	lb	97.0
	Gross Weight	lb	103.6
	Refrigerant		R410A
	Refrigerant Charge	oz	49.4
Connection Pipe	Length	ft	24.6
	Gas Additional Charge	oz/ft	0.2
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	1/2
	Max Distance Height	ft	32.8
	Max Distance Length	ft	65.6
	Note:The connection pipe applies metric diameter.		

The above data is subject to change without notice; please refer to the nameplate of the unit.

Model			KW18HUCA4D
Product Code			CB264000904_L74318
Power Supply	Rated Voltage	V~	208/230
	Rated Frequency	Hz	60
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity(Min~Max)		Btu/h	18000(4436~20472)
Heating Capacity(Min~Max)		Btu/h	19000(3753~19107)
Cooling Power Input(Min~Max)		W	1440(350~2400)
Heating Power Input(Min~Max)		W	1800(350~2500)
Cooling Power Current		A	6.3
Heating Power Current		A	7.8
Rated Input		W	2500
Rated Current		A	10.8
Air Flow Volume(SH/H/MH/M/ML/L/SL)		CFM	530/500/471/441/412/353/324
Dehumidifying Volume		Pint/h	3.8
EER		(Btu/h)/W	12.16
COP		(Btu/h)/W	10.56
SEER			21
SCOP			10
Application Area		yd ²	27.51-40.66
Indoor Unit	Model of indoor unit		KW18HUCA4DI
	Indoor Unit Product Code		CB264N00904_L74318
	Fan Type		Cross-flow
	Diameter Length(DXL)	inch	Φ4 3/16X27 1/2
	Fan Motor Cooling Speed (SH/H/MH/M/ML/L/SL/Q)	r/min	1450/1200/1100/930/800/700/650/600
	Fan Motor Heating Speed (SH/H/MH/M/ML/L/SL/Q)	r/min	1400/1200/1100/1000/900/800/750/-
	Output of Fan Motor	W	20
	Fan Motor RLA	A	0.2
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Pipe Diameter	inch	Φ1/4
	Row-fin Gap	inch	2-19/32
	Coil Length (LXDXW)	inch	27 13/16X1X12
	Swing Motor Model		MP24HV/MP24AQ
	Output of Swing Motor	W	1.5/1.5
	Fuse	A	3.5
	Sound Pressure Level (SH/H/MH/M/ML/L/SL)	dB (A)	48/43/39/35/31/28/26
	Sound Power Level (SH/H/MH/M/ML/L/SL)	dB (A)	/
	Dimension (WXHDX)	inch	37 13/16X12 5/8X8
	Dimension of Carton Box (LXWXH)	inch	40 15/16X15 3/4X12 1/2
	Dimension of Package (LXWXH)	inch	41 1/16X15 7/8X13 1/8
	Net Weight	lb	30.9
	Gross Weight	lb	37.5

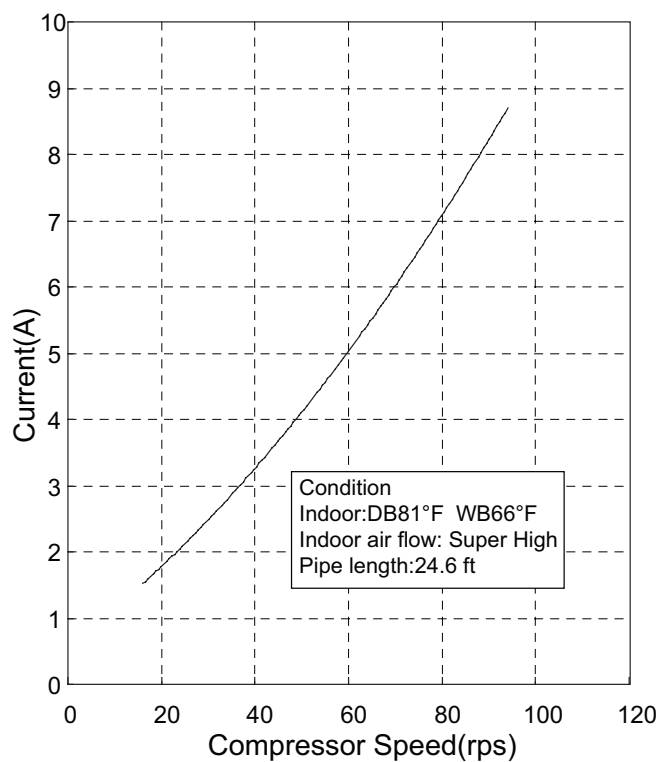
Outdoor Unit	Model of Outdoor Unit		KW18HUCA4DO
	Outdoor Unit Product Code		CB264W00900_L74318
	Compressor Manufacturer/Trademark		ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model		QXAT-D20zF030
	Compressor Oil		RB68EP
	Compressor Type		Rotary
	Compressor L.R.A.	A	30
	Compressor RLA		14.5
	Compressor Power Input	W	2443
	Overload Protector		1NT11L-6233/HPC115/95/KSD115°C
	Throttling Method		Electron expansion valve
	Operation temp	°F	61~86
	Ambient temp (cooling)	°F	0~115
	Ambient temp (heating)	°F	-22~75
	Condenser Form		Aluminum Fin-copper Tube
	Pipe Diameter	inch	Φ1/4
	Rows-fin Gap	inch	2-1/16
	Coil Length (LXDXW)	inch	37 13/16X3 7/16X29 7/16
	Fan Motor Speed	rpm	820
	Output of Fan Motor	W	90
	Fan Motor RLA	A	0.65
	Fan Motor Capacitor	μF	/
	Air Flow Volume of Outdoor Unit	CFM	2354
	Fan Type		Axial-flow
	Fan Diameter	inch	Φ21 5/8
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IP24
	Design Pressure(High)	PSIG	550
	Design Pressure(Low)	PSIG	240
	Sound Pressure Level (H/M/L)	dB (A)	59/-/-
	Sound Power Level (H/M/L)	dB (A)	/
	Dimension (WXHDXD)	inch	39 3/8X31 1/8X16 13/16
	Dimension of Carton Box (LXWXH)	inch	42 1/2X19X33
	Dimension of Package (LXWXH)	inch	42 5/8X19 3/16X32 1/16
	Net Weight	lb	141.1
	Gross Weight	lb	152.1
	Refrigerant		R410A
	Refrigerant Charge	oz	70.6
Connection Pipe	Length	ft	24.6
	Gas Additional Charge	oz/ft	0.5
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	5/8
	Max Distance Height	ft	32.8
	Max Distance Length	ft	82.0
	Note:The connection pipe applies metric diameter.		

The above data is subject to change without notice; please refer to the nameplate of the unit.

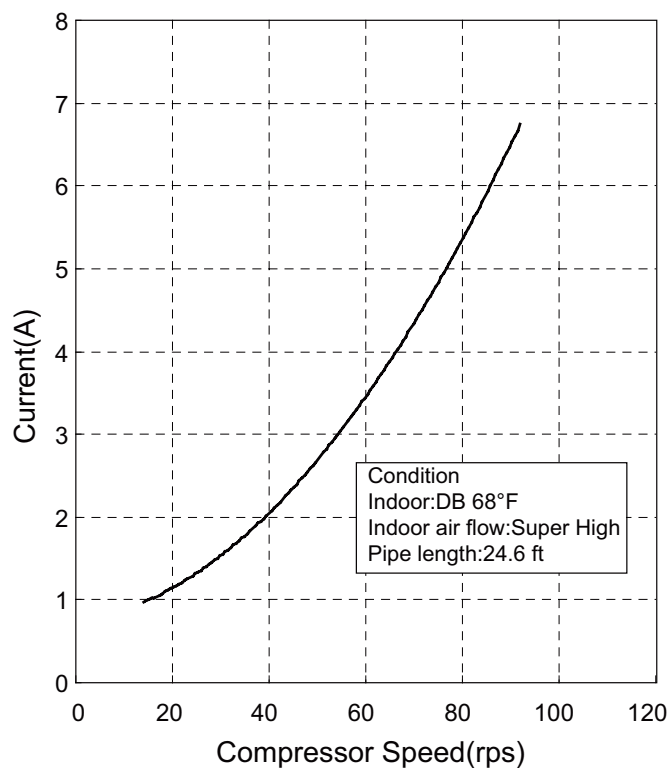
2.2 Operation Characteristic Curve

09K/12K

Cooling

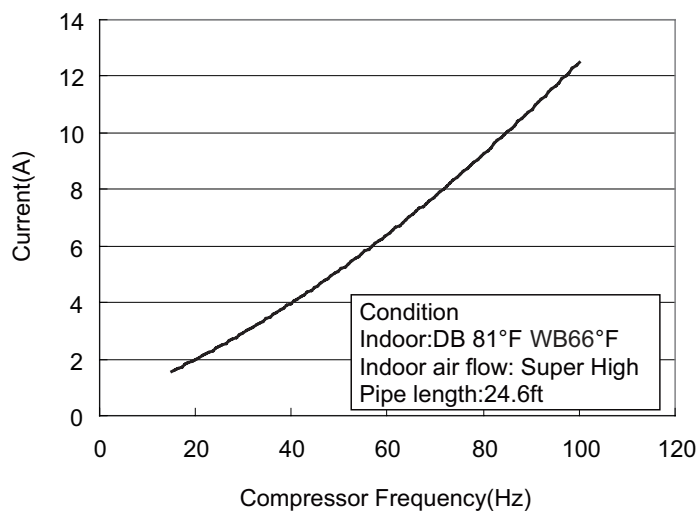


Heating

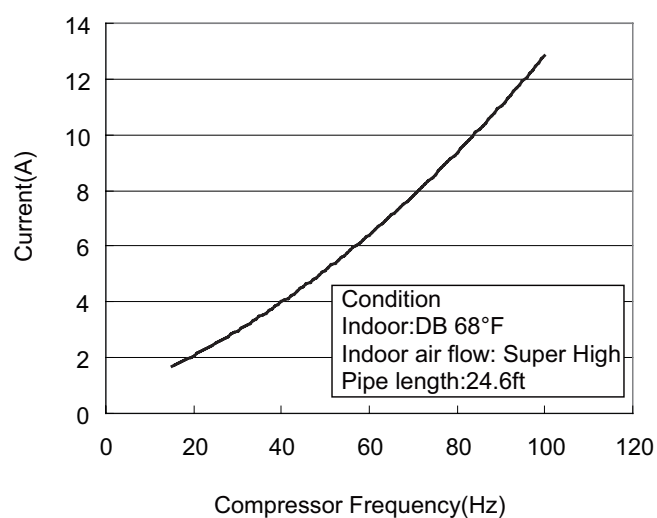


18K

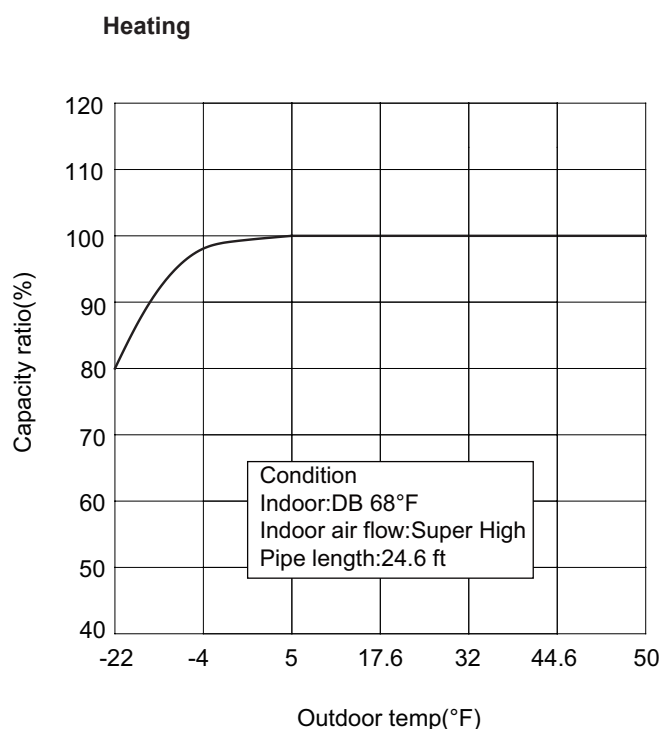
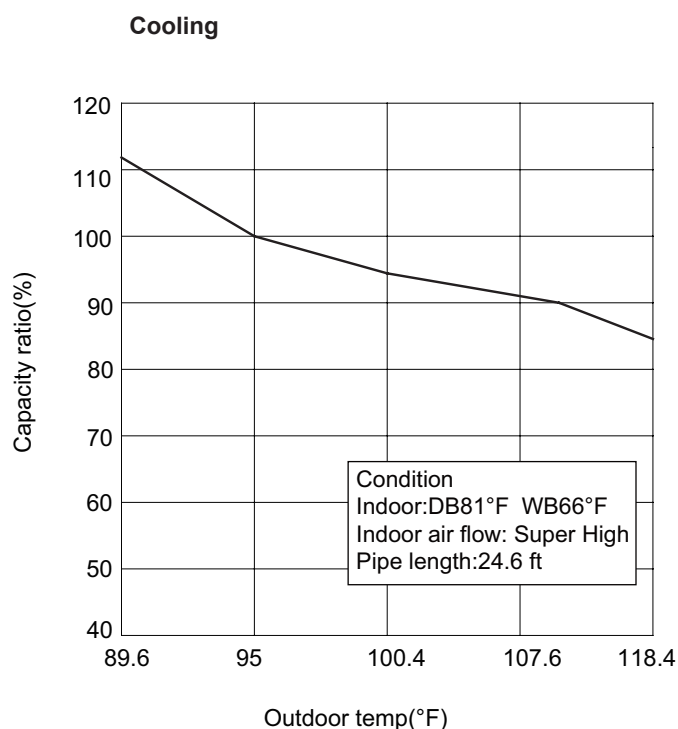
Cooling



Heating



2.3 Capacity Variation Ratio According to Temperature



2.4 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°F) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (Hz)
Indoor	Outdoor		PSIG	T1 (°F)	T2 (°F)			
81/66	95/75	09K/12K	123.2~145	in:46~52 out:52~57	in:122~176 out:99~109	Suprt High	High	58
81/66	95/75	18K	130.5~159.5	54 to 57	176 to 104	Super High	High	75

Heating:

Rated heating condition(°F) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (Hz)
Indoor	Outdoor		P (MPa)	T1 (°F)	T2 (°F)			
68/-	45/43	09K/12K	362.3~435	in:122~176 out:99~109	in:34~37 out:36~41	Super High	High	56
68/60	17/16	18K	365.3~391.3	158 to 104	34 to 41	Super High	High	75

Instruction:

T1: Inlet and outlet pipe temperature of evaporator

T2: Inlet and outlet pipe temperature of condenser

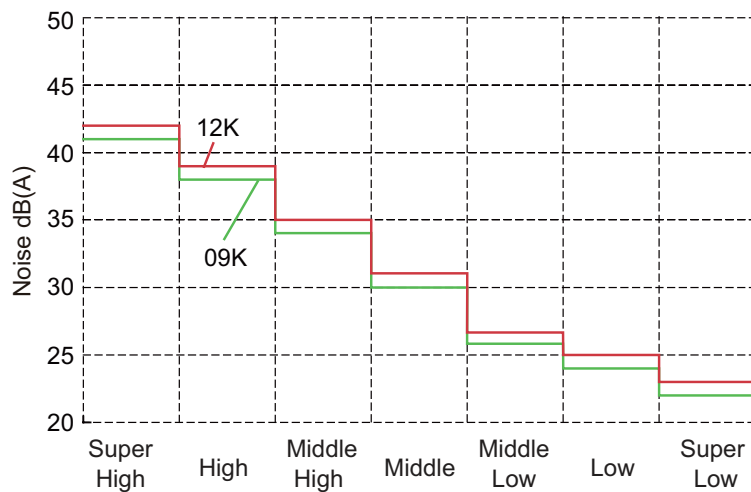
P: Pressure at the side of big valve

Connection pipe length: 24.6ft.

2.5 Noise Curve

Indoor side noise

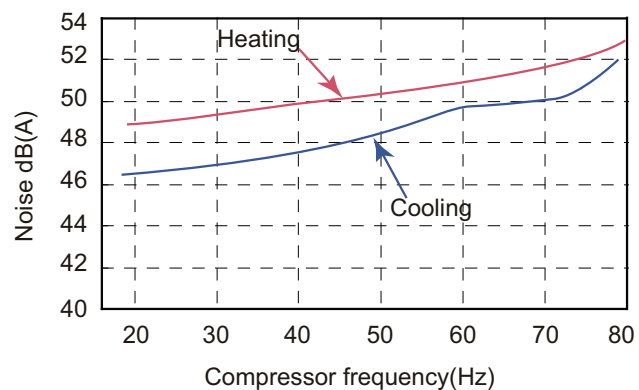
09K/12K



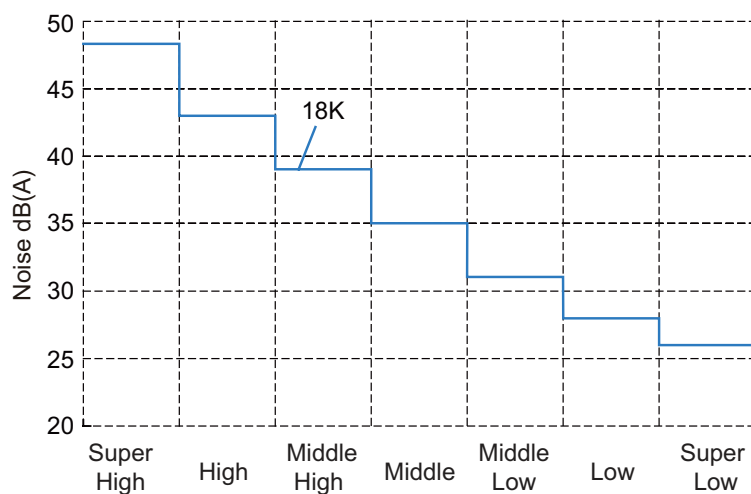
Indoor fan motor rotating speed

Outdoor side noise

09K/12K

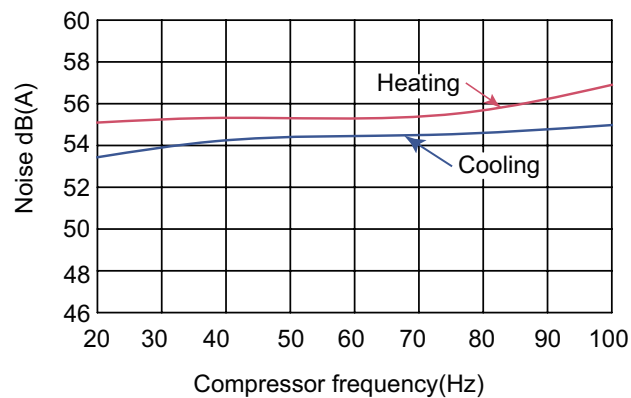


18K



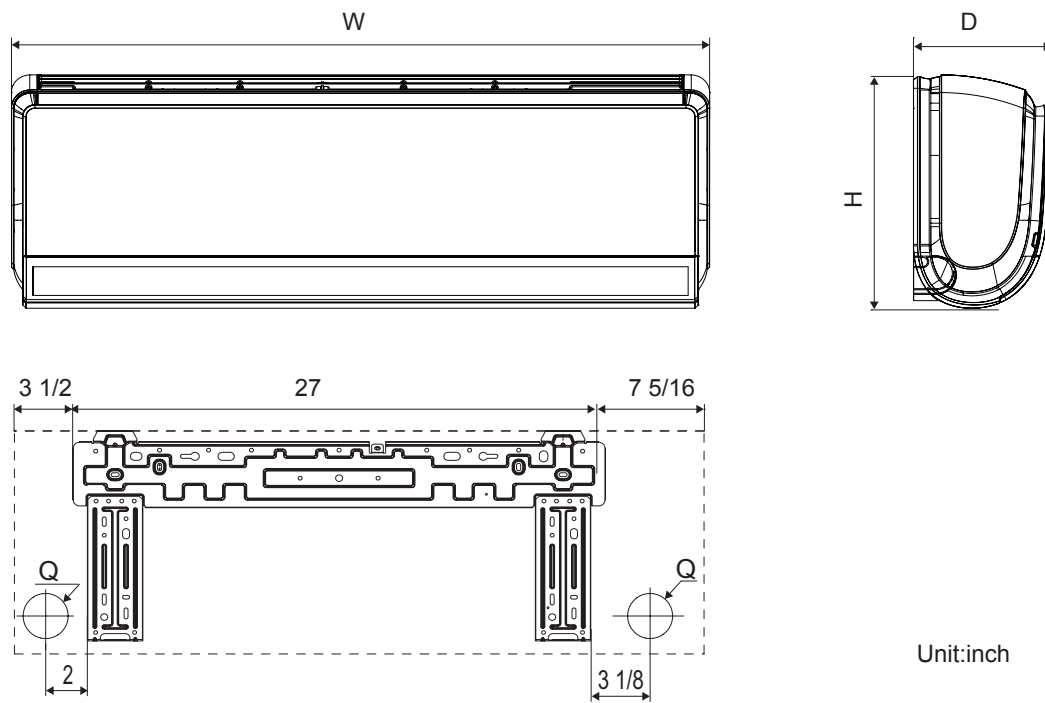
Indoor fan motor rotating speed

18K



3. Outline Dimension Diagram

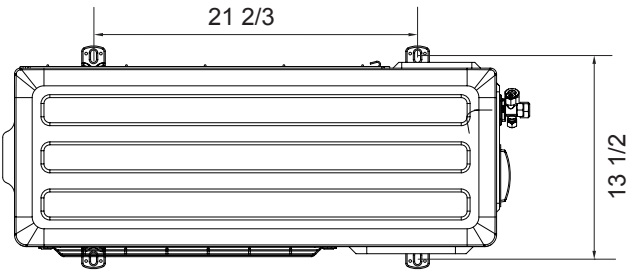
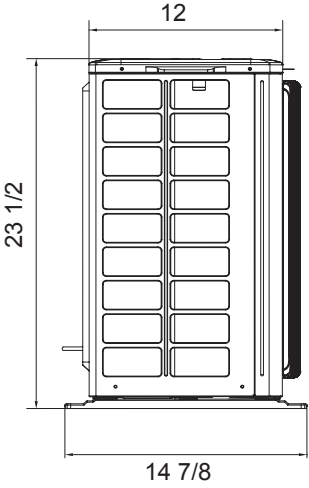
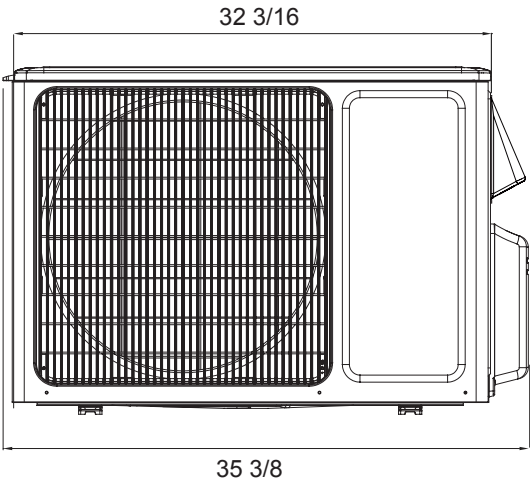
3.1 Indoor Unit



Model	W	H	D	Q
09K/12K	37 13/16	12 5/8	8	Φ2 3/16
18K	37 13/16	12 5/8	8	Φ2 3/4

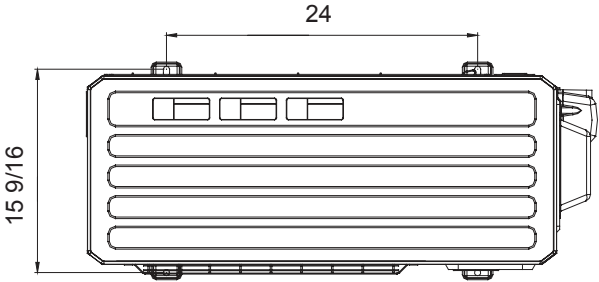
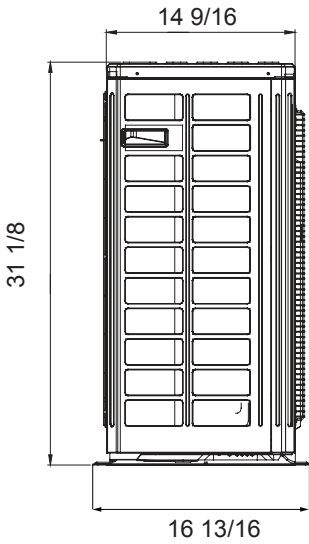
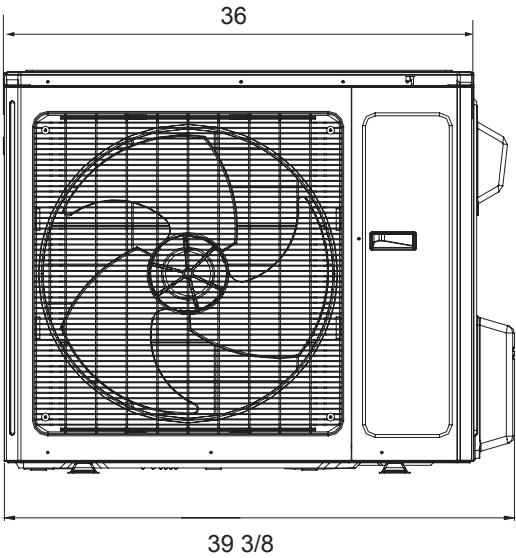
3.2 Outdoor Unit

09K/12K



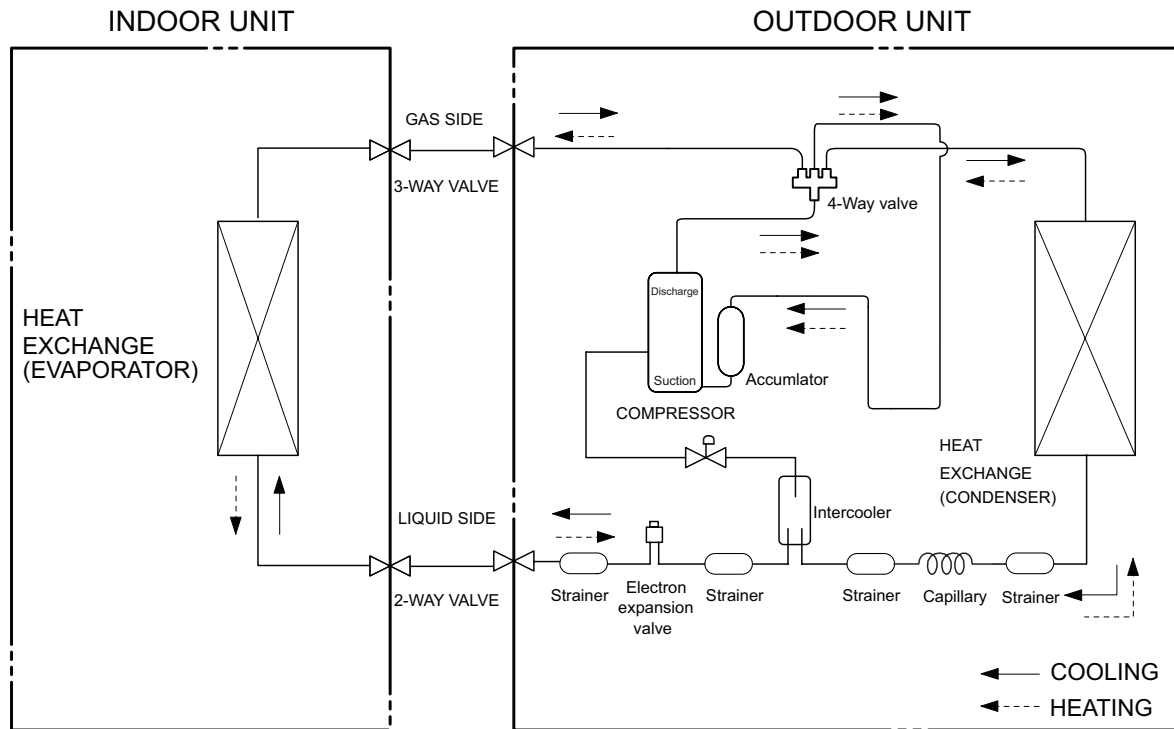
Unit:inch

18K



Unit:inch

4. Refrigerant System Diagram



Connection pipe specification:

Liquid : 1/4"

Gas : 1/2" (09K/12K)

Gas : 5/8" (18K)

5. Electrical Part

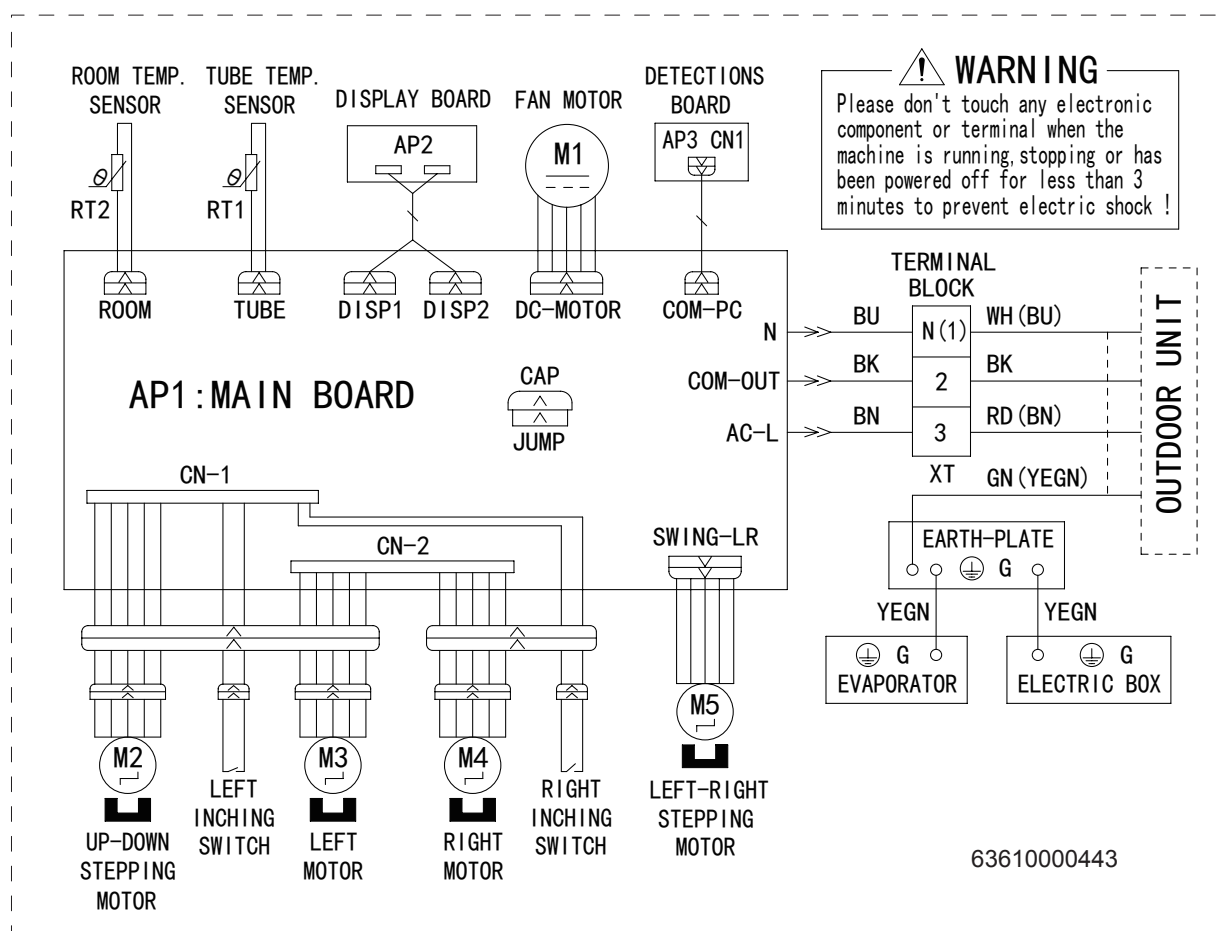
5.1 Wiring Diagram

• Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue		Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

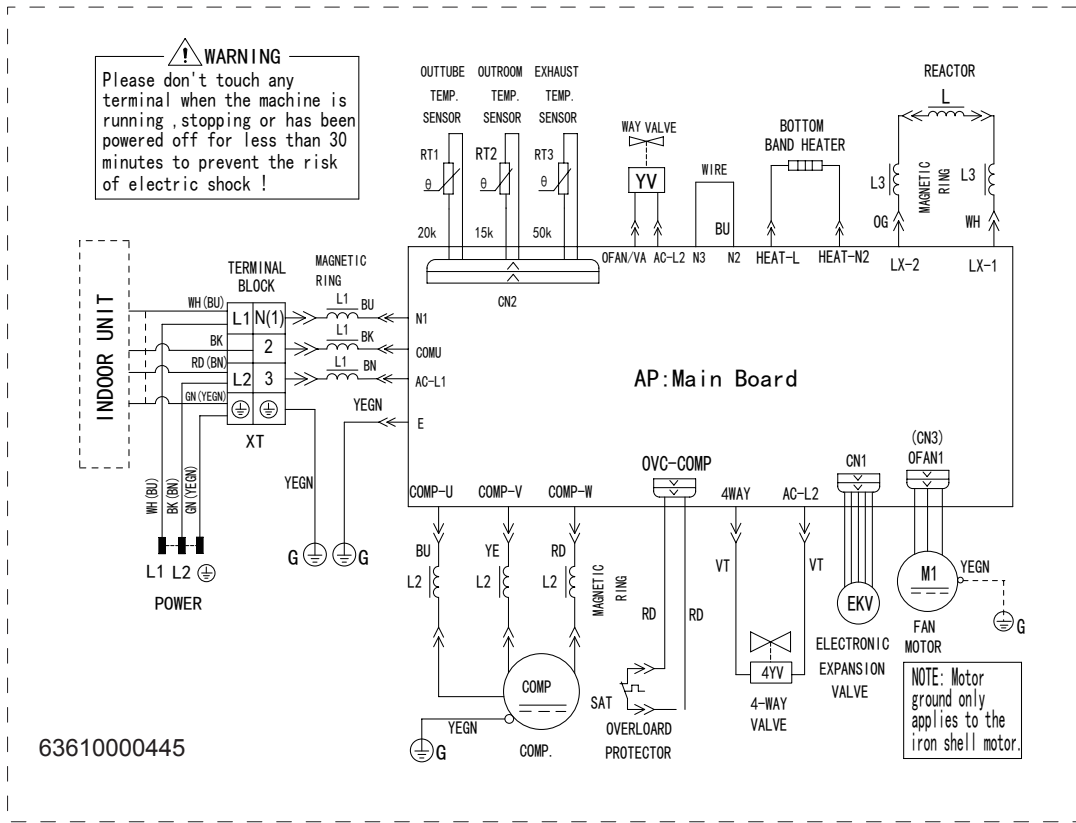
Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lever for this model.

• Indoor Unit

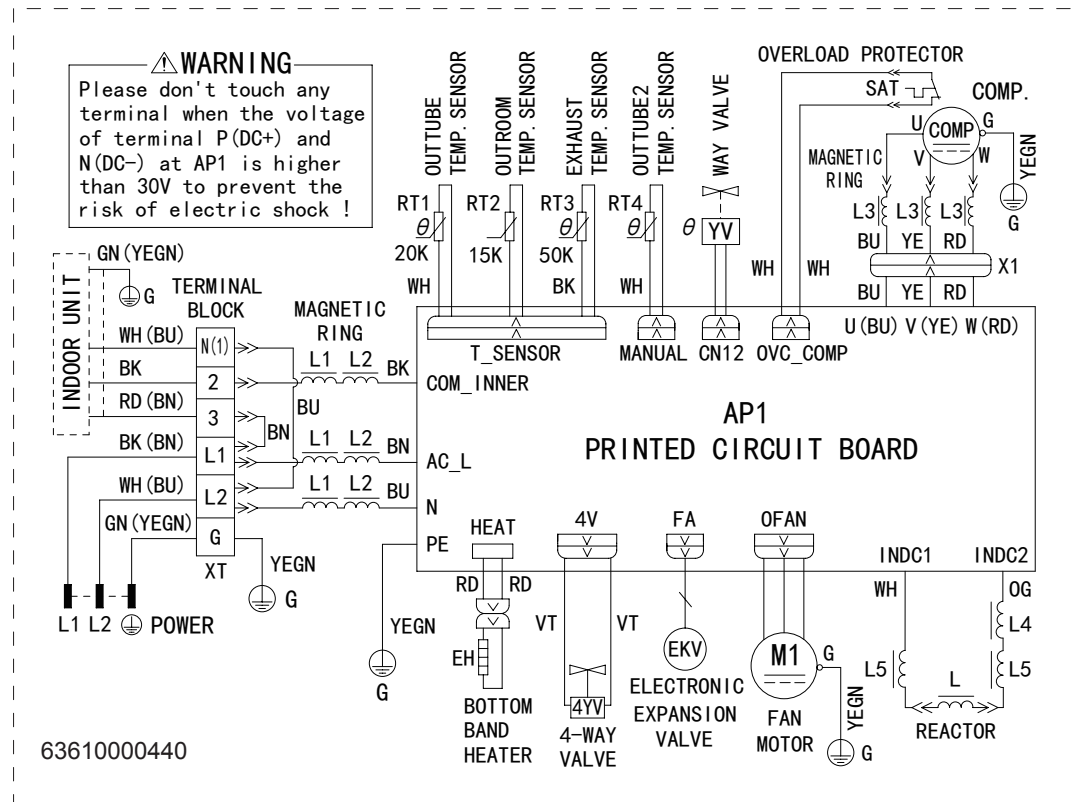


● Outdoor Unit

KW09HUCA4DO KW12HUCA4DO



KW18HUCA4DO

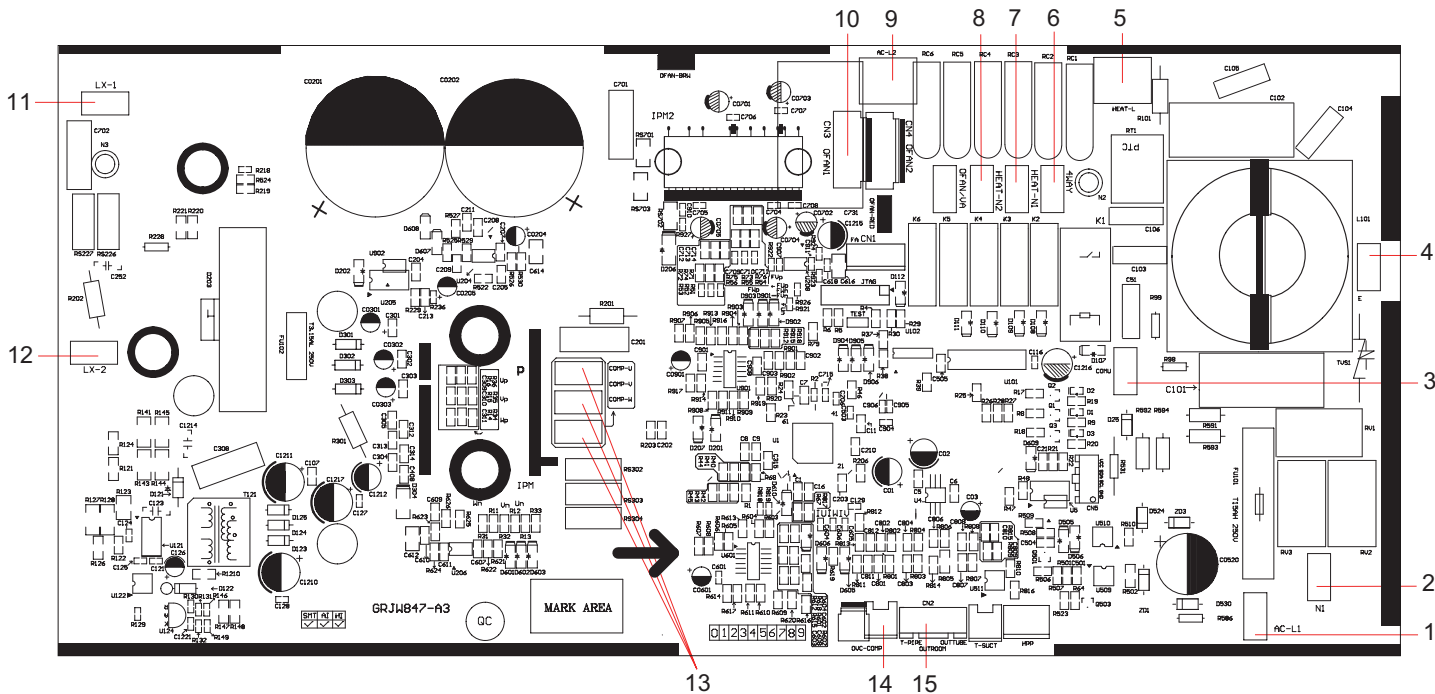


These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.

09K/12K

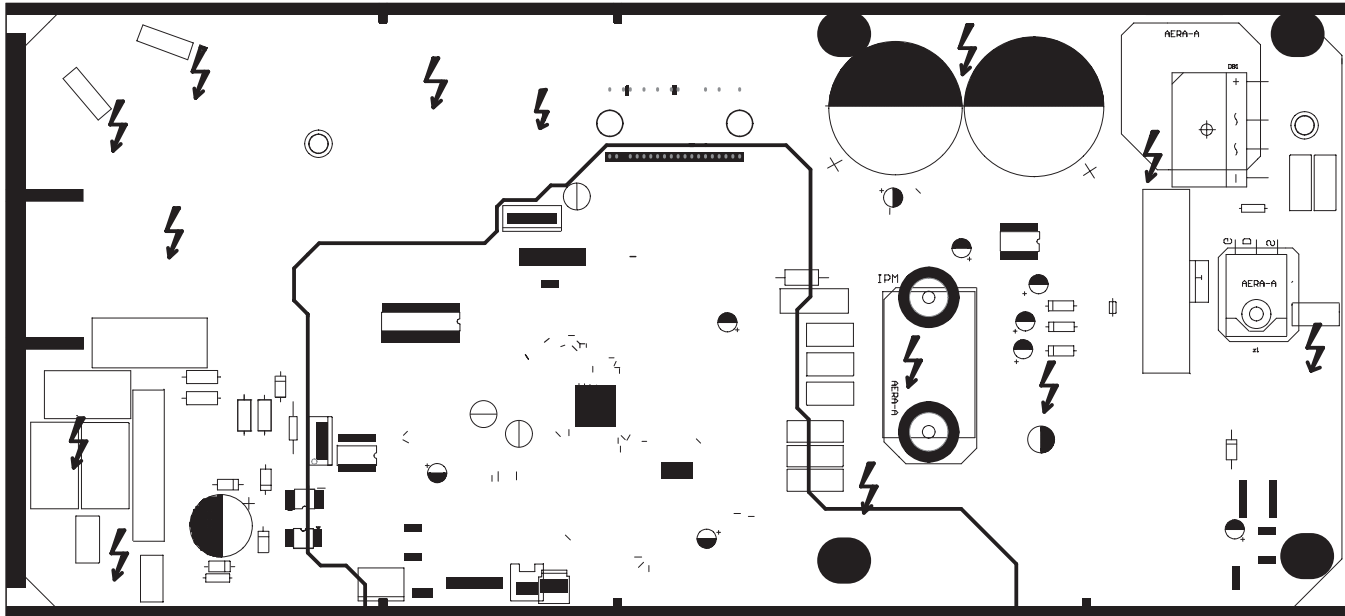
09K/12K

- **Top view**



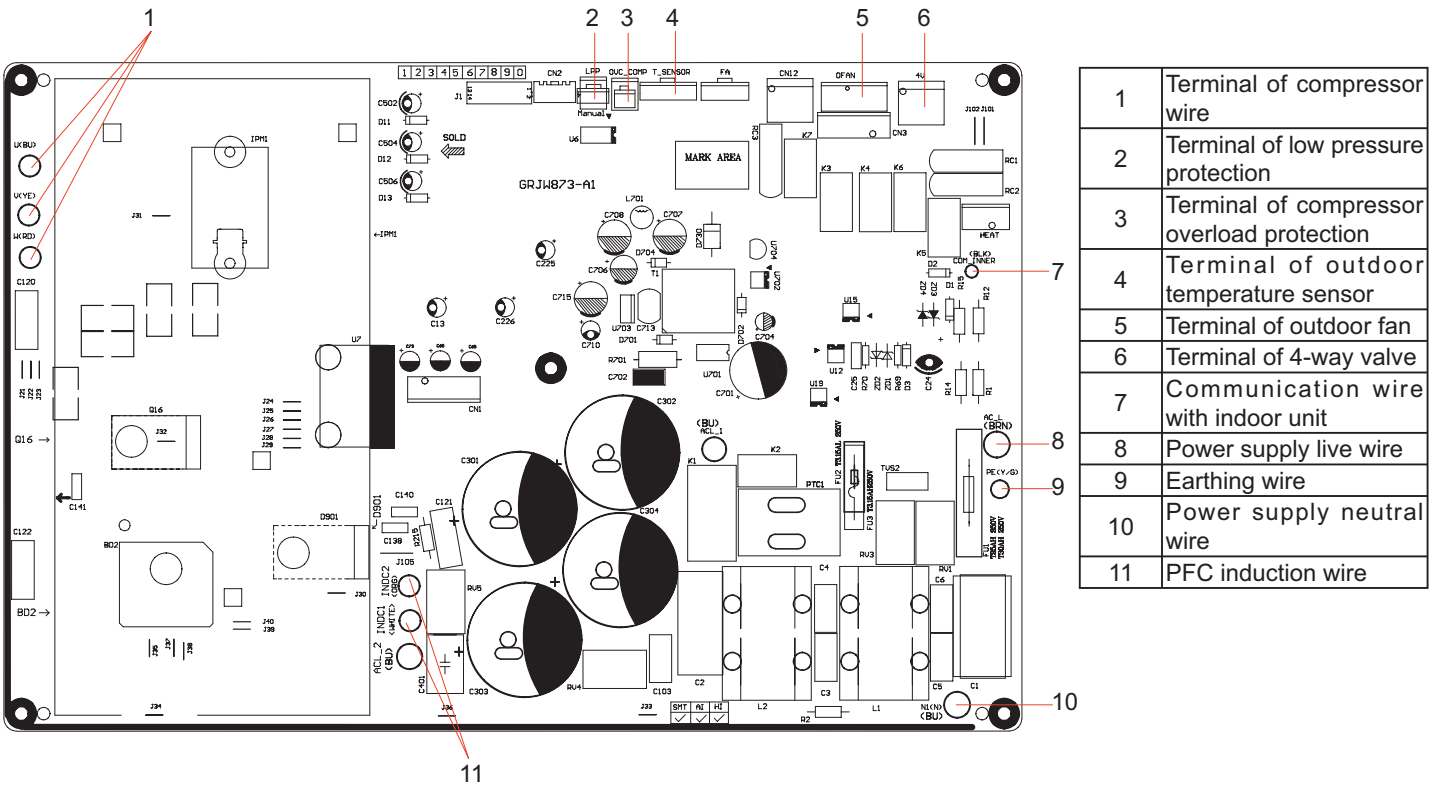
1	Input of live wire of power	4	Input of ground wire of power	7	Neutral wire of electric heater of compressor	10	Interface of fan	13	U,V,W three phases of compressor
2	Input of neutral wire of power	5	Live wire of electric heater	8	Neutral wire of electric heater of chassis	11	Interface 1 of electric reactor	14	Input of overload
3	Communication interface	6	Neutral wire of 4-way valve	9	Live wire of 4-way valve	12	Interface 2 of electric reactor	15	Temp. sensor

- **Bottom view**

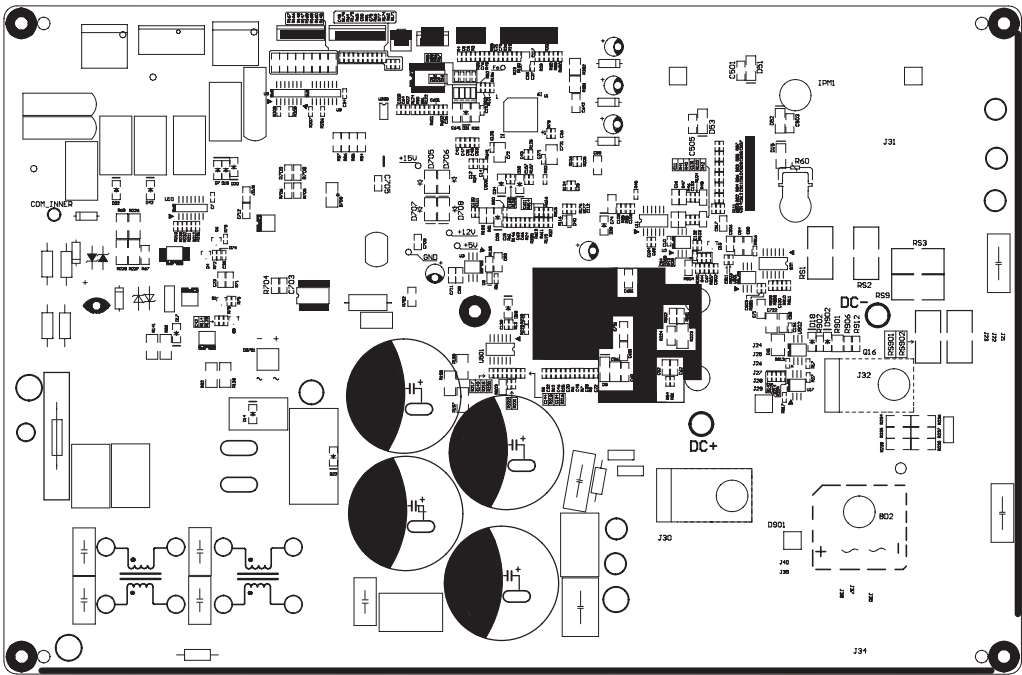


18K

• Top view



• Bottom view



6. Function and Control

6.1 Remote Controller Introduction

Specialties note

Matching instructions




This model adopts RF remote control. The remote controller shall be matched with the air conditioner before operation, otherwise the remote control will be invalid. Before operation, please read the instructions in this page carefully and then do the corresponding matching operation.

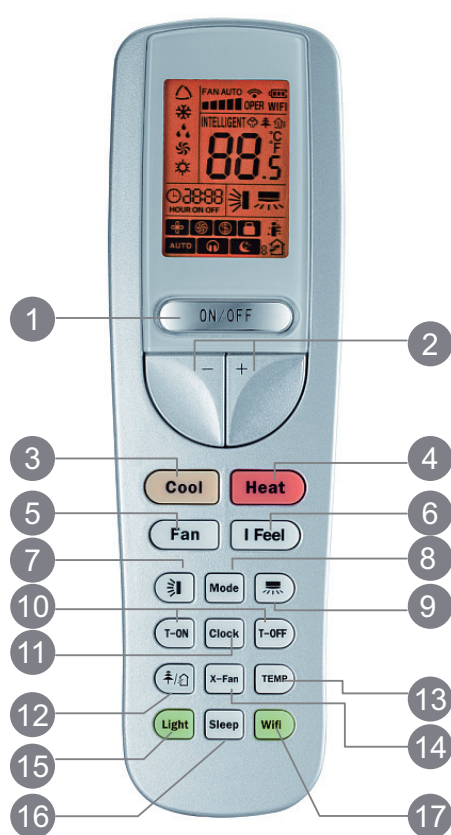
Note:


- Please done the following operation within 6.56ft from the unit. Matching is not needed anymore once it is done.
- During matching, please keep the remote controller and air conditioner under standby status.
- When the signal of remote controller cant be received, please match the remote controller with the unit again.

Matching of remote controle

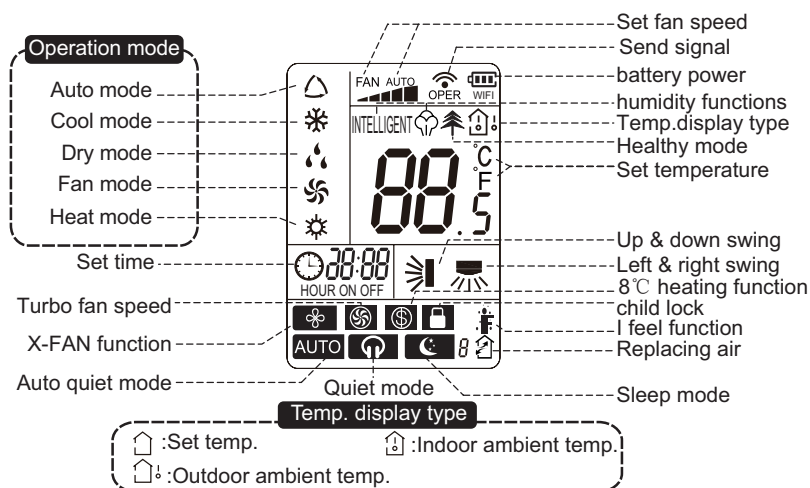
When the unit is under standby status, please get close to the air conditioner within 6.56ft and then hold on pressing  button for 3s. The remote controller and air conditioner will enter matching automatically. If matching is done, the unit will give out three sounds; if matching is failed, please get closer to the unit and arrange matching again.

Buttons on Remote Controller





- 1 ON/OFF button
- 2 +/- button
- 3 Cool button
- 4 Heat button
- 5 Fan button
- 6 I Feel button
- 7 Up down swing button
- 8 Mode button
- 9 Left right swing button
- 10 T-ON/T-OFF button
- 11 Clock button
- 12  button
- 13 Temp button
- 14 X-Fan button
- 15 Light button
- 16 Sleep button
- 17 Wifi button

Introduction for Icons on Display Screen



Introduction for Buttons on Remote Controller

Note:

- This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model don't have, if press the corresponding button on the remote controller that the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Operation indicator "  " is ON (red indicator, the colour is different for different models). After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon "  " on the display of remote controller will blink once and the air conditioner will give out a "de" sound, which means the signal has been sent to the air conditioner.

1. ON/OFF Button

Press this button to turn on the unit. Press this button again to turn off the unit.

2. +/- button

Press "+" or "-" button once increase or decrease set temperature 0.5 °C. Holding "+" or "-" button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. (Temperature can't be adjusted under auto mode)

When setting TIMER, press "+" or "-" button to adjust time.








3. Cool button

Press this button, unit will operate in cool mode.

4. Heat button

Press this button, unit will operate in heat mode.

5. FAN button



Pressing this button can set fan speed circularly as: low(), low medium(), medium(), medium high(), high(), super(), auto(AUTO), quiet().



Note:

- Turbo function is not available under dry and auto mode.
- Automatically operate silent speed when starting sleep function.
- The unit operates at low speed under dry and auto dry mode. The speed can't be adjusted.
- Under AUTO speed, air conditioner will select proper fan speed automatically according to ambient temperature.

6. I FEEL button



Press this button to start I FEEL function and "  " will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and "  " will disappear.

- Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature.

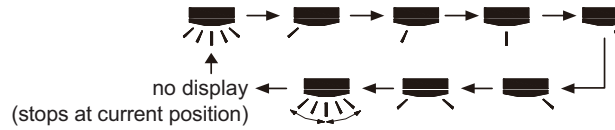
When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

7. button

Under simple swing mode, press this button can turn on (display "  " icon) or turn off (not display "  " icon) left&right swing function.

Under OFF status, press "+" button and "  " button simultaneously can switch between simple swing mode and fixed swing mode. During switching time, "  " icon on remote controller will flash twice.



Under fixed-angle swing mode, press this button and the left and right swing status will change in the sequence as below:







8. MODE button



Press this button to select your required operation mode.





When selecting auto mode, air conditioner will operate automatically according to ambient temperature. Set temperature cant be adjusted and will not be displayed as well. Press "FAN" button can adjust fan speed. Press "  " / "  " button can adjust fan blowing angle.

After selecting cool mode, air conditioner will operate under cool mode. Press "+" or "-" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press "  " / "  " button to adjust fan blowing angle.

When selecting dry mode, the air conditioner operates at low speed under dry mode. Under dry mode, fan speed cant be adjusted. Press "  " / "  " button to adjust fan blowing angle.

When selecting fan mode, the air conditioner will only blow fan, Press "FAN" button to adjust fan speed. Press "  " / "  " button to adjust fan blowing angle.

When selecting heating mode, the air conditioner operates under heat mode. Press "+" or "-" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press "  " / "  " button to adjust fan blowing angle. (Cooling only unit wont receive heating mode signal. If setting heat mode with remote controller, press ON/OFF button cant start up the unit).


Note:

- For preventing cold air, after starting up heating mode, indoor unit will delay 1~5 minutes to blow air (actual delay time is depend on indoor ambient temperature).
- Set temperature range from remote controller: 16~30°C (61~86°F);

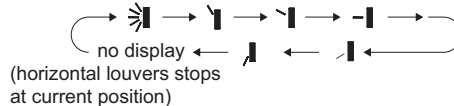
9. button

Under simple swing mode, press this button can turn on (display "  " icon) or turn off (not display "  " icon) up&down swing function.

Under OFF status, press "+" button and "  " button simultaneously can switch between simple swing mode and fixed swing mode.



During switching time, "  " icon on remote controller will flash twice.

Under fixed swing mode, press this button and up and down swing status will change in the sequence as below:





10. T-ON/T-OFF button

T-ON button

"T-ON" button can set the time for timer on. After pressing this button, "  " icon disappears and the word "ON" on remote controller blinks. Press "+" or "-" button to adjust T-ON setting. After each pressing "+" or "-" button, T-ON setting will increase or decrease 1min. Hold "+" or "-" button, 2s later, the time will change quickly until reaching your required time. Press "T-ON" to confirm it. The word "ON" will stop blinking. "  " icon resumes displaying. Cancel TIMER ON: Under the condition that T-ON is started up, press "T-ON" button to cancel it.

T-OFF button

"T-OFF" button can set the time for timer off. After pressing this button, "  " icon disappears and the word "OFF" on remote controller blinks. Press "+" or "-" button to adjust T-OFF setting. After each pressing "+" or "-" button, T-OFF setting will increase or decrease 1min. Hold "+" or "-" button, 2s later, the time will change until reaching your required time. Press "T-OFF" to confirm it. The word "ON" will "OFF" will stop blinking. "  " icon resumes displaying. Cancel T-OFF. Under the condition that T-OFF is started up, press "T-OFF" button to cancel it.

Note:

- Under on and off status, you can set T-OFF or T-ON simultaneously.
- Before setting T-ON or T-OFF, please adjust the clock time.
- After starting up T-ON or T-OFF, set the constant circulating valid. After that, air conditioner will be turned on or turned off according to setting time. ON/OFF button has no effect on setting. If you don't need this function, please use remote controller to cancel it.

11. CLOCK button

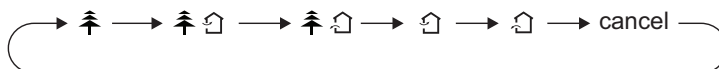
Press this button to set clock time. "🕒" icon on remote controller will blink. Press "+" or "-" button within 5s to set clock time. Each pressing of "+" or "-" button, clock time will increase or decrease 1 minute. Hold "+" or "-" button, 2s later, time will change quickly. Release this button when reaching your required time. Press "CLOCK" button to confirm the time. "🕒" icon stops blinking.

Note:

- Clock time adopts 24-hour mode.
- The interval between two operations can't exceed 5s. Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

12. 🌿/🏠 button

Press this button to activate health function with "🌿" displayed; press this button for the second time to activate health and air in function with "🌿" and "🏠" displayed; press this button for the third time to activate health and air out function with "🌿" and "🏠" displayed; press this button for the fourth time to activate air in function with "🏠" displayed; press this button for the fifth time to activate air out function with "🏠" displayed; press this button for the sixth time to exit health, air in or air out function.



Note: there is no this function for this unit. If press this button, the main unit will click, but it also runs under original status.

13. X-FAN button

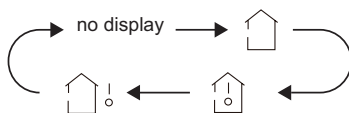
Pressing this button in COOL or DRY mode, the icon "🌀" is displayed and the indoor fan will continue operation for 2 minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.

This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.

- Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for about 2 min. at low speed. In this period, press X-FAN button to stop indoor fan directly.
- Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

14. TEMP button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor units display. The setting on remote controller is selected circularly as below:



- When selecting "🏠" or no display with remote controller, temperature indicator on indoor unit displays set temperature.
- When selecting "🏠🌡️" with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.
- When selecting "🏠🌡️☀️" with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

Note:

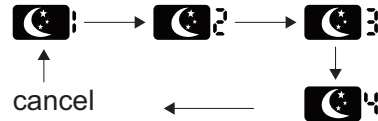
- Outdoor temperature display is not available for some models. At that time, indoor unit receives "🏠🌡️☀️" signal, while it displays indoor set temperature.
- Its defaulted to display set temperature when turning on the unit. There is no display in the remote controller.
- Only for the models whose indoor unit has dual-8 display.
- When selecting displaying of indoor or outdoor ambient temperature, indoor temperature indicator displays corresponding temperature and automatically turn to display set temperature after three or five seconds.

15. LIGHT button

Pressing this button to turn off display light on indoor unit. Press this button again to turn on display light.

16. SLEEP button

- Pressing this button can select Sleep 1, Sleep 2, Sleep 3, Sleep 4 or cancel Sleep circularly as below:



- In Sleep 1 and Sleep 2, the air conditioner will run according to a group of presetting temperature curves.

- Sleep 3 - the sleep curve setting under DIY Sleep mode:

(1) Under Sleep 3 mode, long press "TEMP" button, the remote controller will enter the setting of personalized sleep. In this case, the timer zone of remote controller will display "1 hr" and the set temperature zone "88" will display the corresponding temperature of the last set sleep curve and blink (The first entering will display according to the initial curve setting value of manufacturer);

(2) Press "+" and "-" button to adjust the corresponding temperature. After adjusting, press "TEMP" button to confirm it;

(3) At this time, the timer time on the remote controller will increase automatically by 1hr (that is "2 hr" or "3 hr" ... or "8 hr"). The set temperature zone "88" will display the corresponding temperature of the last set sleep curve and blink;

(4) Repeat step(2) and step (3) until 8-hour temperature setting is finished, then the sleep curve is set successfully. After that, remote controller will resume displaying the original timer time and temperature zone will resume displaying the original set temperature.

- Sleep 3 - the sleep curve inquiry under DIY Sleep mode:

User can inquire the set sleep curve according to the setting method of sleep curve. Enter the setting of personalized sleep but do not change the temperature. Then press "TEMP" button to confirm the setting.

Note: In the above setting or inquiry procedure, if there is no button pressing within 10s, remote controller will automatically exit the sleep curve setting and resume the original display. If ON/OFF, MODE, TIMER, SLEEP, COOLING or HEATING button is pressed during the setting or inquiry procedure, remote controller will also exit the sleep curve setting.

- Sleep 4 is Siesta mode. The set temperature will change automatically according to the features of siesta.

- Sleep function will be disabled if the air condition is restarted after power failure; when sleep function is turned on, quiet fan speed will be also turned on.

- Sleep function can not be set in AUTO mode.

17. Wifi button

Press this button 3s can set wifi function on or OFF.

At OFF status, press mode button and wifi button, can reset wifi mode parameter and open wifi function.

About X-FAN function

This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.


1. Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for about 2 min. at low speed. In this period, press X-FAN button to stop indoor fan directly.

2. Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

About AUTO RUN

When AUTO RUN mode is selected, the setting temperature will not be displayed on the LCD, the unit will be in accordance with the room temp. automatically to select the suitable running method and to make ambient comfortable.

About lock

Press + and - buttons simultaneously to lock or unlock the keyboard. If the remote controller is locked, the icon  will be displayed on it, in which case, press any button, the mark will flicker for three times. If the keyboard is unlocked, the mark will disappear.

About switch between Fahrenheit and Centigrade

Under status of unit off, press MODE and - buttons simultaneously to switch °C and °F.

Energy-saving function

Under cooling mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off energy-saving function. When energy-saving function is started up, "SE" will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press "TEMP" and "CLOCK" buttons simultaneously again to exit energy-saving function.

Note:

- Under energy-saving function, fan speed is defaulted at auto speed and it cant be adjusted.
- Under energy-saving function, set temperature cant be adjusted.
- Sleep function and energy-saving function cant operate at the same time. If energy-saving function has been set under cooling mode, press sleep button will cancel energy-saving function. If sleep function has been set under cooling mode, start up the energy-saving function will cancel sleep function.

8°C heating function

Under heating mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off 8°C heating function. When this function is started up, "⌘" and "8°C" will be shown on remote controller, and the air conditioner keep the heating status at 8°C. Press "TEMP" and "CLOCK" buttons simultaneously again to exit 8°C heating function.

Note:

- Under 8°C heating function, fan speed is defaulted at auto speed and it cant be adjusted.
- Under 8°C heating function, set temperature cant be adjusted.
- Sleep function and 8°C heating function cant operate at the same time. If 8°C heating function has been set under heating mode, press sleep button will cancel 8°C heating function. If sleep function has been set under heating mode, start up the 8°C heating function will cancel sleep function.
- Under °F temperature display, the remote controller will display 46 °F heating.

Operation guide

1. After putting through the power, press "ON/OFF" button on remote controller to turn on the air conditioner.
2. Press "MODE" button to select your required mode: AUTO, COOL, DRY, FAN, HEAT.
3. Press "+" or "-" button to set your required temperature. (Temperature cant be adjusted under auto mode).
4. Press "FAN" button to set your required fan speed: auto, low, medium and high speed.
5. Press "↗" button to select fan blowing angle.

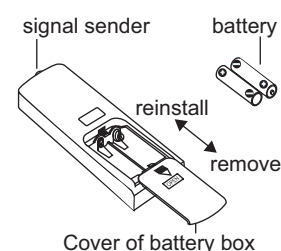
Replacement of batteries in remote controller

1. Press the back side of remote controller marked with "OPEN" as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

Battery level will be displayed on the remote controller. When " " is flickering, please replace the batteries, otherwise, remote controller cant operate normally.

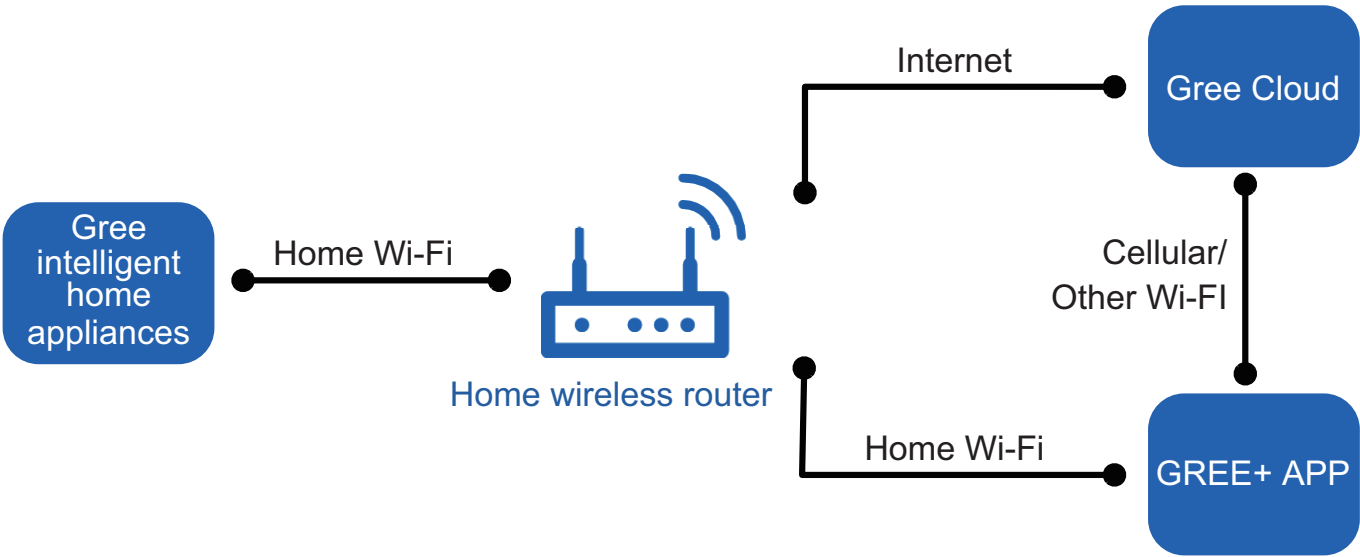
Note:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 26.25ft, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you dont use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or theres no display, please replace batteries.




6.2 GREE+ App Operation Manual

Control Flow Chart




Operating Systems

Requirement for Users smart phone:



iOS system

Support iOS7.0 and above version



Android system

Support Android 4.4 and above version

Download and installation

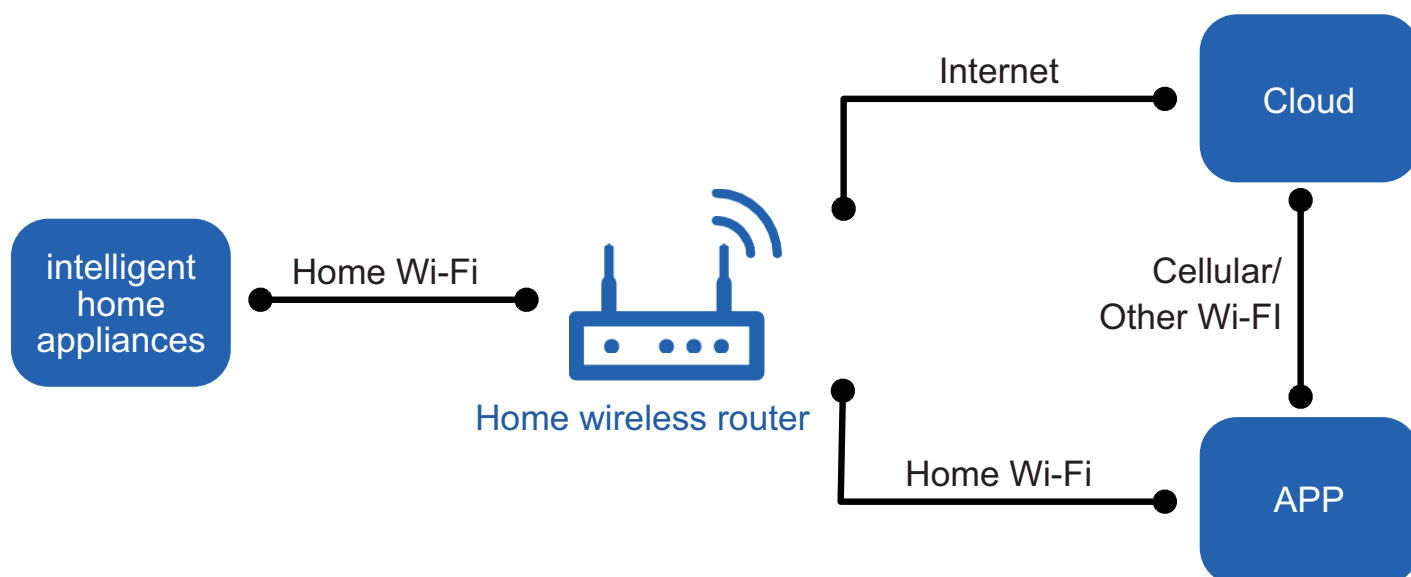


GREE+ App Download Linkage

Scan the QR code or search "GREE+" in the application market to download and install it. When "GREE+" App is installed, register the account and add the device to achieve long-distance control and LAN control of Gree smart home appliances. For more information, please refer to "Help" in App.

6.3 Ewpe Smart App Operation Manual

Control Flow Chart



Operating Systems

Requirement for Users smart phone:



iOS system
Support iOS7.0 and
above version



Android system
Support Android 4.4 and
above version

Download and installation



App Download Linkage

Scan the QR code or search "Ewpe Smart" in the application market to download and install it. When "Ewpe Smart" App is installed, register the account and add the device to achieve long-distance control and LAN control of smart home appliances. For more information, please refer to "Help" in App.

6.4 Brief Description of Modes and Functions

Conversion formula for Fahrenheit degree and Celsius degree: $T_f = T_c \times 1.8 + 32$

Indoor unit

1. This controller includes functions as below

(1) Auto; (2) Cooling; (3) Dry; (4) Fan; (5) Heating

2. Control object of controller

(1) Indoor unit :

Cooling mode: seven kinds of fan speed in total (including quiet, fan 1, fan 2, fan 3, fan 4, fan 5, turbo).

Heating mode: five kinds of fan speed in total (including quiet, fan 1, fan 2, fan 3, fan 4, fan 5, turbo).

Fan mode: Fan speed is same as that under cooling mode.

Dry mode: Low fan and quiet can be set under this mode. The fan speed is same as that for low fan under cooling mode.

Auto mode: Turbo is not available for this mode and the fan speed is same as that under each operation mode (cooling mode, fan mode, heating mode).

(2) Stepping motor for up&down swing.

(3) Stepping motor for swing mechanism.

(4) Stepping motor for left&right swing.

(5) E-heater.

(6) Health function (cold plasma reserved).

(7) Normal buzzer.

3. Basic functions of system

(1) Cooling mode

① Operation condition and process for cooling mode (refer to outdoor unit instruction for inverter unit).

② Protection function (refer to outdoor unit instruction for inverter unit).

(2) Dry mode

① Operation condition and process for dry mode.

② Protection function (refer to outdoor unit instruction for inverter unit).

(3) Heating mode (not for cooling only unit)

① Operation condition and process for heating mode.

② Defrosting condition and process (refer to outdoor unit instruction for inverter unit): As for normal intelligent defrosting; the unit will defrost automatically according to frosting condition and operation indicator will be on 10s and off 0.5s circularly. As for non-stop defrosting, the indoor fan will be started up according to the frosting condition and the operation indicator will be on 10s and off 0.5s circularly.

③ Protection function (refer to outdoor unit instruction for inverter unit).

(4) Fan mode

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube all stop operation. Under this mode, the temperature setting range is 16~30°C . Operation icon and set temperature is displayed.

(5) Auto mode

Under auto mode, the system will select the operation mode (cooling, heating, fan) according to the change of ambient temperature. Operation icon, actual operation mode icon and set temperature will be displayed. There's 30s time delay for protection for mode switchover. Protection function is same as that under each mode.

4. Display status of indoor indicator

(1) Display status of indoor unit

① After energization, all display icons will be displayed and then only the power indicator is on. When turning on the unit with remote controller, the operation indicator is on and the current set operation mode will be displayed.

② During defrosting, the operation indicator will be on 10s and off 0.5s circularly. Under auto mode, the dual-8 nixie tube displays 25 under cooling mode or fan mode, and 20 under heating mode. Mode indicator is displayed according to the mode.

③ Dual-8 nixie tube displays set temperature.

(2) Error indicator display on indoor unit

Display table for error status		
Error name	Error definition	Dual-8 code display
Freon recovery mode	Operation status is displayed immediately	Fo
Malfunction of indoor fan	Malfunction of hardware	H6
Malfunction of middle temperature sensor of indoor evaporator	Malfunction of hardware	F2
Malfunction of indoor ambient temperature sensor	Malfunction of hardware	F1
Communication malfunction between indoor unit and outdoor unit	Malfunction of hardware	E6
Malfunction of jumper cap	Malfunction of hardware	C5
Limit/decrease frequency due to module current protection	Display through adjustment with remote controller	En
Limit/decrease frequency due to module temperature protection	Display through adjustment with remote controller	EU
Limit/decrease frequency due to overload protection	Display through adjustment with remote controller	F6
Limit/decrease frequency due to freeze prevention protection	Display through adjustment with remote controller	FH
Limit/decrease frequency due to discharge protection	Display through adjustment with remote controller	F9
Limit/decrease frequency due to AC current protection of outdoor unit	Display through adjustment with remote controller	F8
Malfunction overload temperature sensor	Malfunction of hardware	FE
Malfunction of outdoor discharge temperature	Malfunction of hardware	F5
Malfunction of outdoor ambient temperature sensor	Malfunction of hardware	F3
Malfunction of outdoor condenser temperature sensor	Malfunction of hardware	F4
Circuit malfunction of module temperature sensor	Malfunction of hardware	P7
Overload protection of compressor	Other malfunction	H3
Discharge protection	Other malfunction	E4
Overload protection	Other malfunction	E8
AC current protection of outdoor unit	Other malfunction	E5
Module current protection	Other malfunction	H5
Module temperature protection	Other malfunction	P8
Freeze prevention protection	Other malfunction	E2
High power protection	Other malfunction	L9
Lacking/inverse phase protection of compressor	Other malfunction	U2
PFC current malfunction	Other malfunction	HC
High DC bus bar voltage protection	Other malfunction	PH
Low DC bus bar voltage protection	Other malfunction	PL
Freon-lacking protection	Other malfunction	F0
Mode shock	Malfunction of hardware	E7
Non-matching between indoor unit and outdoor unit	Malfunction of hardware	LP
Read-write malfunction of memory chip	Malfunction of hardware	EE
Abnormal changeover for 4-way valve	Malfunction of hardware	U7
Malfunction of outdoor fan 2	Malfunction of hardware	LA
Malfunction of outdoor fan 1	Malfunction of hardware	L3
Low pressure protection	Other malfunction	E3
High pressure protection	Other malfunction	E1
Drop malfunction of DC bus bar voltage	Other malfunction	U3
Current detection malfunction for the complete unit	Malfunction of hardware	U5
Charging malfunction for capacity	Malfunction of hardware	PU
Phase current detection malfunction of compressor	Malfunction of hardware	U1
Desynchronizing of compressor	Other malfunction	H7
Demagnetizing protection of compressor	Other malfunction	HE
Failure startup of compressor	Other malfunction	Lc
High peak current of compressor	Other malfunction	P5
Conglutination malfunction of relay of refrigerant electric heater of outdoor unit	Malfunction of hardware	A2
Refrigerator heater of outdoor unit is invalid	Display through adjustment with remote controller	A3
Malfunction of temperature sensor of refrigerant heater	Malfunction of hardware	A4
Malfunction exit tube temperature sensor for condenser	Malfunction of hardware	A5
Oil return	Display through adjustment with remote controller	F7
Normal cooling and heating (capacity test code)	Operation status is displayed immediately	P1
Maximum cooling and heating (capacity test code)	Operation status is displayed immediately	P2
Medium cooling and heating (capacity test code)	Operation status is displayed immediately	P3
Minimum cooling and heating (capacity test code)	Operation status is displayed immediately	P0

5. Other control

(1) Timer function

Timer ON: Timer ON can be set under off status. After time is over, the unit will operate at original setting mode. The timer interval is 0.5h and the timer setting range is 05~24h.

Timer OFF: Timer OFF can be set under on status. After time is over, the unit will be turn off. The timer interval is 0.5h and the timer setting range is 05~24h.

(2) Auto button

Press this button and the unit will operate at auto mode. Indoor fan operates at auto fan speed and the swing motor operates. Press this button again to turn off the unit.

(3) Buzzer

Upon energization or availably operating the unit or remote controller, the buzzer will give out a beep.

(4) Sleep function

In SLEEP mode, the unit will automatically select appropriate sleep curve to operate according to different temperature setting.

(5) Turbo Function

This function can be set in cooling or heating mode.

(6) X-fan function

X-fan function can be set in cooling or drying mode.

(7) Compulsory defrosting function

① turn on compulsory defrosting function

Under on status, set heating mode with remote controller and adjust the temperature at 16°C . When pressing “+, -, +, -, +, -” button successively within 5s and the complete unit will enter into compulsory defrosting status. Meanwhile, operation indicator on indoor unit is on 10s and off 0.5s circularly. (Note: If the complete has malfunction or stops operation due to protection, compulsory defrosting function can be started up only after malfunction or protection is resumed.)

② Exit compulsory defrosting mode

After compulsory defrosting is started up, the complete unit will exit defrosting according to actual defrosting result automatically. The complete unit will resume heating operation normally.

(8) Refrigerant recovery function (applicable for movement or maintenance)

① Start up refrigerant recovery function

Within 5min after energization (on or off status), set cooling mode with remote controller and adjust the temperature at 16°C . When pressing light button on remote controller to any one indoor unit for 3 times within 3s, the complete unit will enter into refrigerant recovery status after setting is succeeded and all indoor unit displayed F0. After that, maintenance staff turns off all liquid valves. 5min later, hold all thimbles at service valves in turn with tools. If theres no refrigerant spurting out, turn off corresponding gas valve immediately, turn off the unit with remote controller and then you can disassemble the connection pipe.

② Quit refrigerant recovery function

During refrigerant recovery process, if any one indoor unit receives any remote control signal or refrigerant recovery function has operated for 25min, the unit will exit refrigerant recovery function. If the complete unit is at standby status before refrigerant recovery, the unit is still at standby status after refrigerant recovery. If the complete unit is at operation status before refrigerant recovery, the unit will operate at original operation mode after refrigerant recovery.

③ After entering refrigeratn recovery function

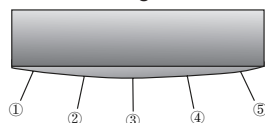
Indoor unit operates at cooling mode. Fan speed is super high fan speed and the set temperature is 16°C. The horizontal louver will stay at the minimum operation angle.

(9) Auto fan speed control

Under this mode, indoor fan will select high, high-medium, medium, medium-low or low fan speed according to ambient temperature sensor.

(10) Left&right swing control

Select different left&right swing direction according to remote control status of left&right swing.



(11) Up&down swing control

Up&down swing is composed of swing mechanism and swing blade;

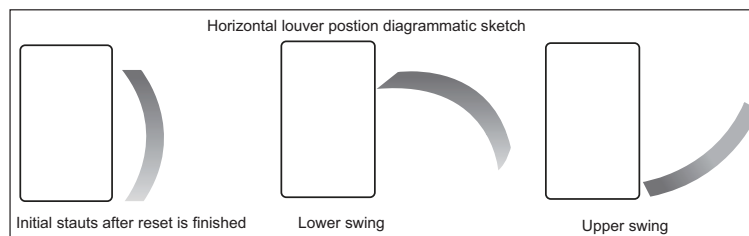
After energization, the swing mechanism will perform reset action. The horizontal louver will open to the maximum angle and then be closed;

After turning on the unit, the swing mechanism will extend different length according to remote control status. By view of the position

of swing blade, there are upper swing and lower swing.

When selecting fixed-angle swing, you can select 5 kinds of swing position for blowing fan;

After selecting free swing, lower swing for heating mode and upper swing for cooling mode.



(12) Display

① Display of operation icon and mode icon

After energization, all icon will be displayed for once. Under standby status, operation icon will be in white. After turning on the unit with remote controller, the icon for the current operation mode will be displayed (mode: cooling, heating, 0.5, defrosting, frequency visual). After pressing light button to turn off light, all displays will be turned off. When turning on the unit, the backlight indicator will be turned on; when turning off the unit or light button, backlight indicator won't be turned on.

② Dual-8 nixie tube display

When turning on the unit after energization for the first time, the nixie tube is defaulted to display current set temperature (the temperature setting range is 16~30°C). When it received the signal of display set temperature, the nixie tube displays set temperature; when it received the signal of display ambient temperature, the nixie tube will display current indoor ambient temperature; if remote control to set other status, the display won't change. F1 will be displayed for the malfunction of ambient temperature sensor; F2 will be displayed for the malfunction of indoor tube temperature sensor; C5 will be displayed for the malfunction of jumper cap.

(13) Locked protection to motor

After turning on the fan, when the motor operates at low speed for a period of time, it will stop operation for preventing auto protection of motor and lockage will be displayed. If it's at on status, dual-8 nixie tube displays lockage error code H6; if it's at off status, lockage information won't be displayed.

6. Special Functions

(1) Rf control function

There are three optional mode—air, humidify and air purifier. After matching is succeeded, you can control the related mode through remote controller.

(2) I Feel function

When I FEEL command is received, the controller will operate according to the ambient temperature sent by the remote controller (For defrosting and cold blow prevention, the unit operates according to the ambient temperature sensed by the air conditioner). The remote controller will regularly send ambient temperature data to the controller. When the data has not been received for a long time, the unit will operate according to the temperature sensed by the air conditioner. If I FEEL function is not selected, the ambient temperature will be that sensed by the air conditioner. I FEEL function is not to be memorized.

(3) Malfunction detecting of temperature sensor

When it detected that there's malfunction of indoor ambient temperature sensor, it will display F1; when it detected that there's malfunction of indoor tube temperature sensor, it will display F2.

(4) Low power consumption standby function

When the air conditioner is in power off and at standby status, it will enter into low power consumption standby status 6 minutes later, and the operation indicator will be turned off.

7. Error Analysis

(1) Error 1: No response after energization, and buzzer does not give out a beep.

Solution: Please check the power supply or replace the controller.

(2) Error 2: Dual-8 nixie tube of display board displays "C5".

Solution: The jumper cap has not been firmly connected to the controller, please reinsert or replace the jumper cap with the same specification.

(3) Error 3: Dual-8 nixie tube of display board displays "F1".

Solution: The ambient temperature sensor of air conditioner has not been firmly connected to the controller, please reinsert or replace an ambient temperature sensor.

(4) Error 4: Dual-8 nixie tube of display board displays "F2".

Solution: The tube temperature sensor of air conditioner has not been firmly connected to the controller, please reinsert or replace a tube temperature sensor.

(5)Error 5: Dual-8 nixie tube of display board displays “H6”.

Solution: The feedback wire of indoor fan has not been firmly connected to the controller or the indoor fan motor fails to work, please reinsert the feedback line of indoor fan or replace the main board of controller, or replace the motor.

(6)Error 6: Dual-8 nixie tube of display board displays “FC”.

Solution: It is malfunction of swing mechanism, which is caused by the looseness of connecting wire or damage of swing mechanism or main board. Please reconnect the connecting wire, or replace the swing mechanism or controller.

(7)Error 7: Dual-8 nixie tube of display board displays “JF” or “rF”.

Solution: It is abnormal of detecting board, which is caused by the looseness of communication line between the main board and detecting board, or the malfunction of detecting board or main board. Please reinsert the connecting wire, or replace the detecting board or controller.

8.Blockage protection to Motor

(1) When turning on the fan, the motor speed is not more than 300rpm/min for 1 min consecutively, its blockage protection to motor.

(2)During lockage protection to motor, all load stop operation (indoor fan, outdoor fan, compressor, and electric heating tube stop operation; 4-way valve should delay 2mins to stop operation and then horizontal louver will stop at the current position.

(3)Once theres blockage protection to motor, cut off the power to resume operation.

(4)During blockage protection to motor, remote controller and buttons are valid and they can turn on or turn off the unit, while they wont perform detailed target (indoor fan, outdoor fan, compressor, and electric heating tube stop operation, and 4-way valve should delay 3mins to stop operation; horizontal louver will stop at current position).

(5)During motor blockage protection, if the unit is at on status, the dual-8 nixie tube displayed blockage error code H6; if the unit is at off status, it wont display blockage malfunction information.

9.Communication malfunction

If the unit hasnt received correct signal for 3mins consecutively, its the communication malfunction. Outdoor fan stop operation and stop operation after blowing residual heat under auto heating mode or heating mode. Indoor fan operated at set fan speed under other modes.

10.Auto inspection function

Mafunction of jumer cap

After energization, when its detected the jumper cap outlet is blank, its the malfunction of jumper cap, which cant resumed. During malfunction protection of jumper cap, if the unit is at on status, the nixie tube displays error code: “C5” and operation indicator is blinking. If the unit is at off status, it wont display error code.

Note: The controller without this function wont detection this malfunction.

Outdoor unit

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1. System function

1.1 Cooling mode

1.1.1 Working condition and process for cooling

When the compressor is at off status, turn on the unit under cooling mode. When indoor unit reaches the condition of turning on the unit, the unit operates under cooling mode. Meanwhile, indoor fan, outdoor fan and compressor stops operation.

1.1.2 Stop operation under cooling mode

Compressor stopped operation, compressor stops operation immediately and outdoor fan delay 30s to stop operation.

1.1.3 Switch to heating mode from cooling mode

When switching to heating mode, 4-way will delay 3min to be energized after compressor is stopped. Others are same with that stopped operation under cooling mode.

1.1.4 4-way valve: 4-way valve will be closed under this mode

1.1.5 Outdoor fan control under cooling mode

After compressor stops operation, outdoor fan will operate at current fan speed for another 30s and then stops operation.

1.2 Drying mode

1.2.1 Working condition and process for drying mode: same with that for cooling mode

1.2.2 Status of 4-way valve: OFF.

1.2.3 Temperature setting range: 16~30°C .

1.2.4 Protection function: Same with that under cooling mode.

1.2.5 The startup condition for electronic expansion valve, outdoor fan and compressor is same as that for cooling mode.

1.3 Heating mode

1.3.1 Working condition and process for heating mode

When indoor unit reaches the startup condition of heating, indoor unit will operate under heating mode.

1.3.2 Stop operation under heating mode:

a. When indoor unit reached OFF or stop operation conditioner, compressor stop operation, and outdoor fan will delay 1min to stop operation.

b. Switch to cooling(drying) or fan mode

(a) compressor stops operation; (b) 4-way valve will delay 2min to be de-energized;

(c) outdoor fan will delayed 30s to stop operation; (d) status of 4-wayvalve: energized.

1.3.3 Outdoor fan control under heating mode

When compressor stops operation, outdoor fan will delay 30s to stop operation.

1.3.4 Defrosting function

When it satisfied defrosting condition, compressor stops operation. After compressor stoped for 30s, outdoor fan stops operation and 4-way valve will change direction; After 4-way valve chaging direction, compressor will be startup, defrosting will start counting time and compressor frquency will be increased to defrosting frequency.

1.4 Fan mode

1.4.1 Compressor, outdoor fan and 4-way valve will all be stopped or closed.

1.4.2 Temperature setting range is 16~30°C .

2. Protection function

2.1 Overload protection function

During cooling mode, measure the temperature of outdoor heat exchanger; during heating mode, measure the temperature of indoor heat exchanger.

(1)When $T_{tube} \leq T_1$, resume original operation status;

(2)When $T_{tube} \geq T_2$, prohibit increasing frequency;

(3)When $T_{tube} \geq T_3$, compressor will decrease frequency to operate.

(4)When $T_{tube} \geq T_4$, compressor stops operation;

During cooling or drying mode: $T_1=52$; $T_2=55$; $T_3=58$; $T_4=62$;

During heating mode: $T_1=50$; $T_2=53$; $T_3=56$; $T_4=60$;

Under auto heating or heating mode, indoor unit will stop operation after blow residual heat. Under other modes, indoor fan operates at set fan speed.

2.2 Delay protection of compressor

When compressor is stopped, it needs 3min to restart up the compressor. Once compressor is started up, compressor wont stop operate within 6in according to the change of temperature.

2.3 Discharge temperature protection of compressor

- (1)When TBdischarge $B \geq 98^{\circ}\text{C}$, prohibit increasing frequency;
- (2)When TBdischarge $B \geq 103^{\circ}\text{C}$, prohibit decreasing frequency;
- (3)When TBdischarge $B \geq 110^{\circ}\text{C}$, compressor stops operation;
- (4)When TBdischarge $B \leq 90^{\circ}\text{C}$, protection is released.

2.4 Communication malfunction

When the unit hasnt received correct signal for 3mins consecutively, its the communication malfunction. The complete unit will stop operation.

2.5 Module protection

During module protection, compressor stops operation. When compressor has stopped operation for 3min, compressor will resume opeation. When module protection occurs all the time when starting up compressor for 6 times consecutively, compressor cant be started any more (turn off the unit with remote controller can clear up module, and the accumulative times of module protection). When the operation time of compressor is more than 6mins, the accumulative times will be cleared up.

2.6 When DC bus voltage is lower than 150V or more than 420V, compressor will delay 30s to stop operation. When DC bus voltage is more than 200C and less than 400V, protection will be resumed. Compressor will resume operation after it has stopped for 3mins. During low pressure protection, main relay will break off. When low voltage protection is resumed, main relay will be closed.

2.7 When overload malfunction is occurred, compressor stopped operation and outdoor fan will delay 30s to stop operation; when malfunction is cleared up and compressor has stopped for 3min, the unit will resume operation.

2.8 Power protection of compressor

- (1)When PCB $\geq 1500\text{w}$, prohibit increasing frequency;
- (2)When PCB $\geq 1600\text{w}$, decrease frequency to operate;
- (3)When PCB $\geq 1700\text{w}$, compressor stops operation;
- (4)When PCB $\leq 1400\text{w}$, protection is released.

2.9 Malfunction of temperature sensor

Name of temperature sensor	Malfunction condition
Outdoor ambient	Its detected that the temperature sensor is open/short-circuited for 5s consecutively
Outdoor tube temperature	Its detected that the temperature sensor is open/short-circuited for 5s consecutively; it wont be detected within 10mins after defrosting
Air discharge	After compressor operates for 3min,its detected that the temperature sensor is open/short-circuited for 5s consecutively

2.10 When outdoor fan is open-circuited or current is more than 0.8aA, outdoor fan will stop operation and then be restarted up 4s later. If the fan stops operation for 6 times successively, its the malfunction of fan. And then compressor will stops operation. 3mins later, the malfunction of fan will be cleared and restart up outdoor fan and compressor. If malfunction of fan occurs for 6 times successively, outdoor fan wont be restarted up. Turn off the unit with remote controller can clear up malfunction and the accumulated timer of malfunction. After compressor operates for 6mins successively, the accumulated malfunction times of fan will be cleared.

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1. Compensation function of input parameters

According to the structure of wall-mounting unit, considering the comfortability for operation, indoor ambient temperature when the compressor is at OFF status is higher than set temperature under heating mode.

2. Control of detecting the availability of parameters

For ensuring the safety and reliability of operation, please insert the outdoor discharge temperature sensor into the corresponding temperature sensor bushing to make sure that the control system can detect system discharge temperature accurately. Otherwise, the unit will stop operation and it displays malfunction of discharge temperature sensor (discharge temperature sensor hasn't been inserted well), which can only be resumed by pressing ON/OFF button on remote controller. Basic functions:

3. Cooling mode

3.1 Working condition and process for cooling

3.1.1 If compressor is at OFF status, and $(T_{\text{preset}} - (T_{\text{indoor amb.}} - \Delta T_{\text{indoor amb. compensation of cooling}})) \leq 0^{\circ}\text{C}$, the unit operates in cooling mode;

3.1.2 During cooling operation, if $0^{\circ}\text{C} \leq (T_{\text{preset}} - (T_{\text{indoor amb.}} - \Delta T_{\text{indoor amb. compensation of cooling}})) < 3^{\circ}\text{C}$, the unit still operates in cooling mode;

3.1.3 During cooling operation, if $3^{\circ}\text{C} \leq (T_{\text{preset}} - (T_{\text{indoor amb.}} - \Delta T_{\text{indoor amb. compensation of cooling}}))$, the unit stops operation when reaching the temperature point in cooling.

3.2 Temperature setting range:

3.2.1 If $T_{\text{outdoor amb.}} \geq T_{\text{cooling temperature (low temperature)}}$, the temperature setting range is 16-30°C (cooling in room temperature);

3.2.2 If $T_{\text{outdoor amb.}} < T_{\text{cooling temperature (low temperature)}}$, the temperature setting range is 25-30°C. That is: the lower limit of set temperature for outdoor unit is 25°C.

4. Dry mode

4.1 Working conditioner and process for drying is same as that for cooling mode;

4.2 Temperature setting range is 16-30°C;

5. Fan mode

5.1 Compressor, outdoor fan and 4-way valve are all turned off;

5.2 Temperature setting range is 16-30°C.

6. Heating mode

6.1 Working conditioner and process of heating: ($T_{\text{indoor amb.}}$ is the actual temperature detected by indoor ambient temperature sensor; $\Delta T_{\text{indoor amb. compensation of heating}}$ is indoor ambient temperature compensation during heating operation).

6.1.1 If compressor is at OFF status, and $(T_{\text{indoor amb.}} - \Delta T_{\text{indoor amb. compensation of heating}}) - T_{\text{preset}} \leq -1^{\circ}\text{C}$, the unit operates in heating mode.

6.1.2 During heating operation, if $0^{\circ}\text{C} \leq ((T_{\text{indoor amb.}} - \Delta T_{\text{indoor amb. compensation of heating}}) - T_{\text{preset}}) < 2^{\circ}\text{C}$, the unit still operates in heating mode.

6.1.3 During heating mode, if $2^{\circ}\text{C} \leq ((T_{\text{indoor amb.}} - \Delta T_{\text{indoor amb. compensation of heating}}) - T_{\text{preset}})$, the unit stops operation when reaching the temperature point in heating.

6.2 Under this mode, the temperature setting range is 16-30°C.

7. Defrosting control (heating mode)

7.1 If it turns to defrosting time and it detected that the defrosting temperature is satisfied for 3mins successively, the unit turns into defrosting process.

7.2 Defrosting-starting: compressor stops operation and restart it up after 55s delayed,

7.3 Defrosting-ending: Compressor stops operation and it starts up after 55s delayed.

7.4 When any one of below defrosting-ending conditions is satisfied, the unit will quit from defrosting operation:

7.4.1 $T_{\text{outdoor tube}} \geq T_{\text{quit temperature 1}}$ for defrosting;

7.4.2 Defrosting operation time is reached $T_{\text{max.defrosting time}}$.

8. Control of compressor

8.1 Frequency of compressor intangibly controls the frequency according to the relation between ambient temperature and set temperature, and the change speed of ambient temperature;

8.2 Under cooling, heating or drying mode, compressor will be started up after outdoor fan is started for 5s.

8.3 At the OFF status, stop operation because of protection and switchover to fan mode, the compressor stops operation immediately.

8.4 Under each mode: Once the compressor is started up, it can be stopped only after operation.

8.5 Under each mode, once the compressor is stopped, it can be restarted up only after 3min delayed

9. Control of outdoor fan

9.1 When turn off the unit by remote controller, stop operation because of protection or stop operation after reaching the temperature point, outdoor fan can stop operation only after the compressor is stopped for 1min;

9.2 Under fan mode: outdoor fan stops operation.

9.3 Defrosting-starting: enter into defrosting. Outdoor fan stops operation after compressor stops for 50s.

9.4 Defrosting-ending: quit defrosting. When the compressor stops operation, the outdoor fan operates.

10. Control of 4-way valve

10.1 4-way valve status under cooling, drying and fan modes: OFF;

10.2 When the unit turned on and operated in heating mode, the 4-way valve is energized immediately.

10.3 If turn off unit or switch to other mode in heating mode, the 4-way valve is de-energized after the compressor stops for 2min;

10.4 When the unit is turned off because of each protection, the 4-way valve is de-energized after 4 mins delayed.

10.5 Defrosting-starting: enter into defrosting. After the compressor stops for 50s, the 4-way valve will be de-energized.

10.6 Defrosting-ending: quit defrosting. After the compressor stops for 50s, the 4-way valve is energized.

11. Freeze protection

11.1 Under cooling or drying mode, if it's detected that $T_{\text{inner tube}} < 0$ for 3min successively, the unit will stop operation due to freeze protection. If $T_{\text{limit temperature of freeze protection}} < T_{\text{inner tube}}$, and compressor stops for 3min, the complete can resume operation;

11.2 Under cooling or drying mode, if $T_{\text{inner tube}} < 6$, the operation frequency of compressor may increase or decrease;

11.2.1 If the unit is stopped because of freeze protection for 6 times successively, it can't resume operation automatically and the malfunction will be displayed continuously, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of freeze protection will be cleared. If turn off the unit or switch to fan/heating mode, malfunction and times of malfunction is eliminated immediately.

12. Overload protection

12.1 Overload protection under cooling or drying mode: If $T_{\text{overload stop operation temp. in cooling}} \leq T_{\text{outdoor tube}}$, the unit stops operation because of overload in cooling; if $T_{\text{outdoor tube}} < T_{\text{overload limit-frequency temp in cooling}}$ and the compressor has stopped for 3min, the complete unit can resume operation.

12.2 Under cooling or drying mode, if $T_{\text{overload limit-frequency temp. in cooling}} \leq T_{\text{outdoor tube}}$, the frequency of compressor may increase or decrease;

12.3 Overload protection under heating mode: If $T_{\text{overload stop operation temp. in heating}} \leq T_{\text{indoor tube}}$, the unit stops operation because of overload in heating; if $T_{\text{indoor tube}} < T_{\text{overload limit-frequency temp. in heating}}$ and the compressor has stopped for 3min, the complete unit can resume operation.

12.4 Under heating mode. If $T_{\text{overload limit-frequency temp. in heating}} \leq T_{\text{indoor tube}}$, operation frequency of compressor may increase or decrease;

12.5 If the unit is stopped because of overload protection for 6 times successively, it can't resume operation automatically and the malfunction will be displayed continuously, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of overload protection will be cleared. If turn off the unit, fan or switch to fan/heating mode, malfunction and times of malfunction is eliminated immediately.

13. Discharge temperature protection of compressor

13.1 If $T_{\text{stop operation temperature for discharge}} \leq T_{\text{discharge}}$, the unit stops operation because of discharge protection; If $T_{\text{discharge}} < T_{\text{limit-frequency temperature for discharge}}$ and compressor has stopped for 3min, the complete unit can resume operation;

13.2 If $T_{\text{normal speed decrease-frequency for discharge}} \leq T_{\text{discharge}}$, operation frequency of compressor may decrease or increase;

13.3 If the unit is stopped because of discharge protection of compressor for 6 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of discharge protection will be cleared. If turn off the unit, or switch to fan/heating mode, malfunction and times of malfunction is eliminated immediately.

14. Current protection function

14.1 If $13A \leq I_{\text{AC current}}$, operation frequency of compressor may decrease or increase;

14.2 If $17A \leq I_{\text{AC current}}$, the system will stop operation because of overcurrent; the complete unit can resume operation only after the compressor stops for 3min;

14.3 If the unit is stopped because of overcurrent for 6 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of overcurrent protection will be cleared.

15. Voltage drop protection

During operation of compressor, if the voltage is decreasing quickly, the system may stop operation and voltage drop malfunction is caused. 3min later, the system will be restarted up automatically.

16. Communication malfunction

When it hasn't received the correct signal from indoor unit for 3min, the unit will stop operation because if communication malfunction; If communication malfunction is eliminated and compressor has stopped for 3in, the complete unit can resume operation.

17. OPM module protection

After compressor is turned on, if the overcurrent happens for IPM module, or control voltage is too low because of abnormal causes, IPM will detect module protection signal immediately. Once it detected the module protection signal, the unit will stop operation because of module protection. If module protection is resumed and compressor has stopped for 3min, the complete unit will resume operation.

If the unit is stopped because of module protection for 3 times successively, the unit can resume operation automatically unless press ON/OFF button. If the operation time for compressor is over, the times of stop operation because of module protection will be cleared.

18. Overheat protection of module

18.1 If $T_{\text{normal speed frequency-decreasing temp. of module}} \leq T_{\text{module}}$, the operation frequency of compressor may decrease or increase;

18.2 If $T_{\text{stop operation temperature of module}} \leq T_{\text{module}}$, the syste will stop operation for protection. If $T_{\text{module}} < T_{\text{frequency-limiting temperature of module}}$ and compressor has stopped for 3min, the complete unit will resume operation;

18.3 If the unit is stopped because of overheating of compressor module for 6 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of compressor overheating protection will be cleared. If turn off the unit, or switch to fan mode, times of malfunction is eliminated immediately.

19. Overload protection of compressor

19.1 If it detected that the overload switch for compressor is open for 3min successively, the complete unit will stop operation for protection;

19.2 If overload protection is resumed and compressor has stopped for 3min, the complete unit can resume operation;

19.3 If the unit stops operation because of overload protection for compressor for 3times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. After compressor has operated for 30min, overload protection times for compressor will be eliminated.

Part II : Installation and Maintenance

7. Notes for Installation and Maintenance

Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.
The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



Warnings

Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire cant be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires cant be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.

10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 1/8 inch.

12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.

13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.

14. Replace the fuse with a new one of the same specification if it is burnt down; dont replace it with a cooper wire or conducting wire.

15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 44.09lb.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 78 3/4 inch.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

Refrigerant Safety Precautions:

When refrigerant leaks or requires discharge during installation, maintenance, or disassembly, it should be handled by certified professionals or otherwise in compliance with local laws and regulations.

1. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
2. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
3. Make sure no refrigerant gas is leaking out when installation is completed.
4. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
5. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

Safety Precautions for Installing and Relocating the Unit

To ensure safety, please be mindful of the following precautions.



Warnings

1. When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant.

Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.

2. When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant.

Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.

3. When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode. Then, fully close the valve at high pressure side (liquid valve). About 30-40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.

If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.

4. During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

5. When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

6. Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.

If there leaked gas around the unit, it may cause explosion and other accidents.

7. Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.

Poor connections may lead to electric shock or fire.

8. Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.

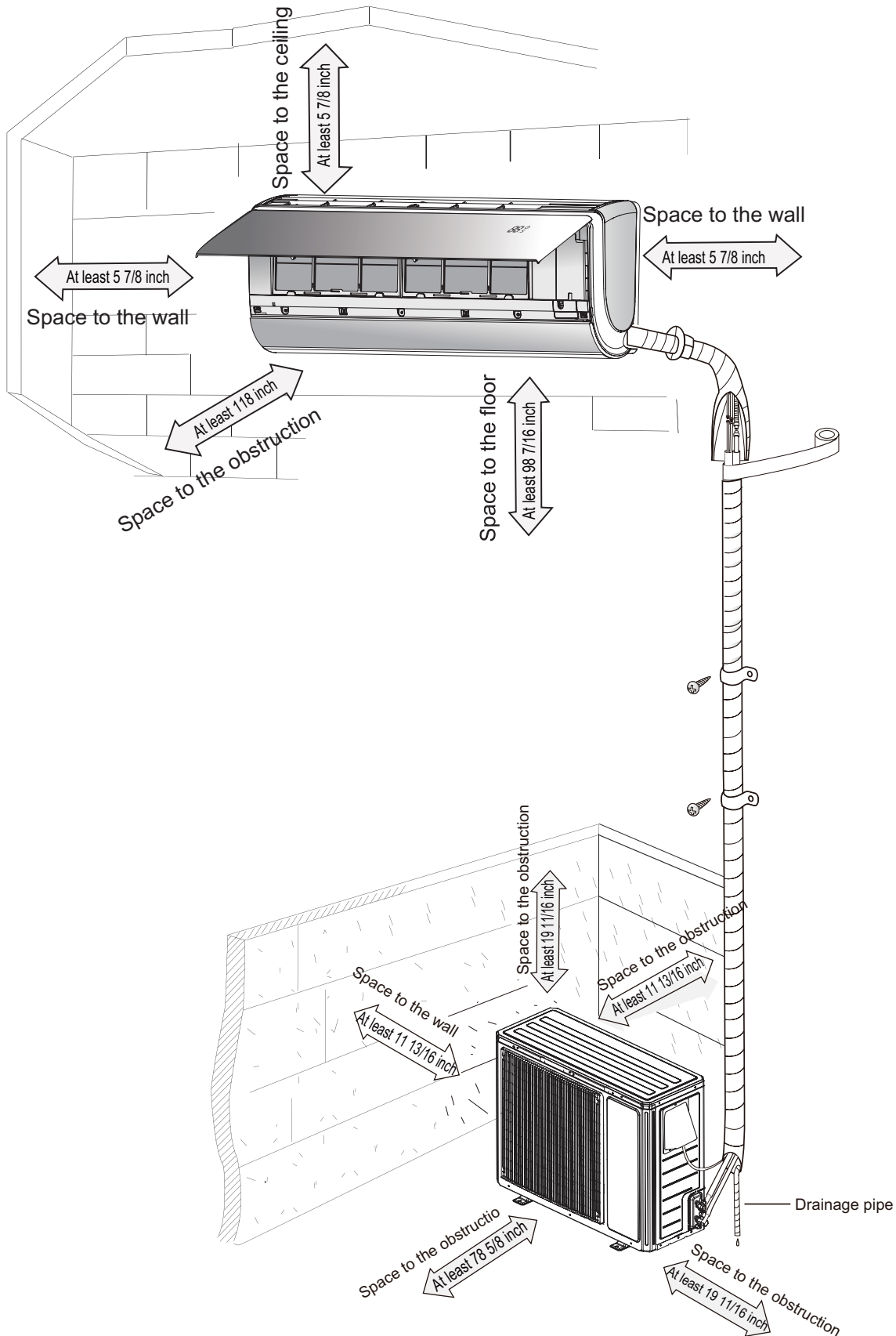
Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.

Main Tools for Installation and Maintenance

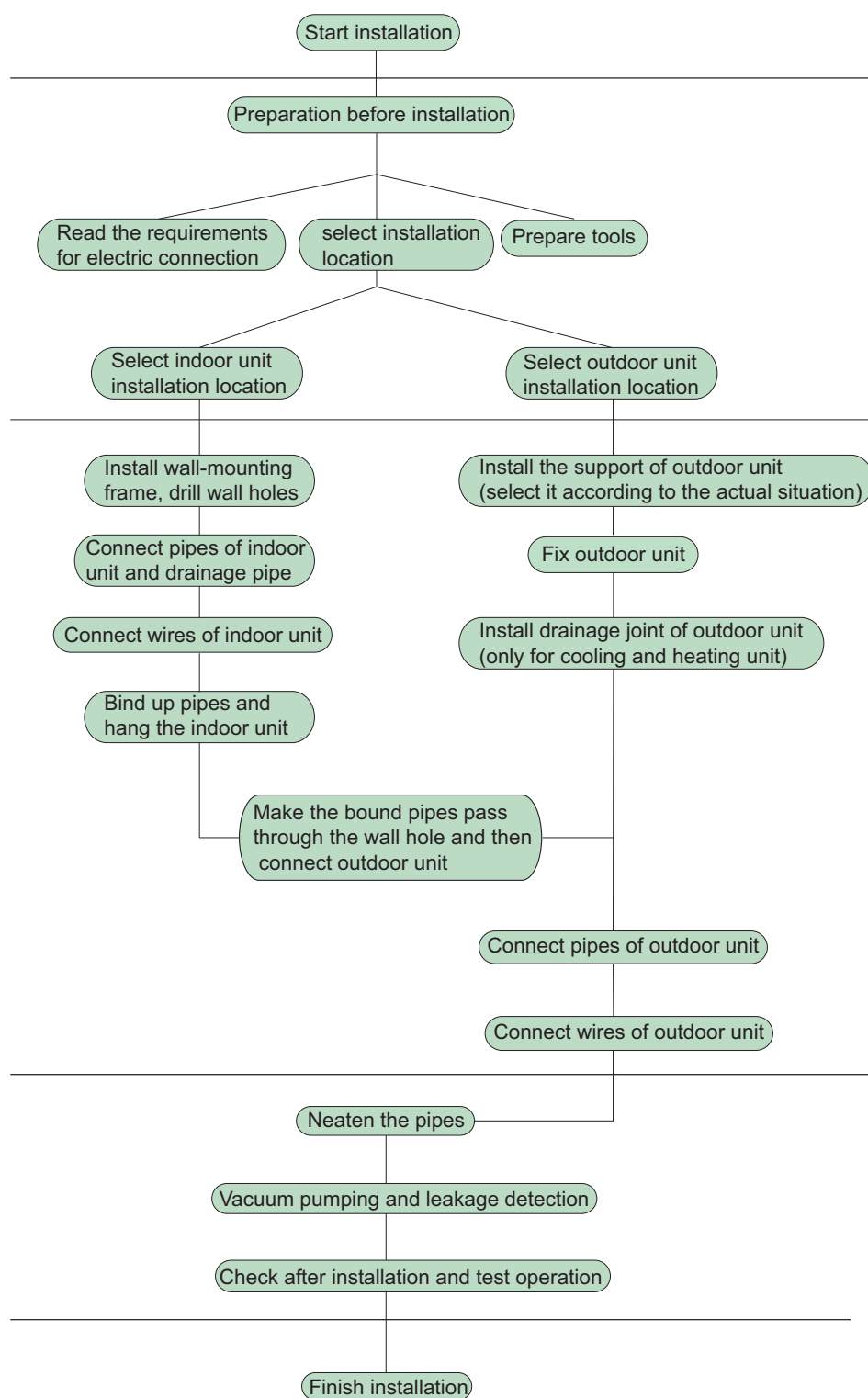
1. Level meter, measuring tape 	2. Screw driver 	3. Impact drill, drill head, electric drill 
4. Electroprobe 	5. Universal meter 	6. Torque wrench, open-end wrench, inner hexagon spanner 
7. Electronic leakage detector 	8. Vacuum pump 	9. Pressure meter 10. Electronic scale 
11. Pipe pliers, pipe cutter 	12. Pipe expander, pipe bender 	13. Soldering appliance, refrigerant container 

8. Installation

8.1 Installation Dimension Diagram



Installation procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owners manual, remote controller
7	Wall pipe		

⚠ Note:

1. Please contact the local agent for installation.
2. Dont use unqualified power cord.

8.3 Selection of Installation Location

1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfureted gas.
- (6) Other places with special circumstances.
- (7) The appliance shall not be installed in the laundry.
- (8) It's not allowed to be installed on the unstable or motive base structure(such as truck) or in the corrosive environment (such as chemical factory).

2. Indoor Unit:

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily and wont affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and wont increase noise and vibration.
- (6) The appliance must be installed 98 7/16 inch above floor.
- (7) Dont install the indoor unit right above the electric appliance.
- (8) The appliance shall not be installed in the laundry.

3. Outdoor Unit:

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit wont be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

8.4 Electric Connection Requirement

1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock, fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.

Air-conditioner	Air switch capacity	Cross-sectional Area of Power Cable Conductor
09K	15A	1.3mm ²
12K	20A	
18K	30A	3.3mm ²

- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.

2. Grounding Requirement:

- (1) The air conditioner is first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which cant be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 1/8 inch in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

8.5 Installation of Indoor Unit

1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

2. Install Wall-mounting Frame

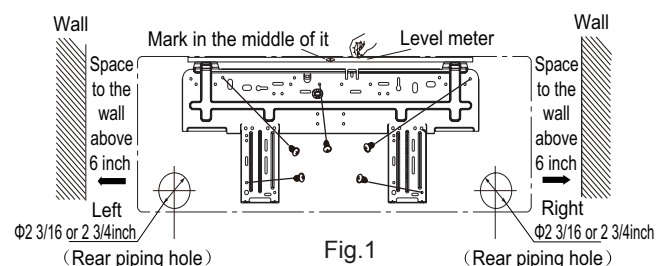
- (1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
- (2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles

in the holes.

(3) Fix the wall-mounting frame on the wall with tapping screws and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

3. Install Wall-mounting Frame

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame. (As show in Fig.1)



(2) Open a piping hole with the diameter of 2 3/16 or 2 3/4 inch on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°. (As show in Fig.2)

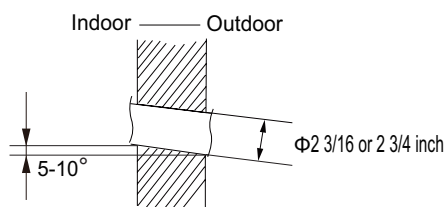


Fig.2

⚠ Note:

(1) Pay attention to dust prevention and take relevant safety measures when opening the hole.

4. Outlet Pipe

(1) The pipe can be led out in the direction of right, rear right, left or rear left. (As show in Fig.3)
(2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case. (As show in Fig.4)

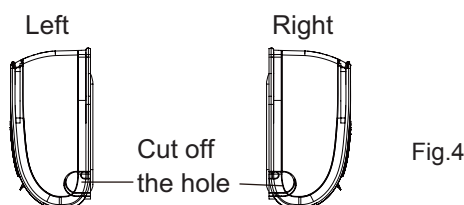
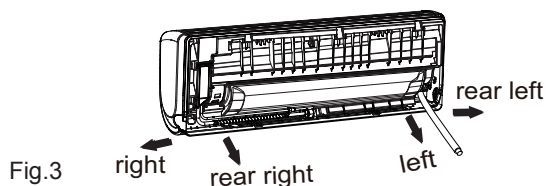
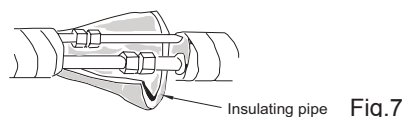
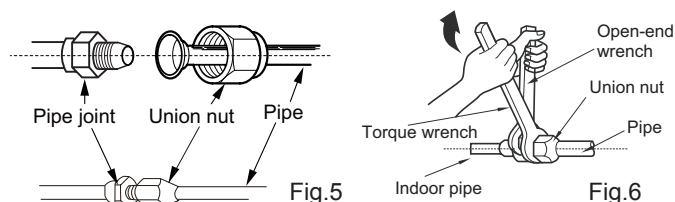


Fig.4

5. Connect the Pipe of Indoor Unit

(1) Aim the pipe joint at the corresponding bellmouth. (As show in Fig.5)
(2) Pretightening the union nut with hand.
(3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench. (As show in Fig.6)
(4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape. (As show in Fig.7)



Refer to the following table for wrench moment of force:

Hex nut diameter(inch)	Tightening torque(ft-lbf)
Φ1/4	11.10~14.75
Φ3/8	20.12~29.50
Φ1/2	33.19~40.56
Φ5/8	44.24~47.94
Φ3/4	51.32~55.31

6. Install Drain Hose

(1) Connect the drain hose to the outlet pipe of indoor unit. (As show in Fig.8)
(2) Bind the joint with tape. (As show in Fig.9)

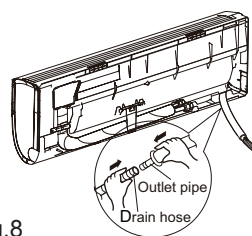


Fig.8

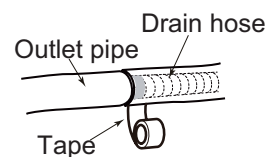


Fig.9

⚠ Note:

(1) Add insulating pipe in the indoor drain hose in order to prevent condensation.
(2) The plastic expansion particles are not provided. (As show in Fig.10)

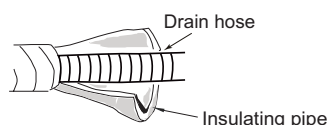
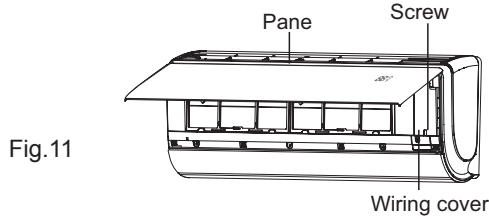


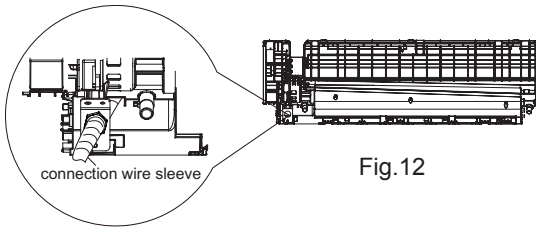
Fig.10

7. Connect Wire of Indoor Unit

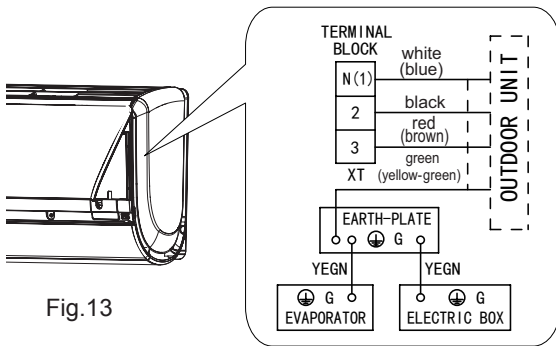
(1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)



(2) Fix the wire crossing board on connection wire sleeve at the bottom case; let the connection wire sleeve go through the wire crossing hole at the back of indoor unit, and then pull it out from the front.(As show in Fig.12)



(3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.After finishing wiring, clamp the grounding wire (yellow-green wire) into the wire-crossing groove (As show in Fig.13), in order to avoid pressing the wire when closing the electric box cover. (As show in Fig.13)



(4) Put wiring cover back and then tighten the screw.
(5) Close the panel.

⚠ Note:

- (1) All wires of indoor unit and outdoor unit should be connected by a professional.
- (2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- (3) For the air conditioner with plug, the plug should be reachable after finishing installation.
- (4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 1/8inch.

8. Bind up Pipe

- (1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)
- (2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)
- (3) Bind them evenly.
- (4) The liquid pipe and gas pipe should be bound separately at the end.

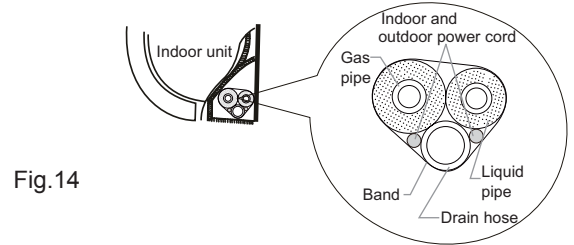


Fig.14

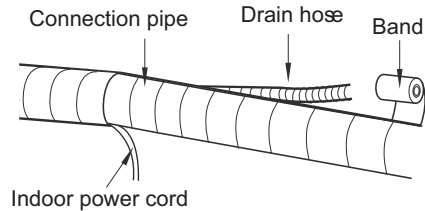


Fig.15

⚠ Note:

- (1) The power cord and control wire cant be crossed or winding.
- (2) The drain hose should be bound at the bottom.

9. Hang the Indoor Unit

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)

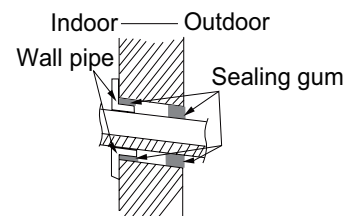


Fig.16

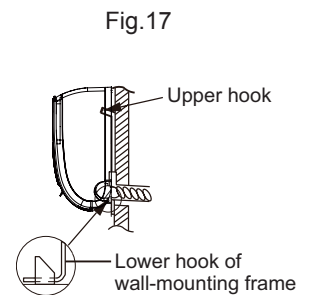


Fig.17

⚠ Note:

Do not bend the drain hose too excessively in order to prevent blocking.

8.6 Installation of Outdoor Unit

1. Fix the Support of Outdoor Unit(Select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

⚠ Note:

- (1) Take sufficient protective measures when installing the outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- (4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.

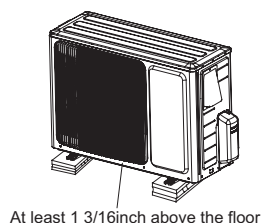


Fig.18

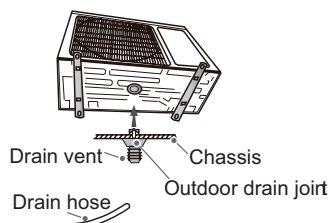


Fig.19

2. Install Drain Joint(Only for cooling and heating unit)

- (1) Connect the outdoor drain joint into the hole on the chassis.
 - (2) Connect the drain hose into the drain vent.
- (As show in Fig.19)

3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
 - (2) Fix the foot holes of outdoor unit with bolts.
- (As show in Fig.20)

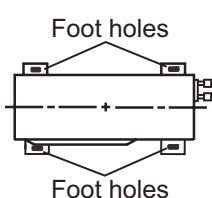


Fig.20

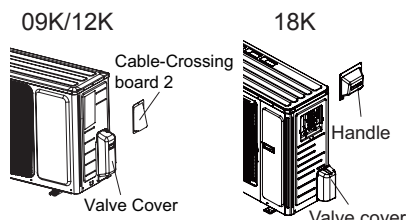


Fig.21

4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the right Cable-Crossing board 2 or handle and valve cover of outdoor unit and then remove the Cable-Crossing board 2 or handle and valve cover.(As show in Fig.21)
- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

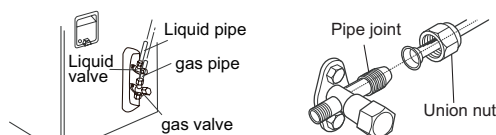


Fig.22

- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench .

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

5. Connect Outdoor Electric Wire

09K /12K

- (1)Remove the cable-crossing board 2 of right side plate for outdoor unit.
- (2)Remove the wire clamps, pass the power connection wire and power cord through the cable-crossing board 1 to connect the terminal .
- The wiring distribution must match with the electric diagram.
- (3)Fix the power connection wire and power cord with wire clamps tightly.
- (4)Check whether the wiring is fixed well.
- (5)Install the cable-crossing board 2.(As show in Fig.23)

18K

- (1) Let the connection wire sleeve go through the two holes of retaining plate ; tighten the connection joint of sleeve and retaining plate; remove the wire clip; connect the power connection wire and power cord to the wiring terminal according to the color; fix them with screws.
- (2) Fix the power connection wire and power cord with wire clip.
- (3) Fix the stopper on handle with screw.(As show in Fig.23)

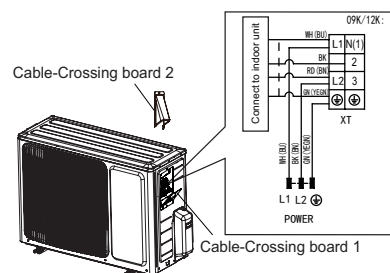
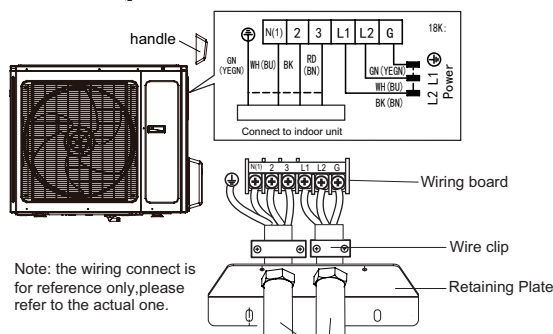


Fig.23



⚠ Note:

- (1) After tightening the screw, pull the power cord slightly to check if it is firm.
- (2) Never cut the power connection wire to prolong or shorten the distance.

6. Neaten the Pipes

- (1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 3 15/16 inch.
- (2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)

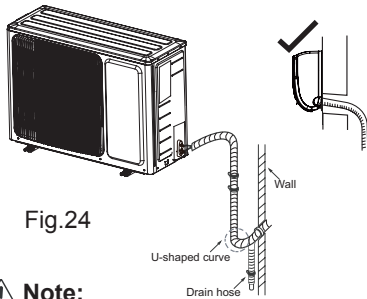


Fig.24

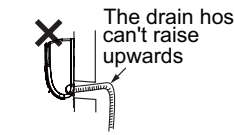


Fig.25

⚠ Note:

- (1) The through-wall height of drain hose shouldnt be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)
- (2) Slant the drain hose slightly downwards. The drain hose cant be curved, raised and fluctuant, etc.(As show in Fig.26)
- (3) The water outlet cant be placed in water in order to drain smoothly.(As show in Fig.27)

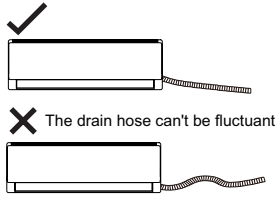


Fig.26

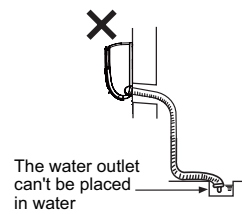
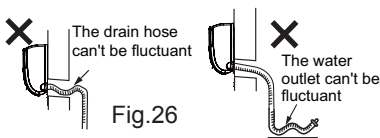


Fig.27

8.7 Vacuum Pumping and Leak Detection

1. Use Vacuum Pump

- (1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.
- (2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.
- (3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.
- (4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.
- (5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.
- (6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)

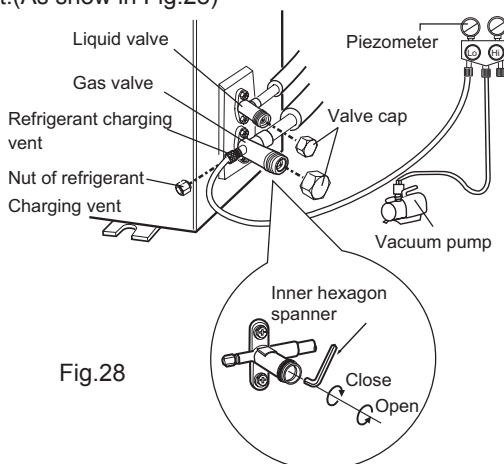


Fig.28

2. Leakage Detection

- (1) With leakage detector:

Check if there is leakage with leakage detector.

- (2) With soap water:

If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, theres a leakage.

8.8 Check after Installation and Test Operation

1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating).
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.
12	Is the inlet and outlet of piping hole been covered?	It may cause insufficient cooling (heating) capacity or waster eletricity.

2. Test Operation

- (1) Preparation of test operation

- The client approves the air conditioner installation.
- Specify the important notes for air conditioner to the client.

- (2) Method of test operation

- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- If the ambient temperature is lower than 16°C(61°F), the air conditioner cant start cooling.

9. Maintenance

9.1 Error Code List

NO.	Malfunction Name	Display Method of Indoor Unit				Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			
			Operation Indicator	Cool Indicator	Heating Indicator	
1	High pressure protection of system	E1				Possible reasons: 1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment); Ambient temperature is too high.
2	Antifreezing protection	E2				1. Poor air-return in indoor unit; 2. Fan speed is abnormal; 3. Evaporator is dirty.
3	Refrigerant leakage protection	F0				1.Refrigerant leakage; 2.Indoor evaporator temperature sensor works abnormally; 3.The unit has been plugged up somewhere.
4	High discharge temperature protection of compressor	E4				Please refer to the malfunction analysis (discharge protection, overload).
5	Overcurrent protection	E5				1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
6	Communi- cation Malfunction	E6				Refer to the corresponding malfunction analysis.
7	High temperature resistant protection	E8				Refer to the malfunction analysis (overload, high temperature resistant).
8	EEPROM malfunction	EE				Replace outdoor control panel AP1
9	Limit/ decrease frequency due to high temperature of module	EU				Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
10	Malfunction protection of jumper cap	C5				1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.

NO.	Malfunction Name	Display Method of Indoor Unit				A/C status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)				
			Operation Indicator	Cool Indicator	Heating Indicator		
11	Gathering refrigerant	Fo				When the outdoor unit receive signal of Gathering refrigerant ,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode
12	Indoor ambient temperature sensor is open/short circuited	F1				During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation, the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
13	Indoor evaporator temperature sensor is open/short circuited	F2				AC stops operation once reaches the setting temperature. Cooling, drying: internal fan motor stops operation while other loads stop operation; heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.
14	Outdoor ambient temperature sensor is open/short circuited	F3				During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
15	Outdoor condenser temperature sensor is open/short circuited	F4				During cooling and drying operation, compressor stops while indoor fan will operate; During heating operation, the complete unit will stop operation.	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
16	Outdoor discharge temperature sensor is open/short circuited	F5				During cooling and drying operation, compressor will sop after operating for about 3 mins, while indoor fan will operate; During heating operation, the complete unit will stop after operating for about 3 mins.	1.Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2.The head of temperature sensor hasnt been inserted into the copper tube
17	Limit/ decrease frequency due to overload	F6				All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
18	Decrease frequency due to overcurrent	F8				All loads operate normally, while operation frequency for compressor is decreased	The input supply voltage is too low; System pressure is too high and overload

NO.	Malfunction Name	Display Method of Indoor Unit				A/C status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)				
			Operation Indicator	Cool Indicator	Heating Indicator		
19	Decrease frequency due to high air discharge	F9				All loads operate normally, while operation frequency for compressor is decreased	Overload or temperature is too high; Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)
20	Limit/ decrease frequency due to antifreezing	FH				All loads operate normally, while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low
21	Voltage for DC bus-bar is too high	PH				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
22	Voltage of DC bus-bar is too low	PL				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
23	Compressor Min frequency in test state	P0					Showing during min. cooling or min. heating test
24	Compresso r rated frequency in test state	P1					Showing during nominal cooling or nominal heating test
25	Compressor maximum frequency in test state	P2					Showing during max. cooling or max. heating test

NO.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator	Green Indicator		
26	Compressor intermediate frequency in test state	P3								Showing during middle cooling or middle heating test
27	Overcurrent protection of phase current for compressor	P5							During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
28	Charging malfunction of capacitor	PU							During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor
29	Malfunction of module temperature sensor circuit	P7							During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
30	Module high temperature protection	P8							During cooling operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	After the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
31	Decrease frequency due to high temperature resistant during heating operation	H0							All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
32	Overload protection for compressor	H3				OFF 1S and blink 8 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Wiring terminal OVC-COMP is loosened. In normal state, the resistance for this terminal should be less than 1ohm. 2.Refer to the malfunction analysis (discharge protection, overload)

NO.	Malfunction Name	Display Method of Indoor Unit				A/C status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)				
			Operation Indicator	Cool Indicator	Heating Indicator		
33	System is abnormal	H4				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (overload, high temperature resistant)
34	IPM protection	H5				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
35	Internal motor (fan motor) do not operate	H6				Internal fan motor, external fan motor, compressor and electric heater stop operation,guide louver stops at present location.	1. Bad contact of DC motor feedback terminal. 2. Bad contact of DC motor control end. 3. Fan motor is stalling. 4. Motor malfunction. 5. Malfunction of mainboard rev detecting circuit.
36	Desynchro- nizing of compressor	H7				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
37	PFC protection	HC				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
38	Outdoor DC fan motor malfunction	L3				Outdoor DC fan motor malfunction lead to compressor stop operation,	DC fan motor malfunction or system blocked or the connector loosed
39	power protection	L9				compressor stop operation and Outdoor fan motor will stop 30s latter , 3 minutes latter fan motor and compressor will restart	To protect the electronical components when detect high power
40	Indoor unit and outdoor unit doesn't match	LP				compressor and Outdoor fan motor can't work	Indoor unit and outdoor unit doesn't match
41	Failure start-up	LC				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis

NO.	Malfunction Name	Display Method of Indoor Unit				A/C status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)				
			Operation Indicator	Cool Indicator	Heating Indicator		
42	Malfunction of phase current detection circuit for compressor	U1				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
43	Malfunction of voltage dropping for DC bus-bar	U3				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Supply voltage is unstable
44	Malfunction of complete units current detection	U5				During cooling and drying operation, the compressor will stop while indoor fan will operate; During heating operating, the complete unit will stop operation.	Theres circuit malfunction on outdoor units control panel AP1, please replace the outdoor units control panel AP1.
45	The four-way valve is abnormal	U7				If this malfunction occurs during heating operation, the complete unit will stop operation.	1.Supply voltage is lower than AC175V; 2.Wiring terminal 4V is loosened or broken; 3.4V is damaged, please replace 4V.
46	Zero-crossing malfunction of outdoor unit	U9				During cooling operation, compressor will stop while indoor fan will operate; during heating,the complete unit will stop operation.	Replace outdoor control panel AP1
47	Defrosting		OFF 3S and blink once (during blinking, ON 10s and OFF 0.5s)			Defrosting will occur in heating mode. Compressor will operate while indoor fan will stop operation.	Its the normal state
48	Malfunction of zero-cross detection circuit	U8				The complete unit stops	1.Power supply is abnormal; 2.Detection circuit of indoor control mainboard is abnormal.
49	Malfunction of detecting plate(WIFI)	JF				Loads operate normally, while the unit can't be normally controlled by APP.	1. Main board of indoor unit is damaged; 2. Detection board is damaged; 3. The connection between indoor unit and detection board is not good;

9.2 Procedure of Troubleshooting

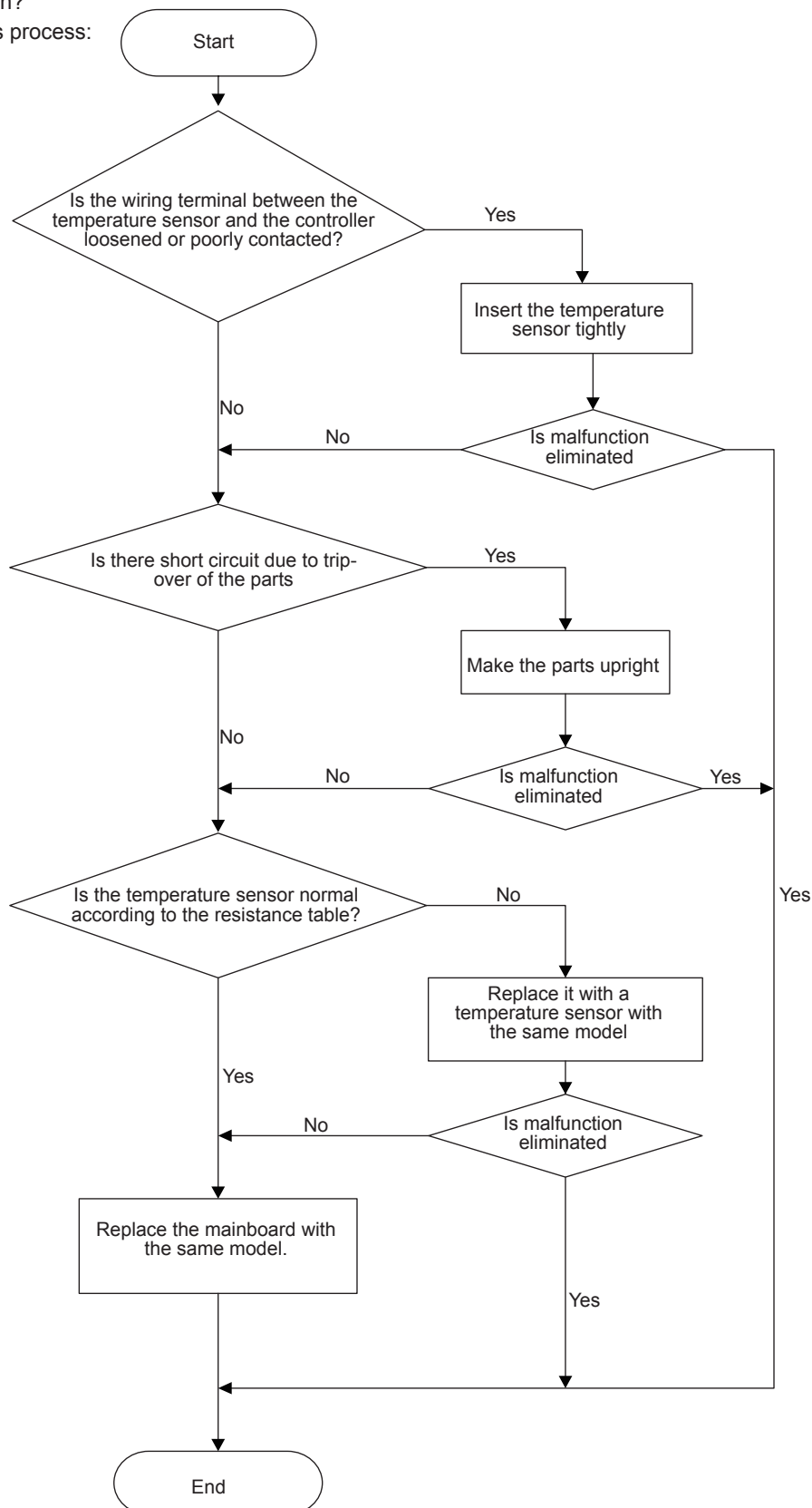
Indoor unit

1. Malfunction of Temperature Sensor F1, F2

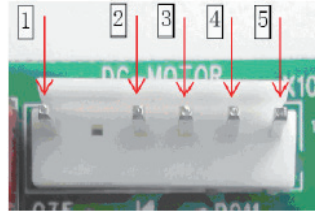
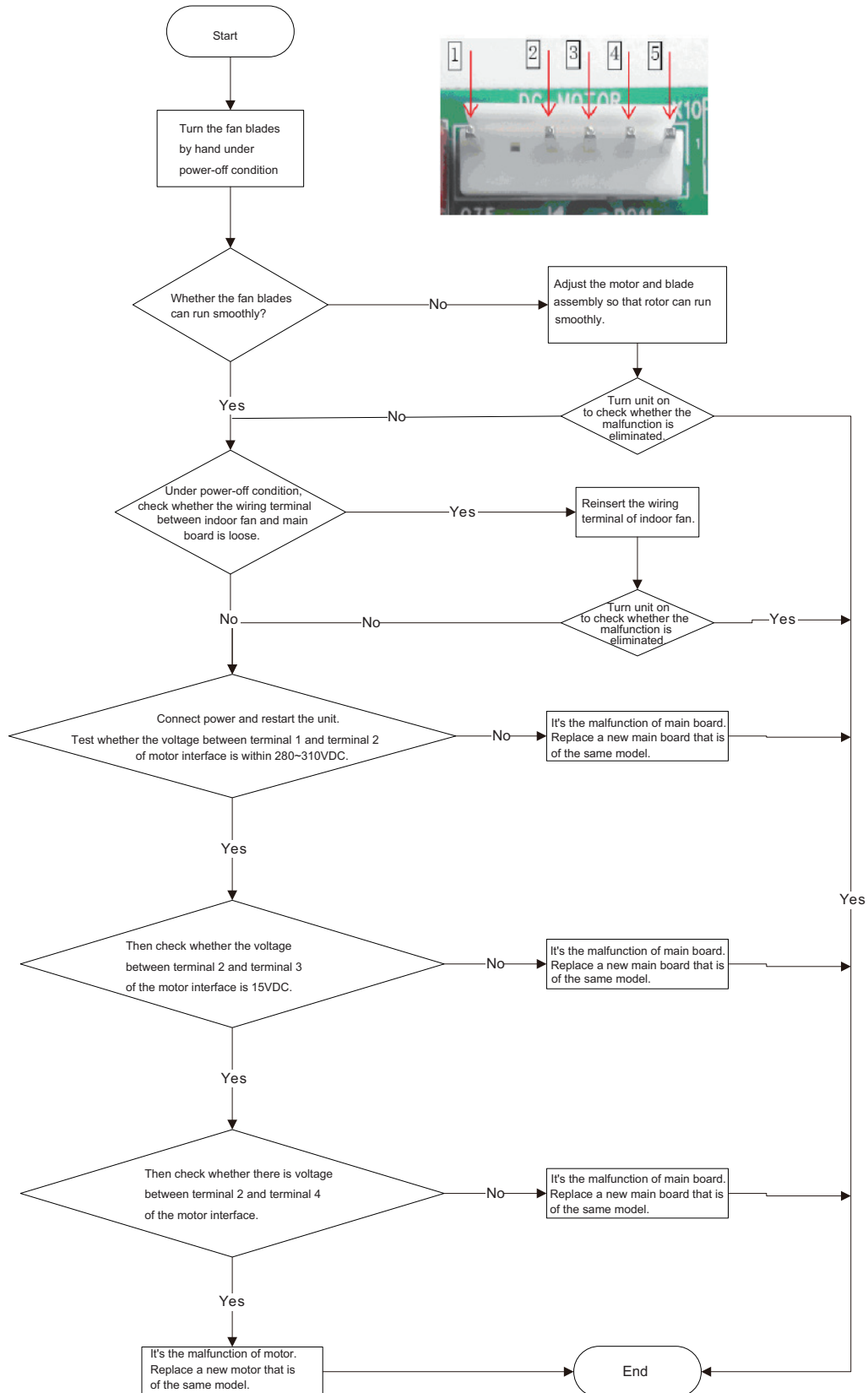
Main detection points:

- Is the wiring terminal between the temperature sensor and the controller loosened or poorly contacted?
- Is there short circuit due to trip-over of the parts?
- Is the temperature sensor broken?
- Is mainboard broken?

Malfunction diagnosis process:



2. Malfunction of Blocked Protection of IDU Fan Motor H6

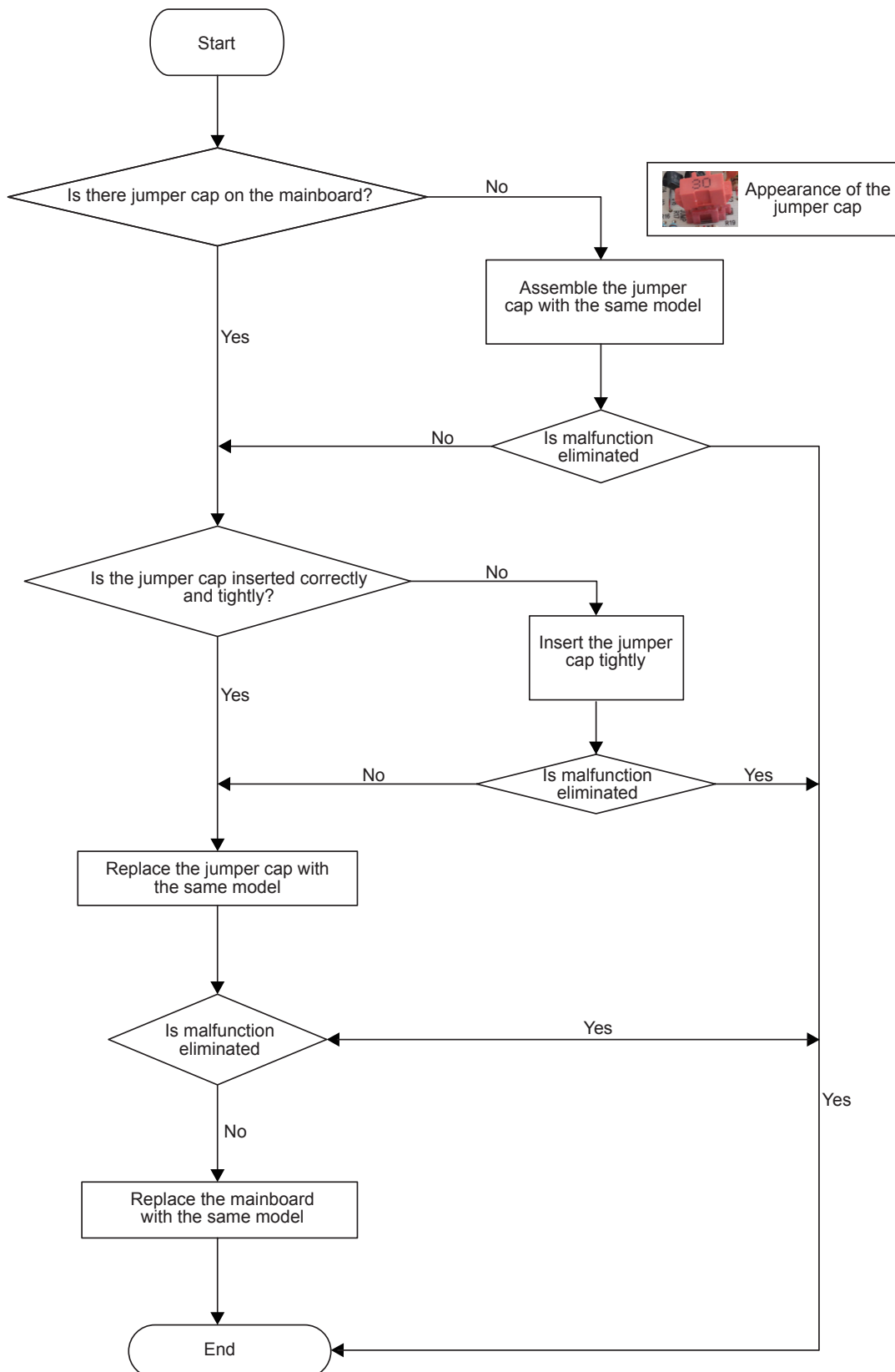


3. Malfunction of Protection of Jumper Cap C5

Main detection points:

- Is there jumper cap on the mainboard?
- Is the jumper cap inserted correctly and tightly?
- The jumper is broken?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:

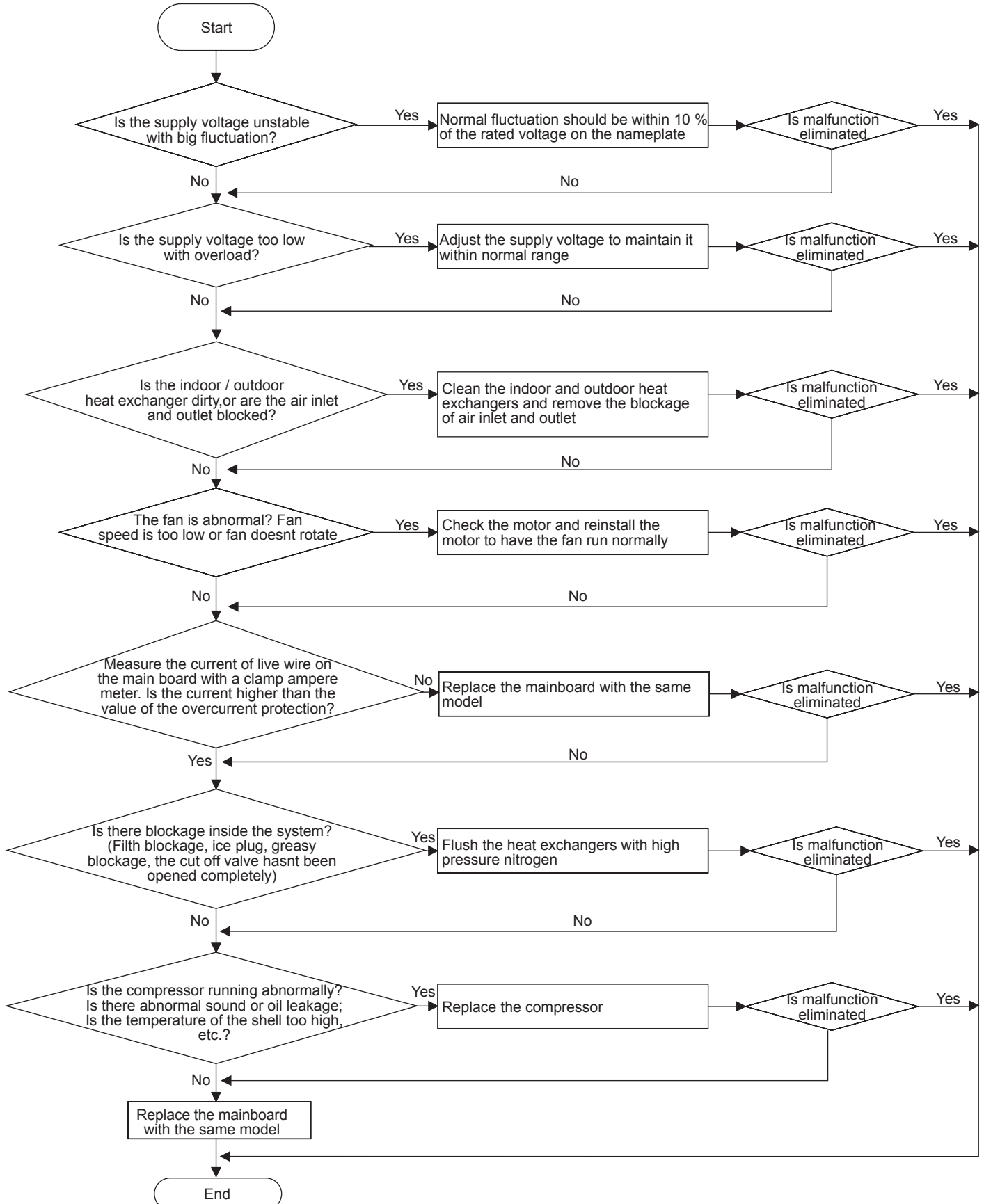


4. Malfunction of Overcurrent Protection E5

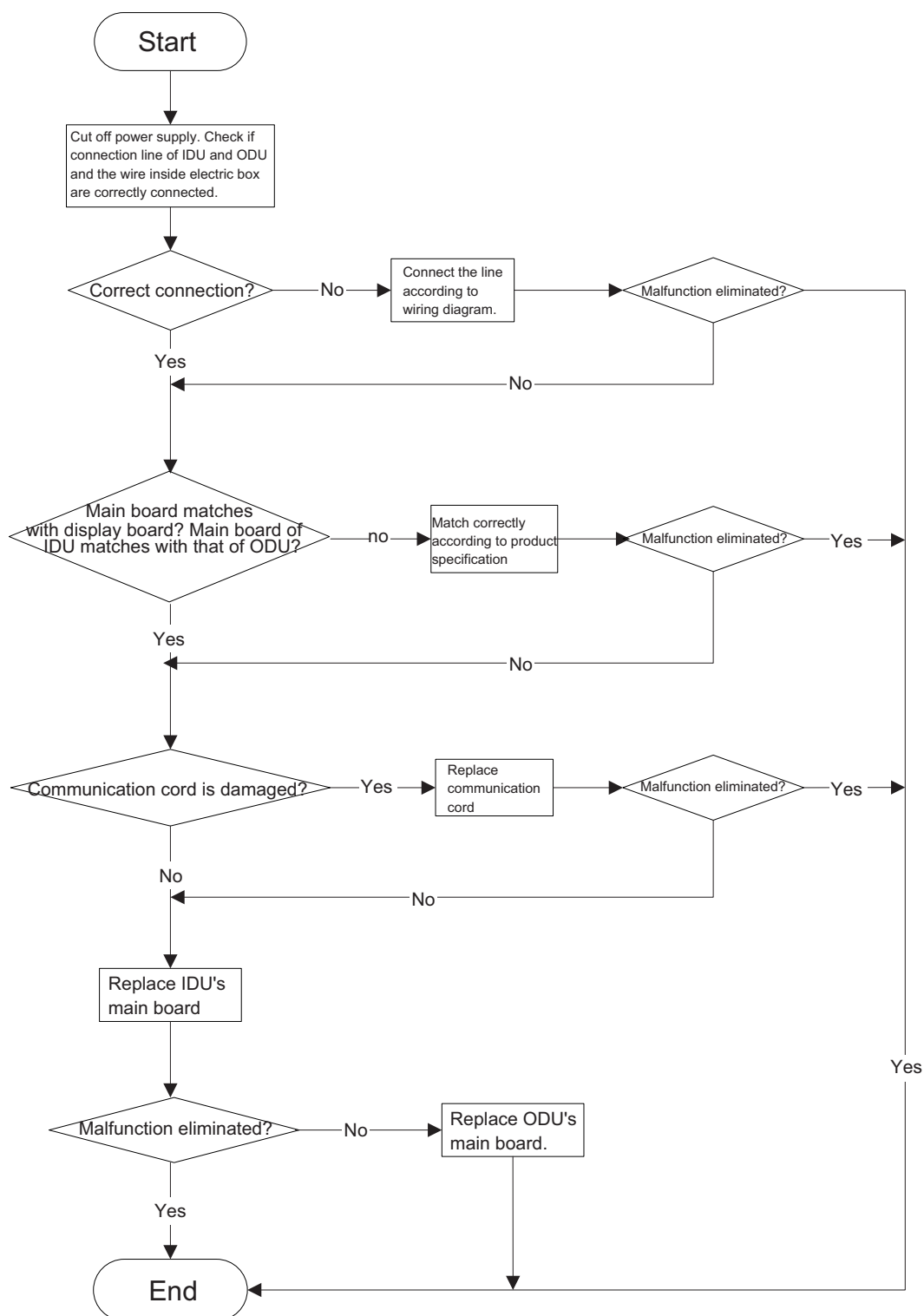
Main detection points:

- Is the supply voltage unstable with big fluctuation?
- Is the supply voltage too low with overload?
- Hardware trouble?

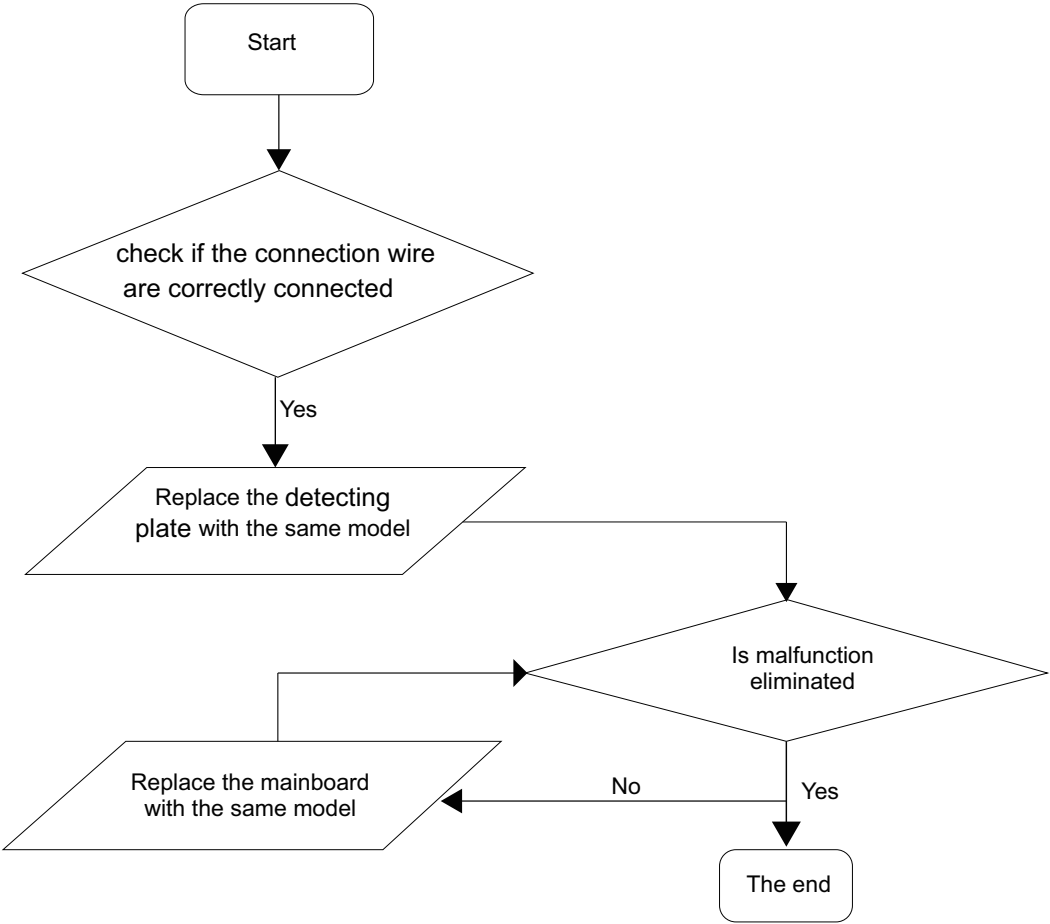
Malfunction diagnosis process:



5. Communication Malfunction E6



6. Malfunction of detecting plate(WIFI) JF



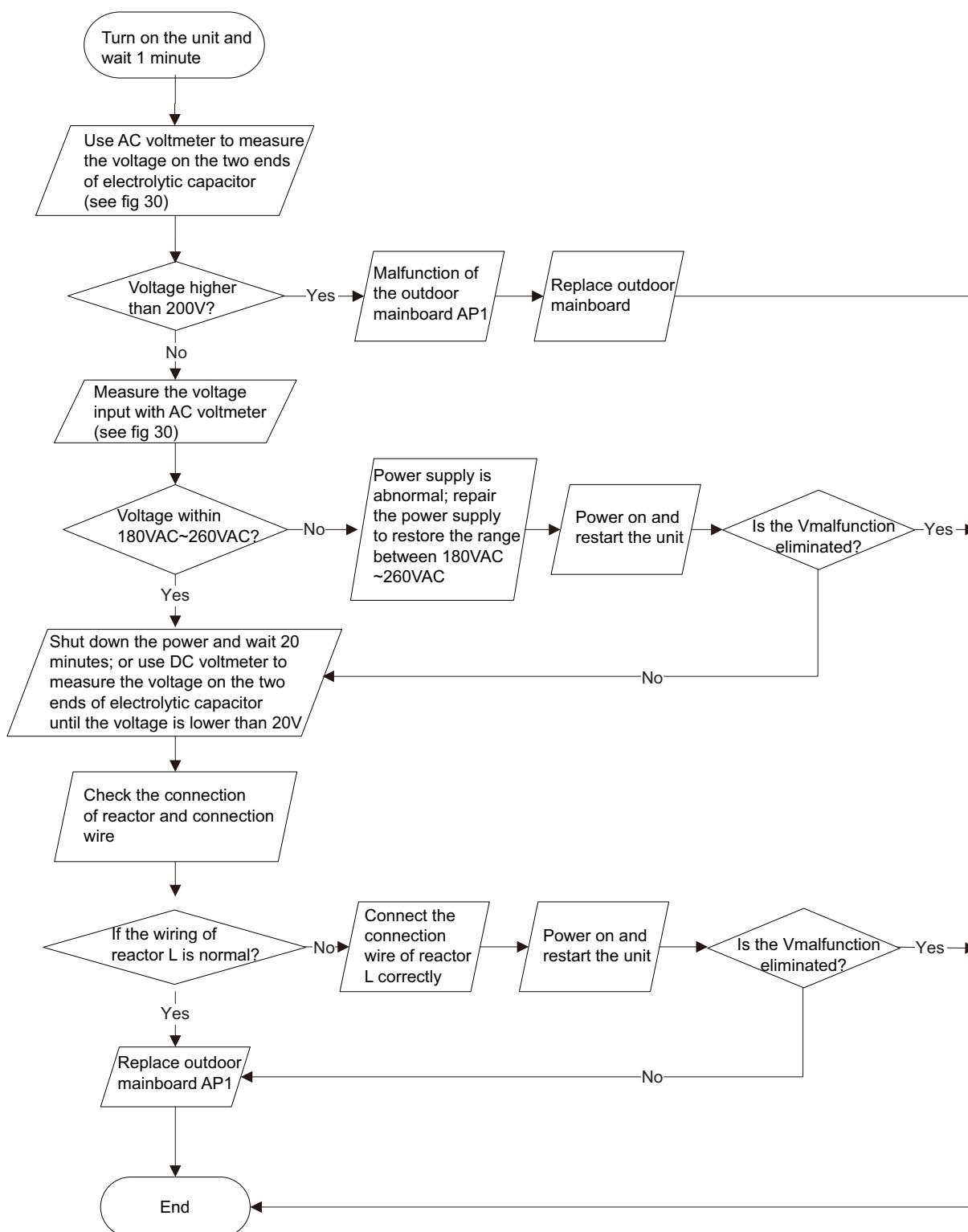
Outdoor Unit

12K

1. Capacity charging malfunction (outdoor unit malfunction) (AP1 below means control board of outdoor unit)

Main detection points:

- Detect if the voltage of L and N terminal of XT wiring board is between 210VAC-240VAC by alternating voltage meter;
- Is reactor (L) well connected? Is connection wire loosened or pulled out? Is reactor (L) damaged?

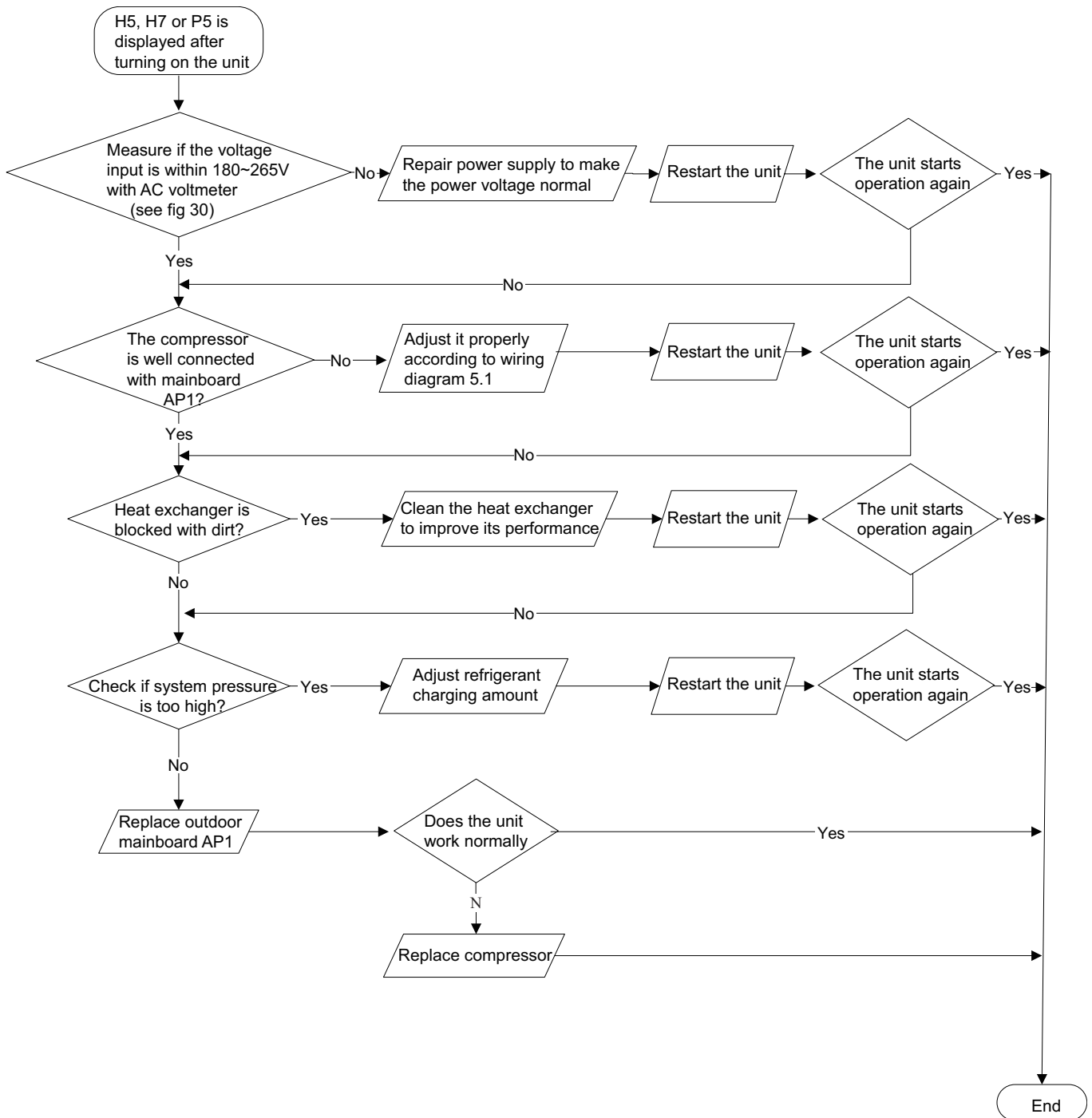


2. IPM protection(H5), desynchronizing malfunction(H7), overcurrent of compressor phase current (P5) (AP1 below means control board of outdoor unit)

Main detection points:

- Is voltage input within the normal range
- If the control board AP1 is well connected with compressor COMP? If they are loosened? If the connection sequence is correct?
- Heat exchange of unit is not good (heat exchanger is dirty and unit radiating environment is bad);
- If the system pressure is too high?
- If the refrigerant charging amount is appropriate?
- If coil resistance of compressor is normal? Is compressor coil insulating to copper pipe well?
- If the work load of unit is heavy? If radiating of unit is good?

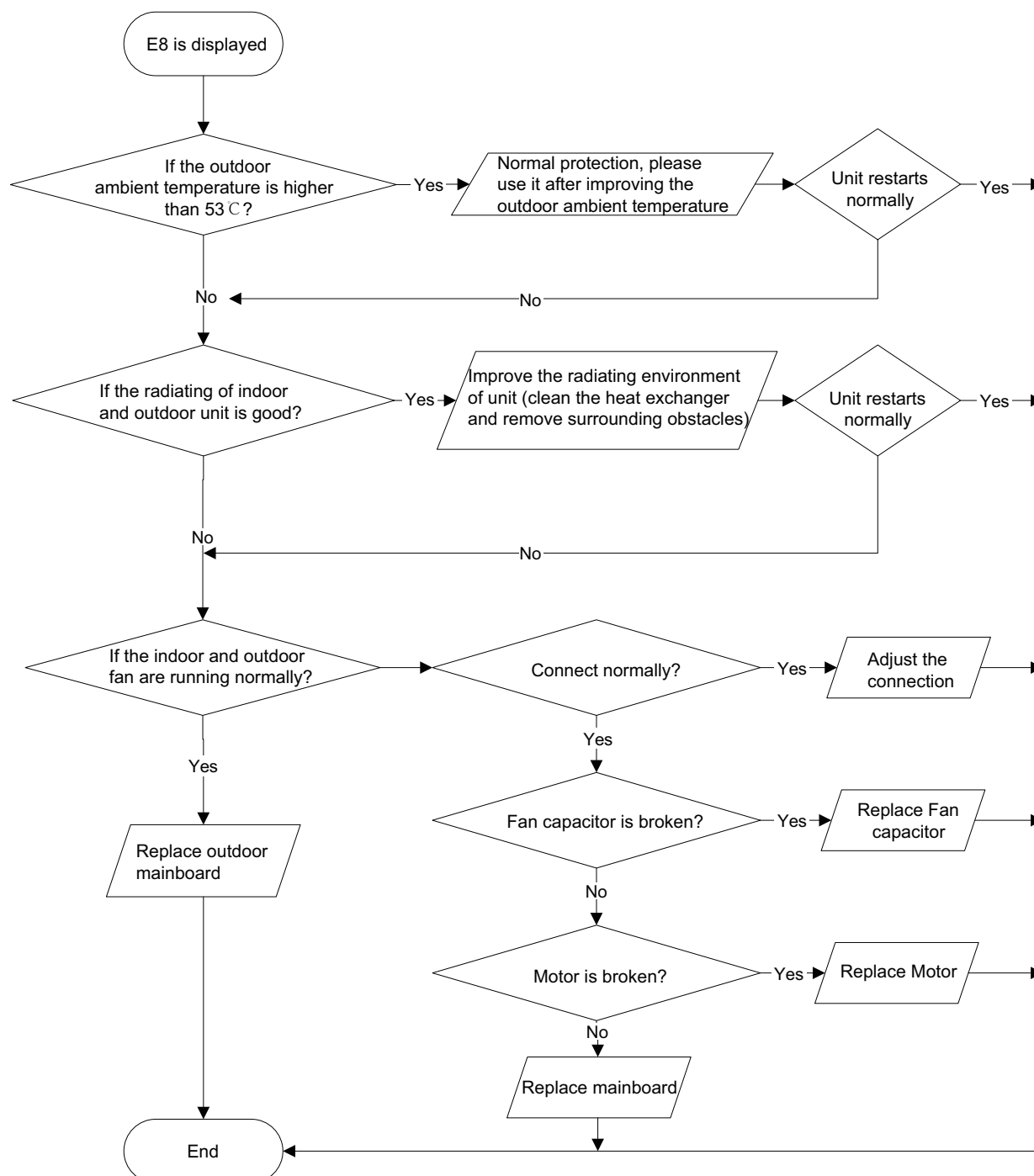
Malfunction diagnosis process:



3. High temperature and overload protection (E8)(AP1 below means control board of outdoor unit)

Main detection points:

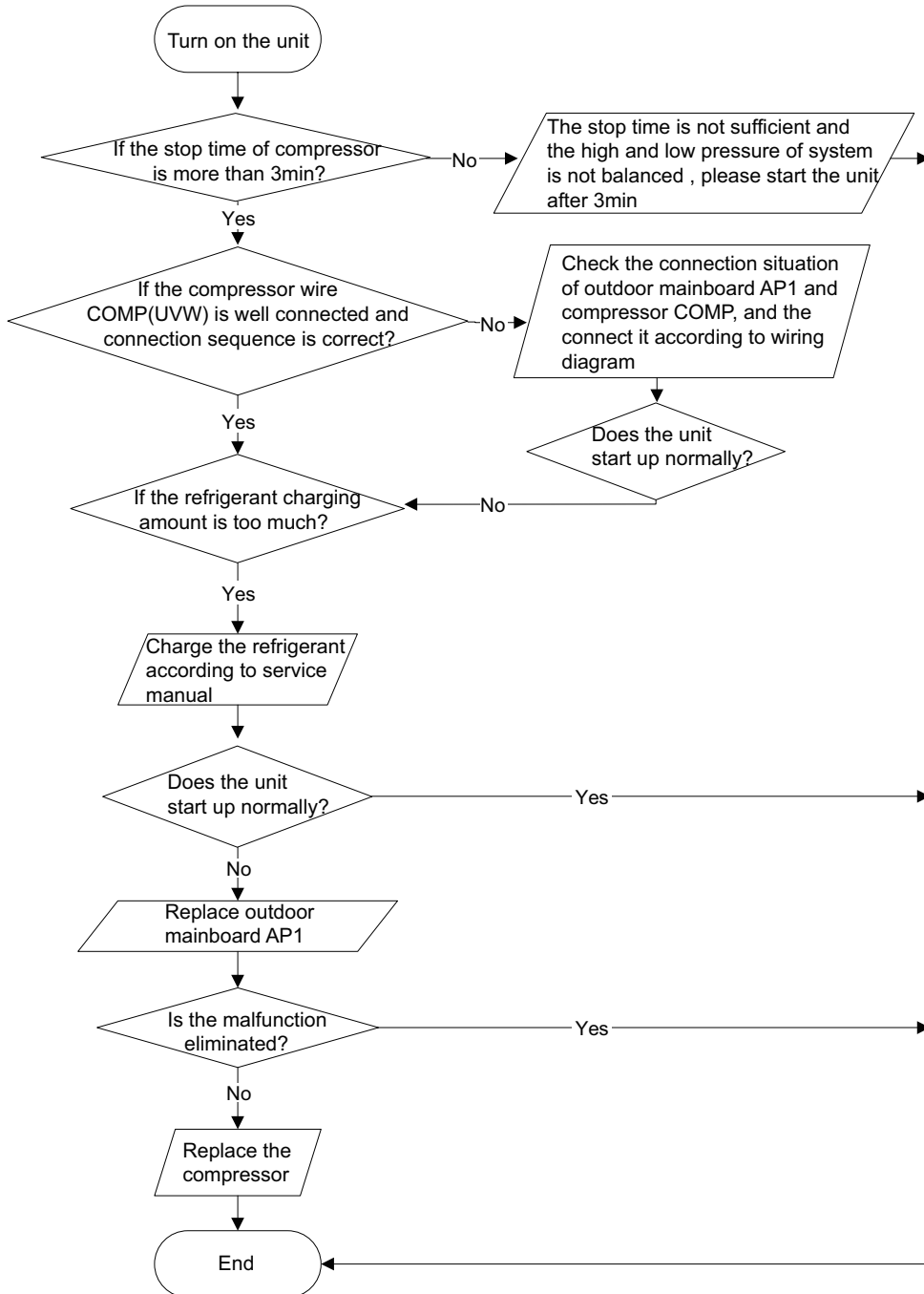
- If the outdoor ambient temperature is in normal range;
- If the indoor and outdoor fan are running normally;
- If the radiating environment of indoor and outdoor unit is good.



4. Start-up failure (LC) (AP1 below means control board of outdoor unit)

Main detection points:

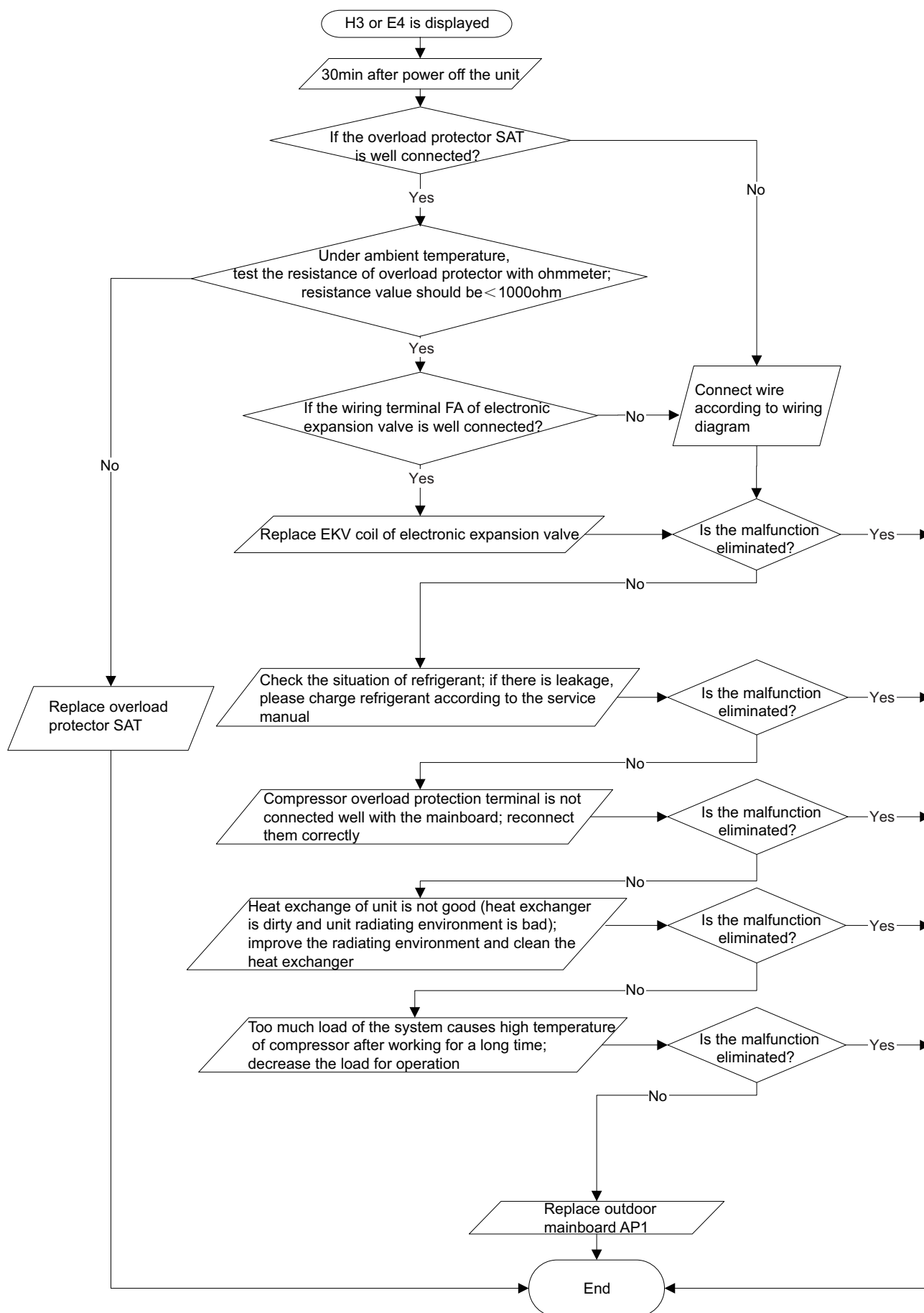
- If the compressor wiring is correct?
- If the stop time of compressor is sufficient?
- If the compressor is damaged?
- If the refrigerant charging amount is too much?



5. Overload and high discharge temperature malfunction

Main detection points:

- If the electronic expansion valve is connected well? Is the electronic expansion valve damaged?
- If the refrigerant is leaked?
- The compressor overload protection terminal is not connected well with the mainboard?
- If the overload protector is damaged?
- Heat exchange of unit is not good? (heat exchanger is dirty and unit radiating environment is bad)
- Too much load of the system causes high temperature of compressor after working for a long time?
- Malfunction of discharge temperature sensor?

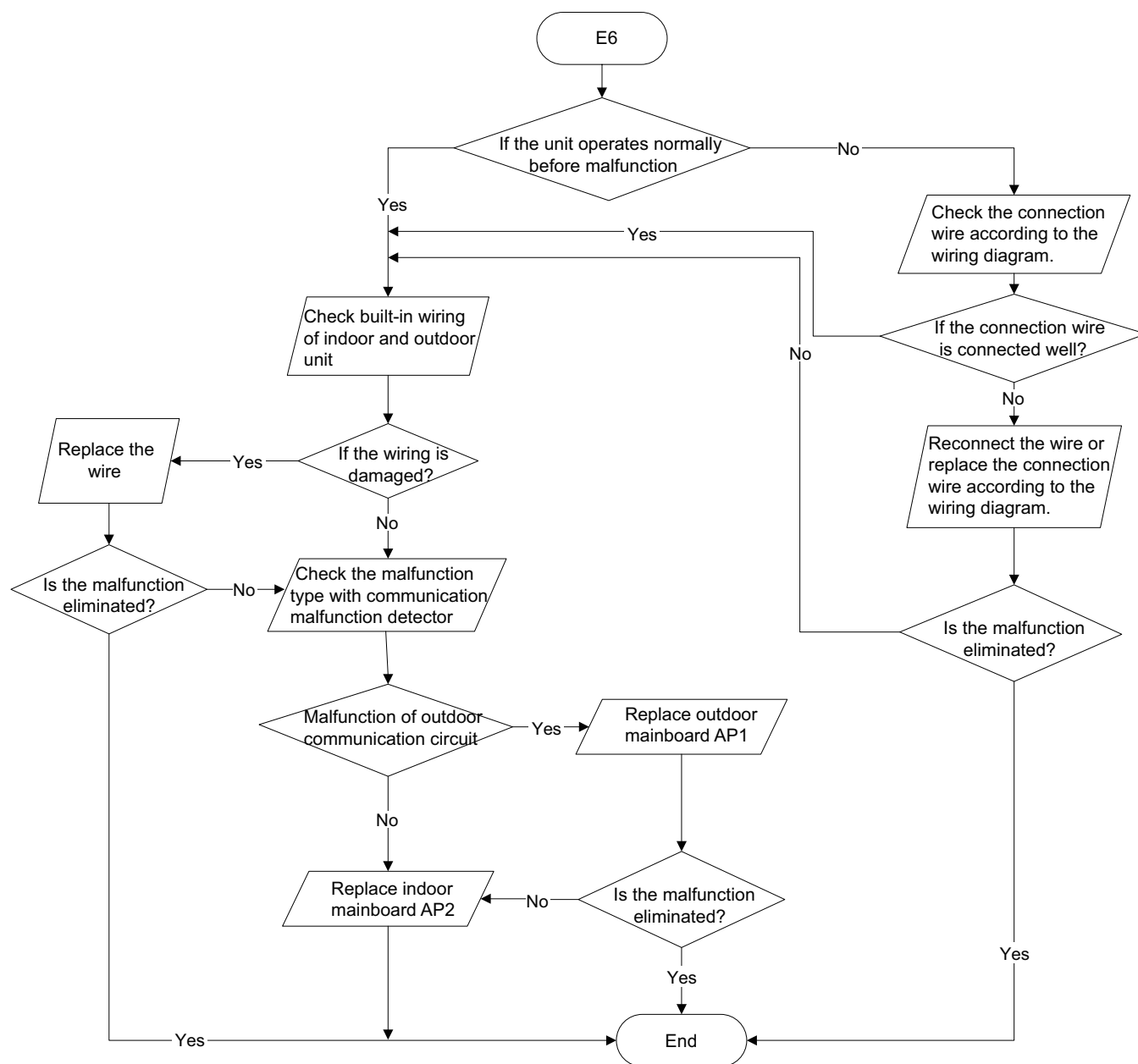


6. Communication malfunction (E6)

Main detection points:

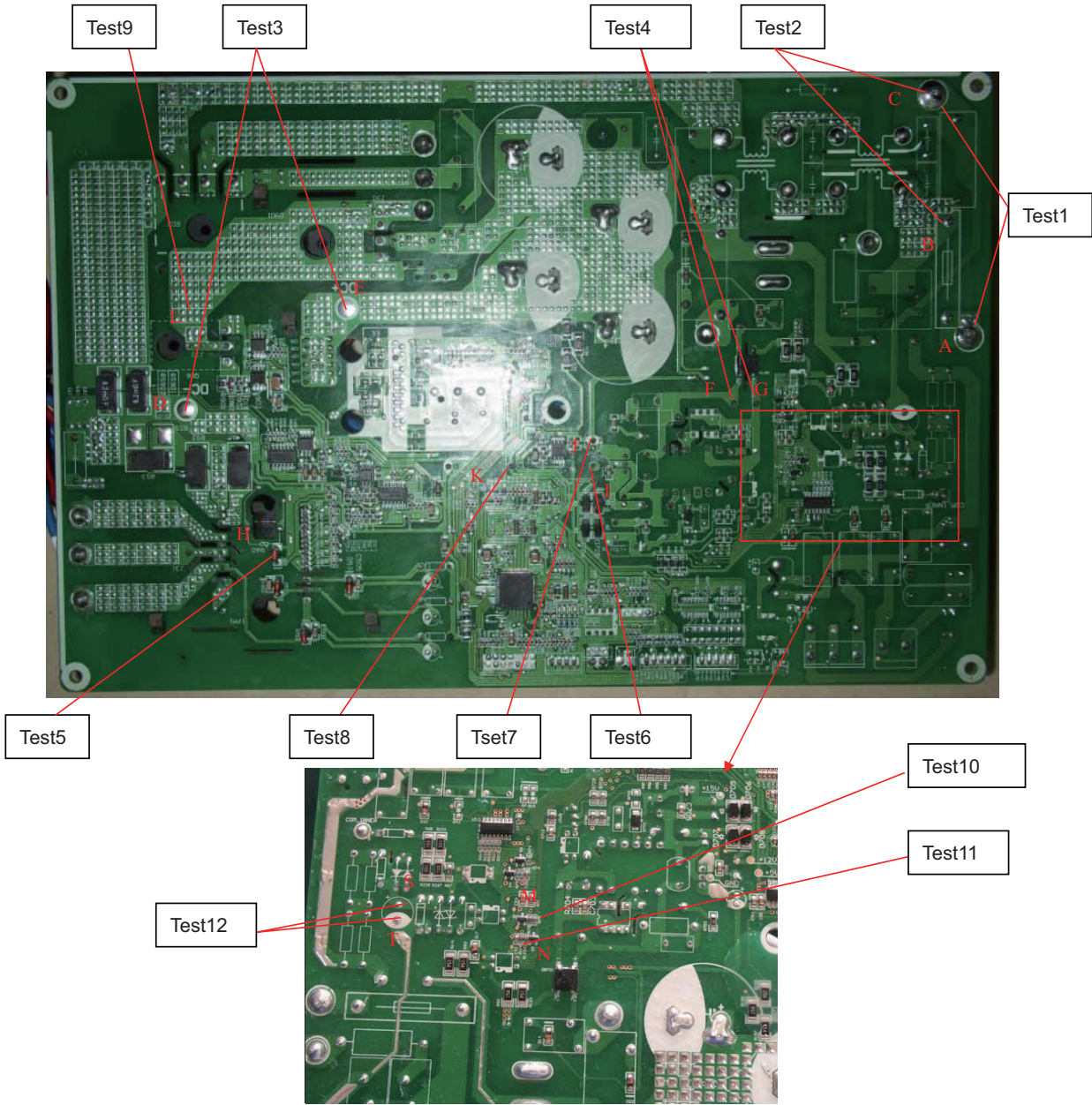
- Check if the connection wire and the built-in wiring of indoor and outdoor unit are connected well and without damage;
- If the communication circuit of indoor mainboard is damaged? If the communication circuit of outdoor mainboard (AP1) is damaged?

Malfunction diagnosis process:



18K

1. Key detection point



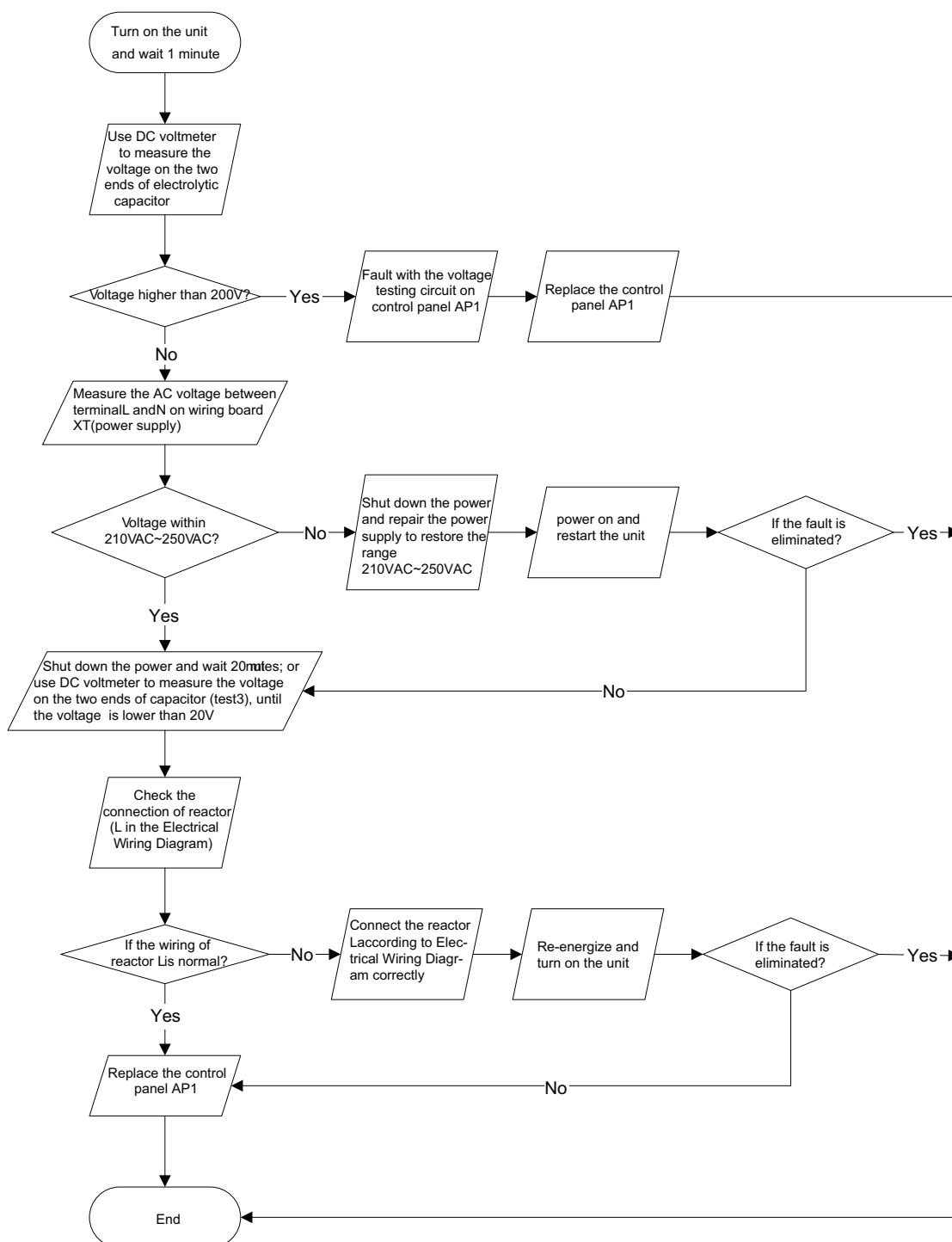
Test NO	Test point	Corresponding component	Test value under normal condition
Test 1	Between A and C	Neutral and live wires	160V~265V
Test 2	Between B and C	Neutral and live wires	160V~265V
Test 3	Between D and E	DC busbar electrolytic capacitor	DC 180V~380V
Test 4	Between F and G	Electrolytic capacitor of power	DC 180V~380V
Test 5	Two ends of diode D15	D15(IPM modular +15V power supply)	DC 14.5V~15.6V
Test 6	Two ends of electrolytic capacitor C715	C715(+12V power supply)	DC 12V~13V
Test 7	Two ends of electrolytic capacitor C710	C710(+5V power supply)	DC 5V
Test 8	Two ends of electrolytic capacitor C226	C226(+3.3V power supply)	DC 3.3V
Test 9	Two ends of chip capacitor C912	C912(+17V power supply)	DC 15V~18V
Test 10	Between M to GND	Point M of R75 to ground (signal sending port of ODU)	Fluctuate between 0~3.3V
Test 11	Between N to GND	Point N of R123 to ground (signal receiving port of ODU)	Fluctuate between 0~3.3V
Test 12	Between S and T	Power supply of communication ring	DC 56V

2. Capacity charging malfunction (outdoor unit malfunction) (AP1 below is control board of outdoor unit)

Main detection point:

- Detect if the voltage of L and N terminal of wiring board is between 210VAC-240VAC by alternating voltage meter;
- Is reactor (L) well connected? Is connection wire loosened or pull-out? Is reactor (L) damaged?

Malfunction diagnosis process:

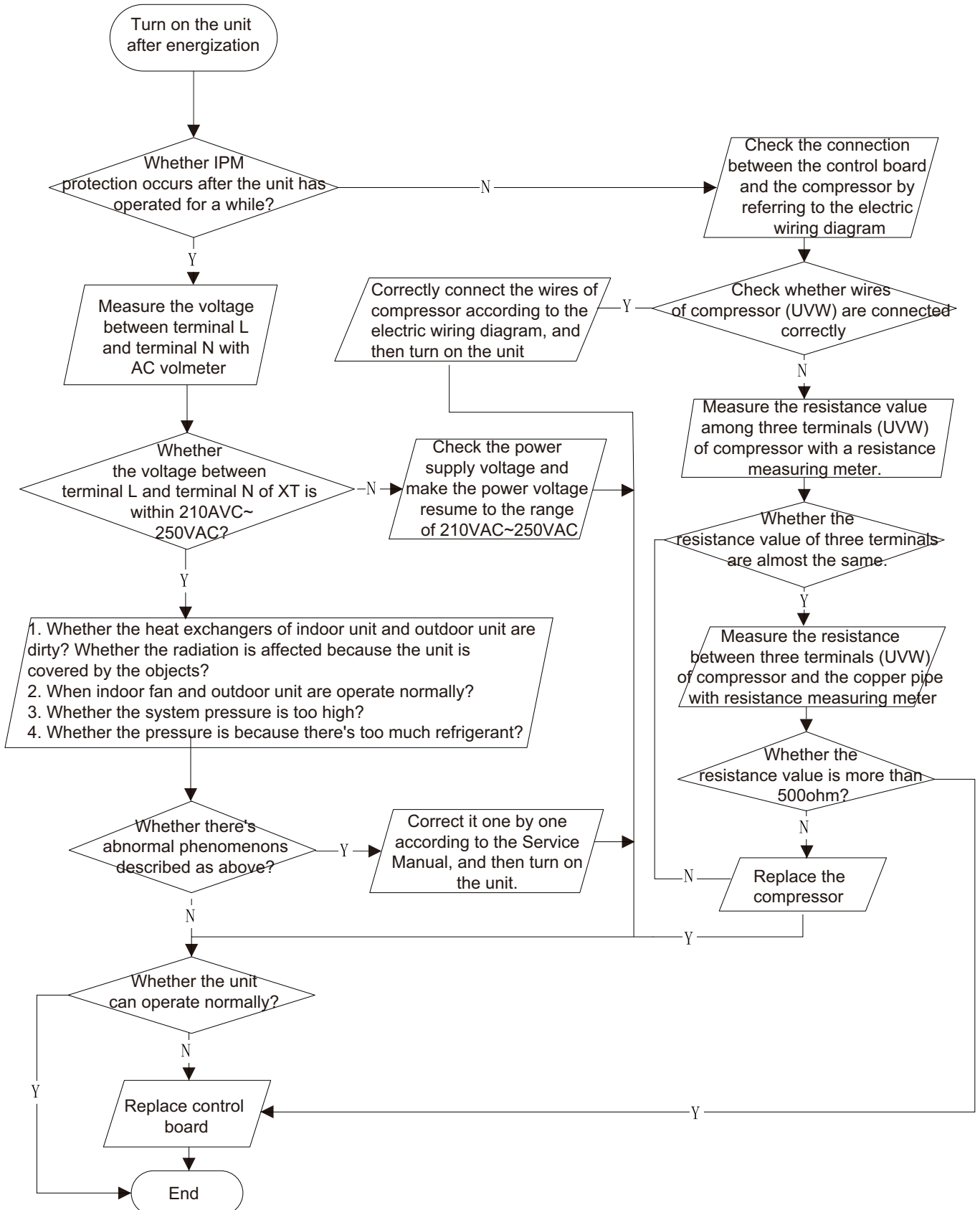


3. IPM protection, phase current overcurrent (the control board as below indicates the control board of outdoor unit) H5/P5

Mainly detect:

- (1) Compressor COMP terminal (2) voltage of power supply (3) compressor
(4) Refrigerant-charging volume (5) air outlet and air inlet of outdoor/indoor unit

Troubleshooting:

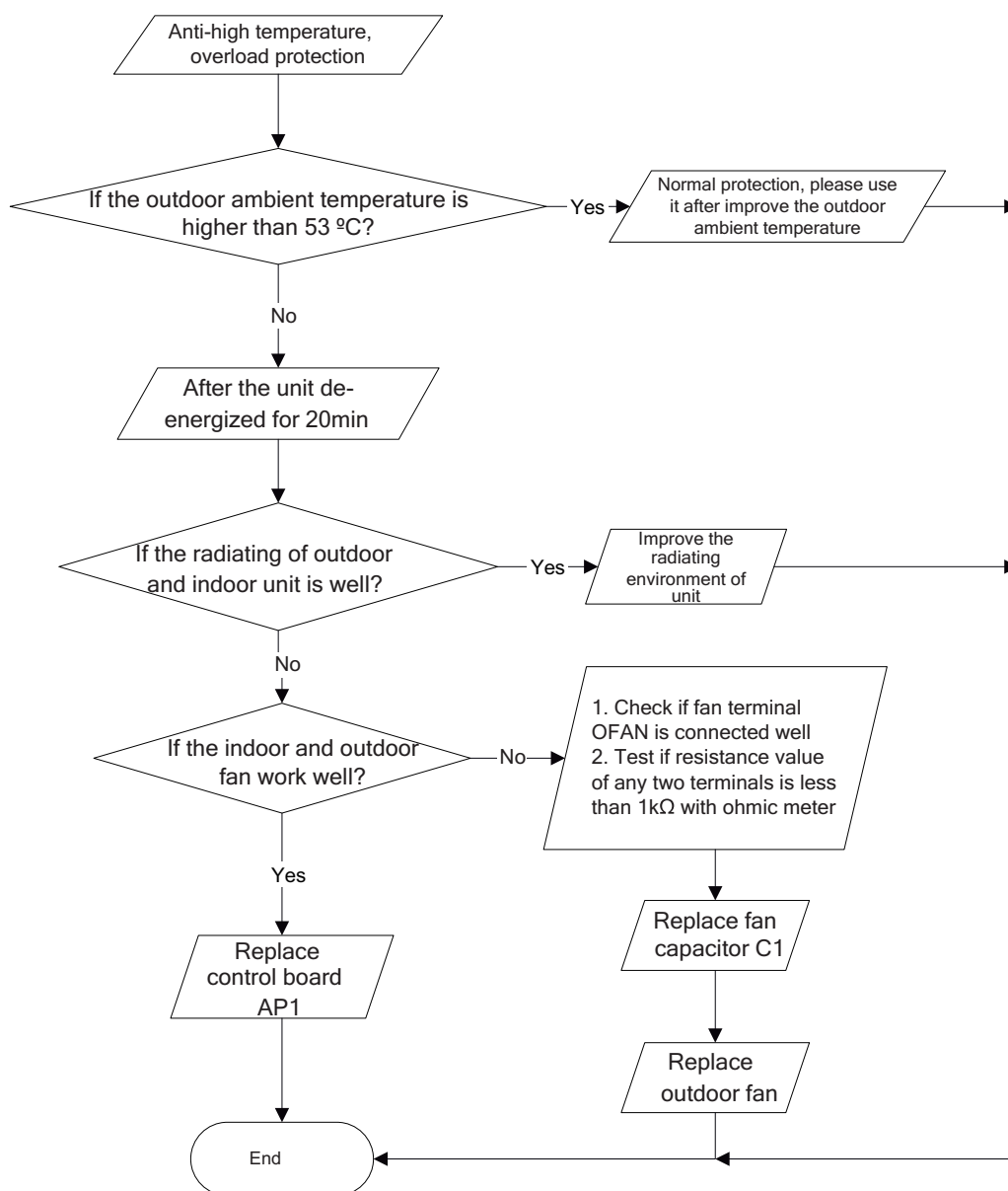


4. Diagnosis for anti-high temperature, overload protection (AP1 below is control board of outdoor unit)

Main detection point:

- If the outdoor ambient temperature is in normal range;
- If the indoor and outdoor fan is running normal;
- If the radiating environment of indoor and outdoor unit is well.

Malfunction diagnosis process:

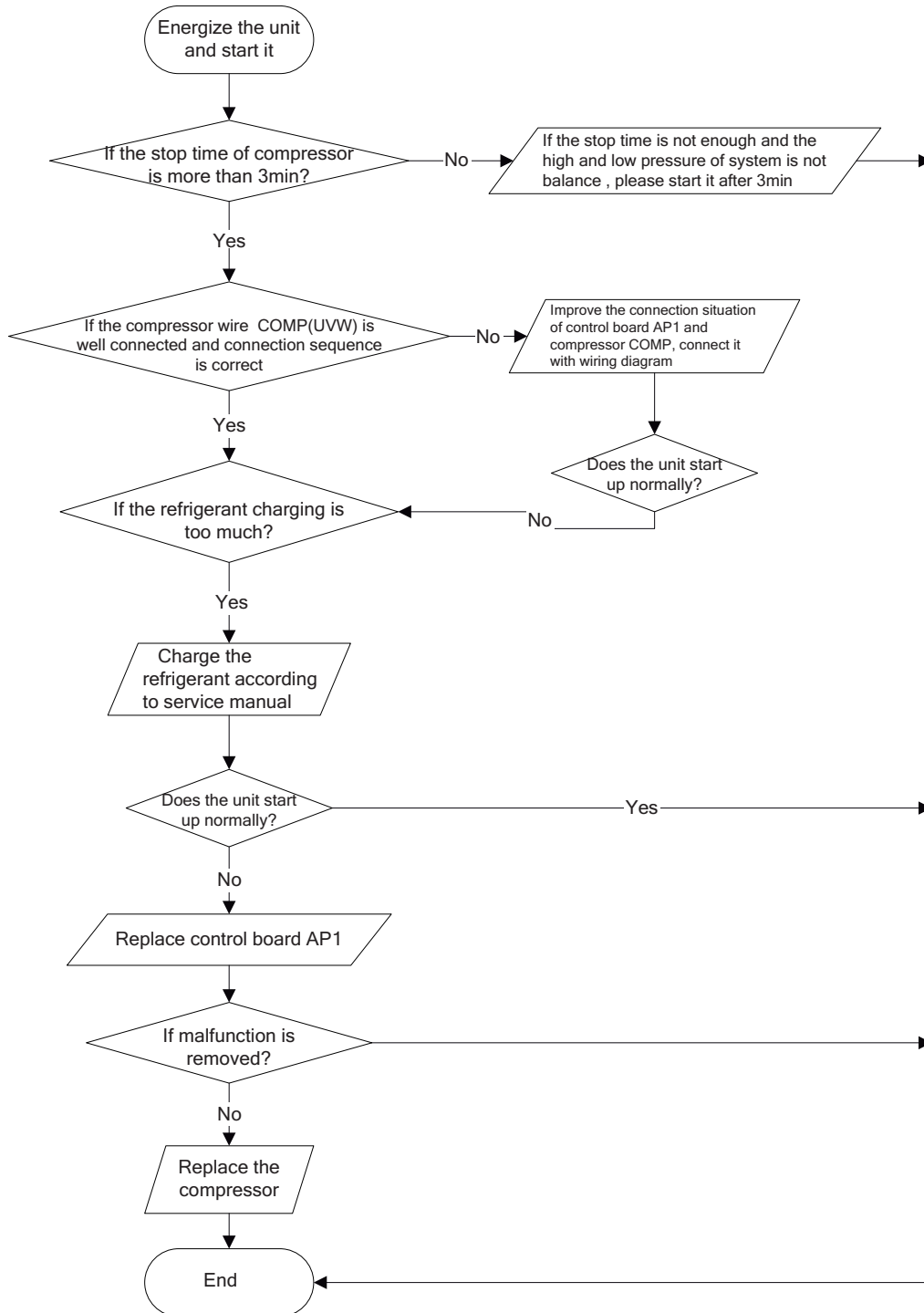


5. Diagnosis for failure start up malfunction (AP1 below is control board of outdoor unit)

Main detection point:

- If the compressor wiring is correct?
- If the stop time of compressor is enough?
- If the compressor is damaged?
- If the refrigerant charging is too much?

Malfunction diagnosis process:

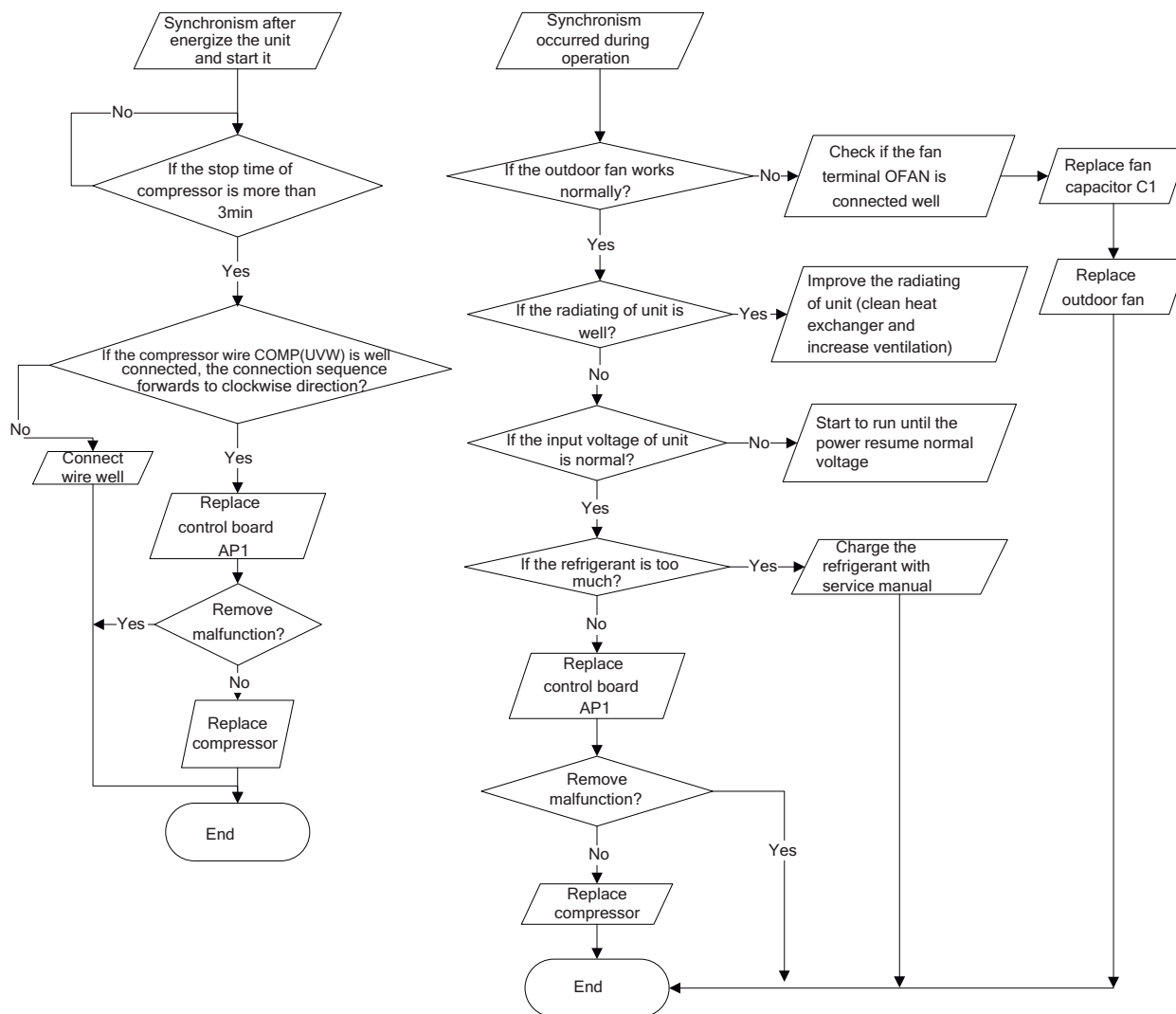


6. Diagnosis for compressor synchronism (AP1 below is control board of outdoor unit)

Main detection point:

- If the system pressure is over-high?
- If the work voltage is over-low?

Malfunction diagnosis process:

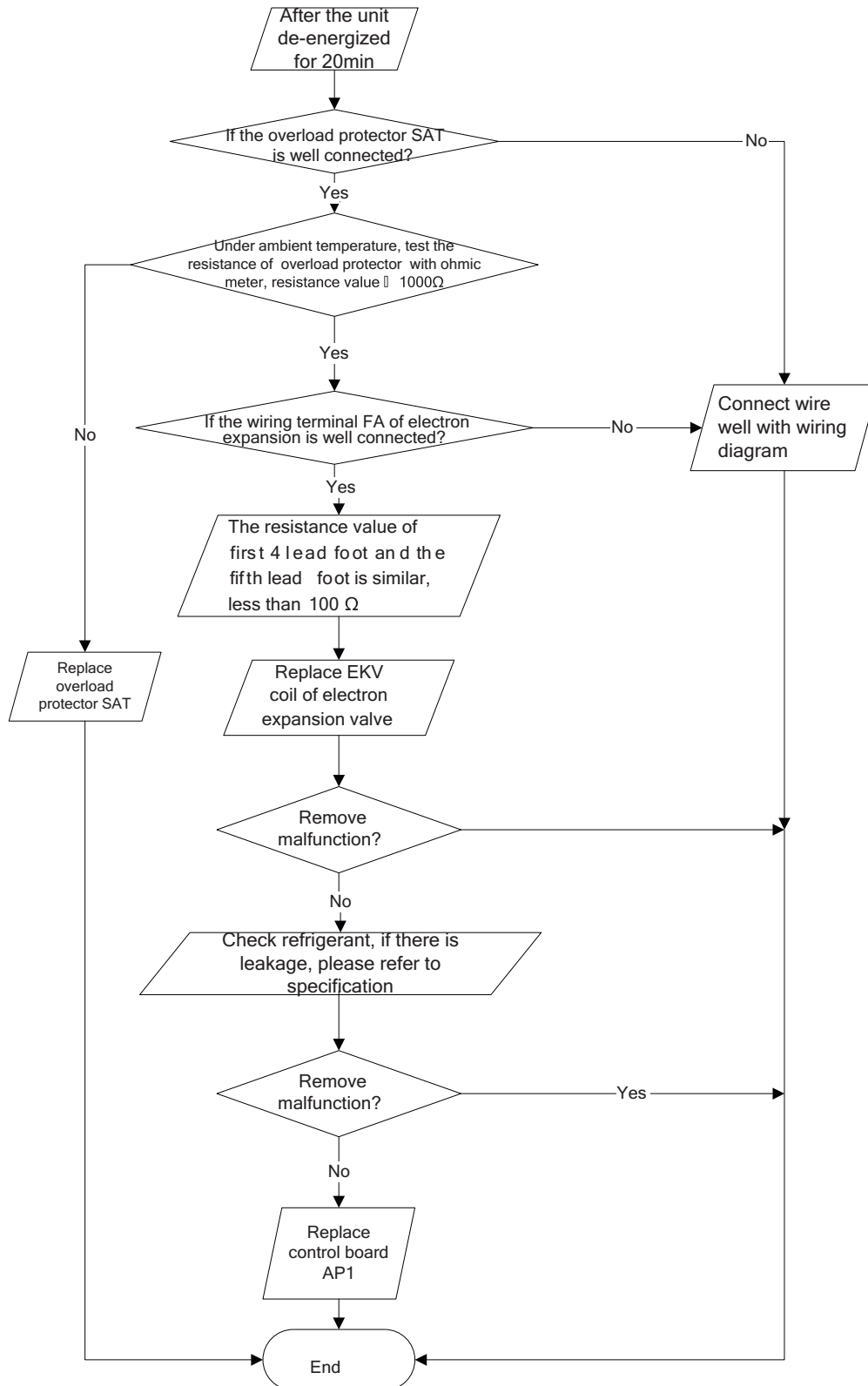


7. Diagnosis for overload and discharge malfunction (AP1 below is control board of outdoor unit)

Main detection point:

- If the electron expansion valve is connected well? Is the expansion valve damaged?
- If the refrigerant is leakage?
- If the overload protector is damaged?

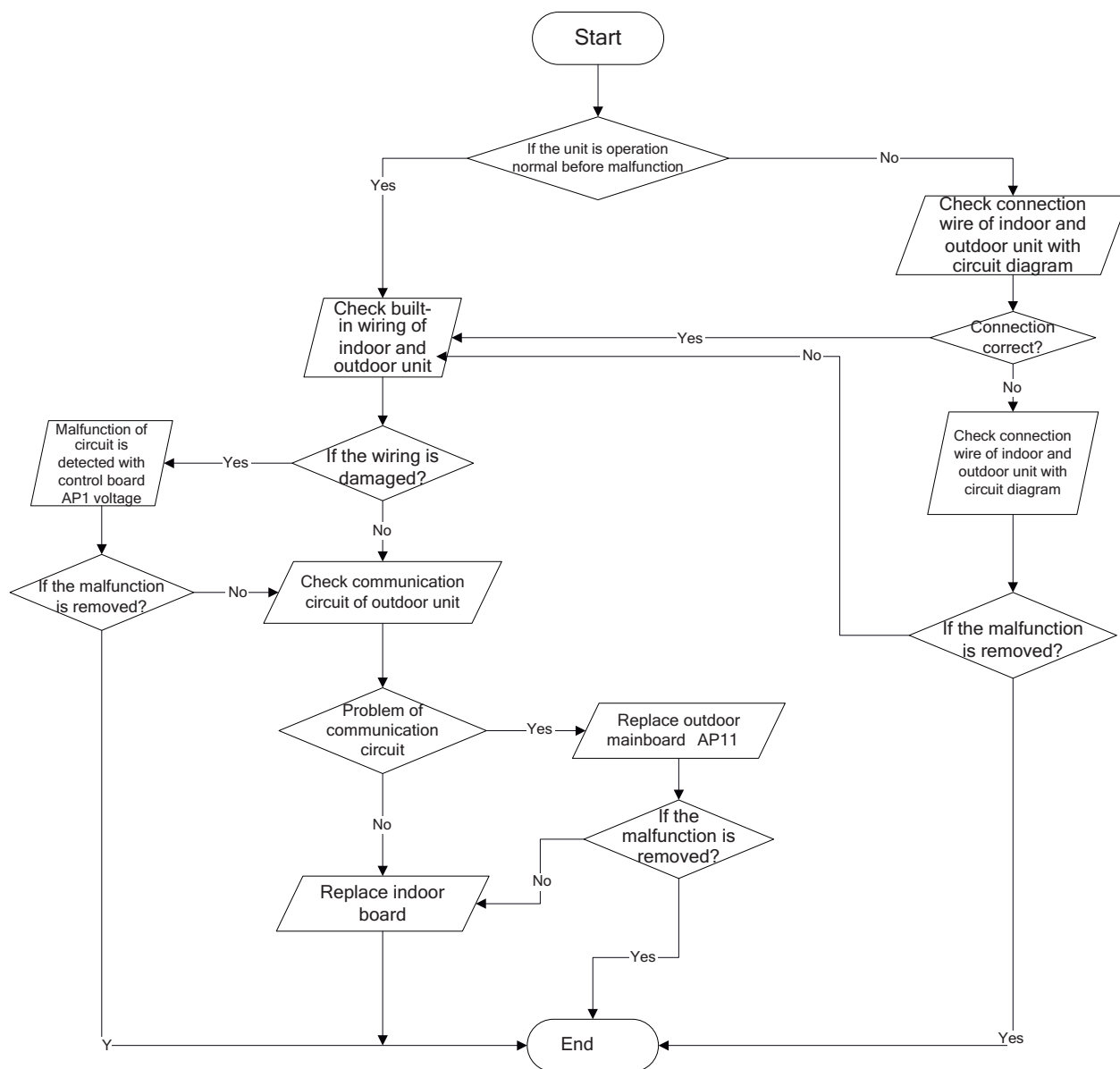
Malfunction diagnosis process:



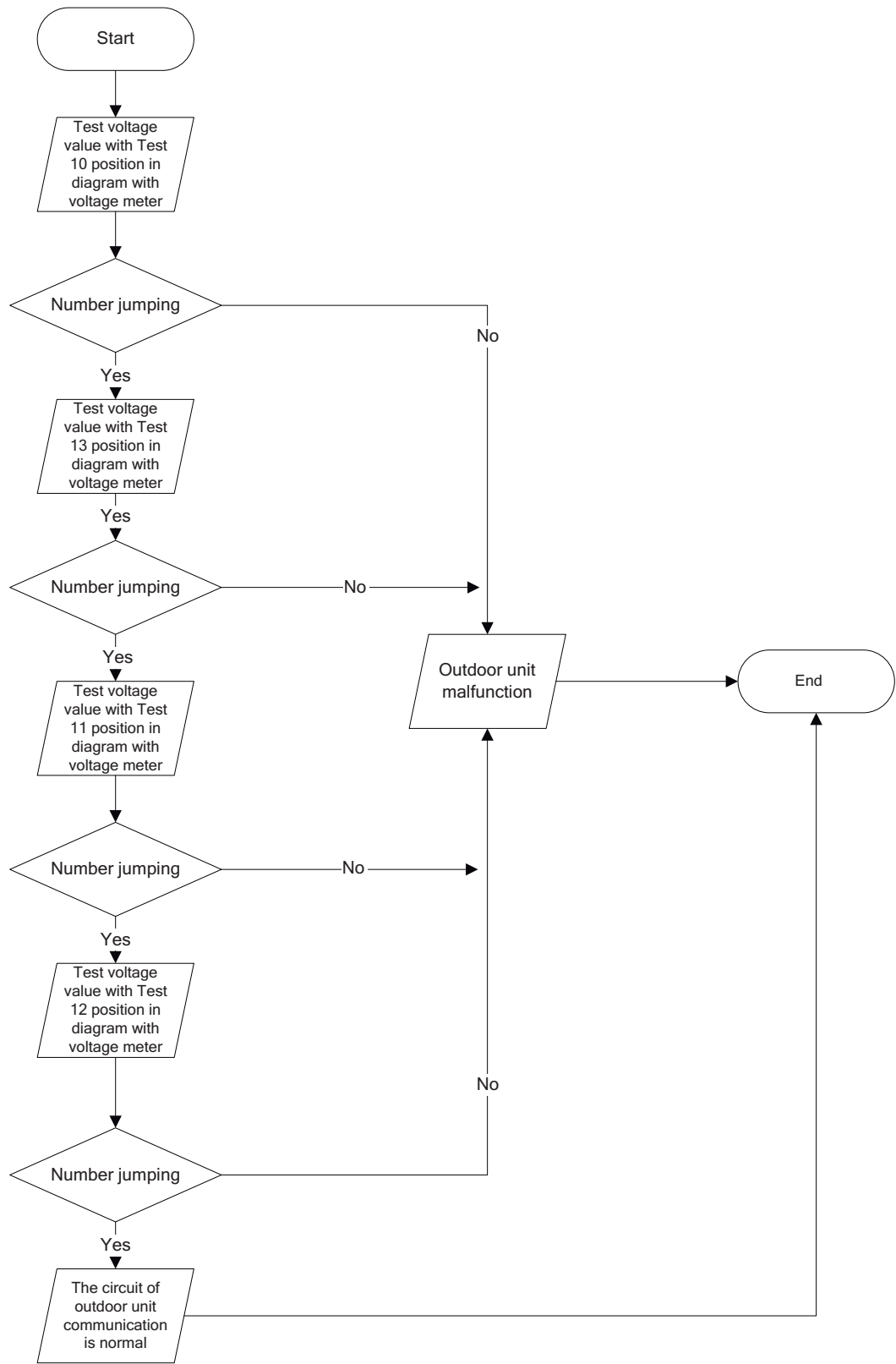
8. Communication malfunction (AP1 below is control board of outdoor unit)

Main detection point:

- Check if the connection wire and the built-in wiring of indoor and outdoor unit is connected well and no damaged;
 - If the communication circuit of indoor mainboard is damaged? If the communication circuit of outdoor mainboard (AP1) is damaged
- Malfunction diagnosis process:



9. Diagnosis process for outdoor communication circuit



9.3 Troubleshooting for Normal Malfunction

1. Air Conditioner Cant be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isnt bright and the buzzer cant give out sound	Confirm whether its due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isnt bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see its blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Units pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit pressure is much lower than regulated range. If refrigerant isnt leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver cant swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor cant operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor cant operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor cant operate	Refer to point 5 of maintenance method for details

3. Horizontal Louver Cant Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor cant operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver cant operate	Replace the main board with the same model

4. ODU Fan Motor Cant Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

5. Compressor Cant Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and its 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor cant operate	Repair or replace compressor

6. Air Conditioner is Leaking

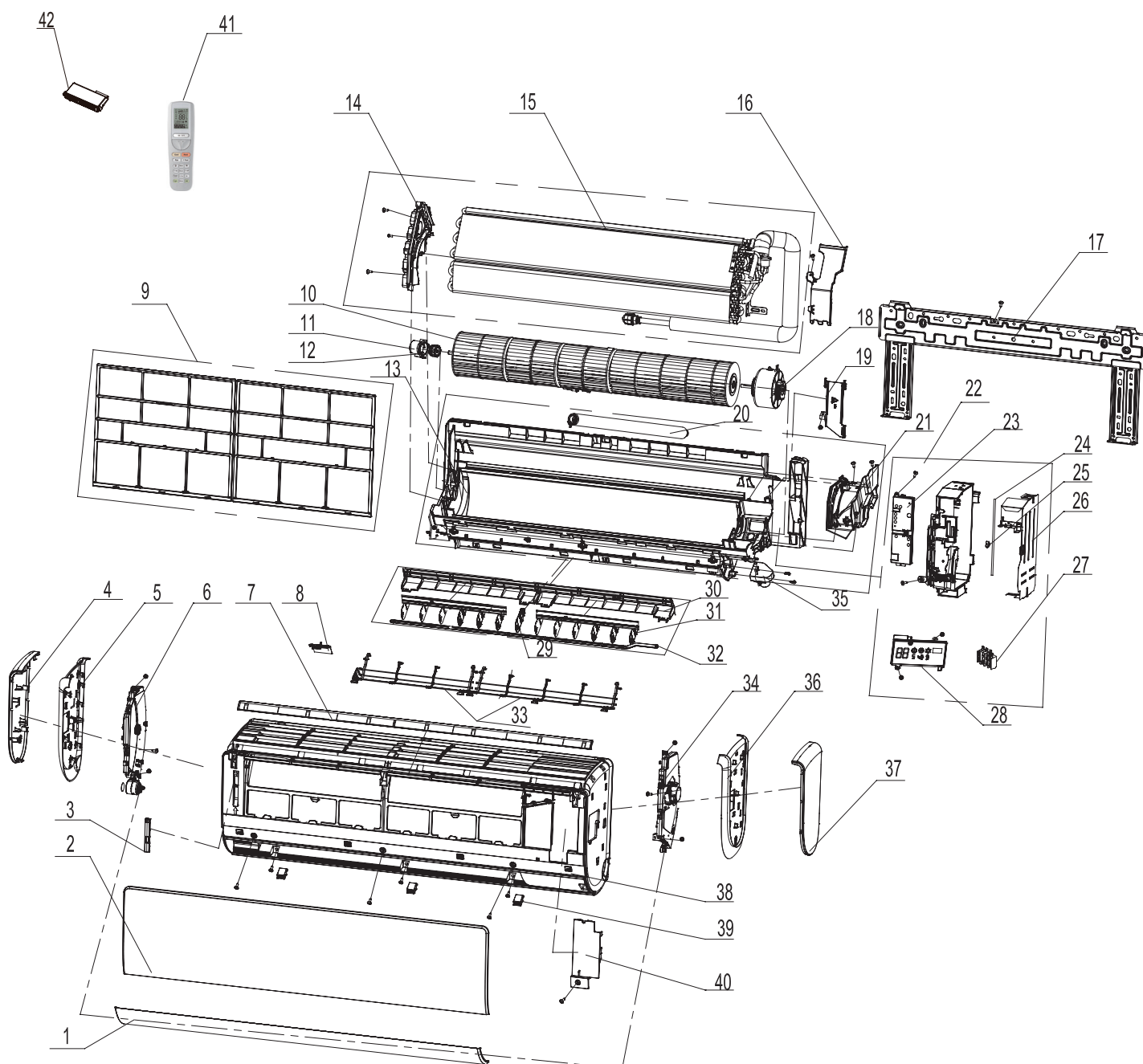
Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

7. Abnormal Sound and Vibration

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and theres abnormal sound	Theres the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, theres abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or therere parts touching together inside the indoor unit	Theres abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or therere parts touching together inside the outdoor unit	Theres abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

10. Exploded View and Parts List

10.1 Indoor Unit



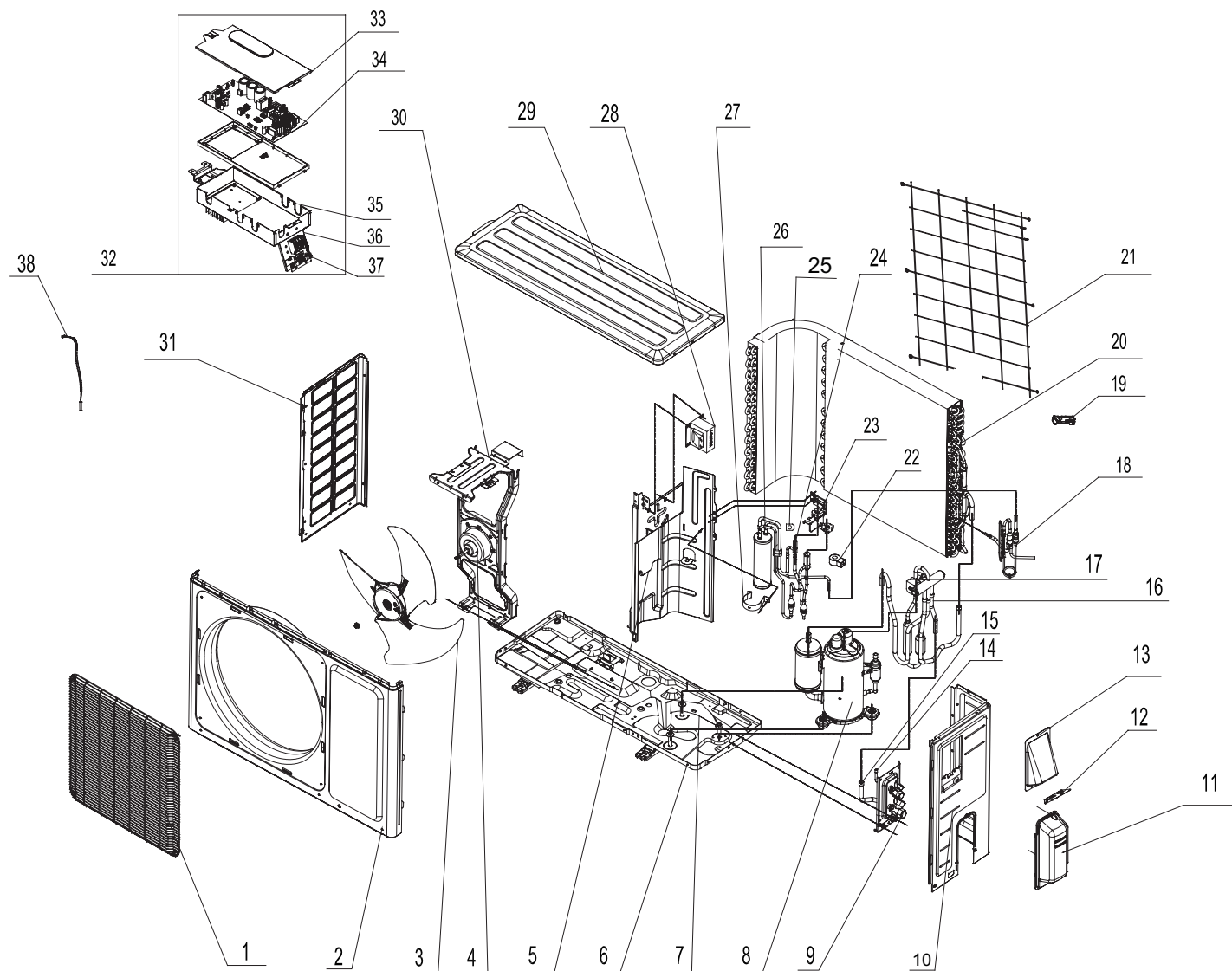
The component picture is only for reference; please refer to the actual product.

No.	Description	Part Code			Qty
		KW09HUCA4DI	KW12HUCA4DI	KW18HUCA4DI	
	Product Code	CB264N01004_L74318	CB264N01104_L74318	CB264N00904_L74318	
1	Guide Louver	1051291601	1051291601	1051291601	1
2	Front Panel	2002240901	2002240901	2002240901	1
3	Stand Bar	10582150P01	10582150P01	10582150P01	1
4	Left Side Plate	26112361B	26112361B	26112361B	1
5	Left Decorative Board	20192600	20192600	20192600	1
6	Left Driving Box Sub-assy	20112201	20112201	20112201	1
7	Decorative Strip (Up)	20192602	20192602	20192602	1
8	Cover plate(Air Outlet)	20122193P01	20122193P01	20122193P01	1
9	Filter Sub-Assy	11122155	11122155	11122155	2
10	Cross Flow Fan	10352054	10352054	10352054	1
11	Ring of Bearing	26152022	26152022	26152022	1
12	O-Gasket sub-assy of Bearing	7651205102	7651205102	7651205102	1
13	Rear Case	2220229602	2220229602	2220229602	1
14	Evaporator Support	24212170	24212170	24212170	1
15	Evaporator Assy	01100100177	01100100177	01100100162	1
16	Breakwater	26112359	26112359	26112359	1
17	Wall Mounting Frame	01252040	01252040	01252040	1
18	Fan Motor	15012466	15012466	15012466	1
19	Connecting pipe clamp	2611216401	2611216401	2611216401	1
20	Drainage Hose	05230014	05230014	05230014	1
21	Motor Press Plate	26112360	26112360	26112360	1
22	Electric Box Assy	10000204264	10000204262	10000204263	1
23	Detecting Plate	30110140	30110140	30110140	1
24	Main Board	30138000611	30138000611	30138000611	1
25	Jumper	4202021916	4202021916	4202021919	1
26	Shield Cover of Electric Box Sub-assy	01592131	01592131	01592131	1
27	Terminal Board	4201026601	4201026601	4201026601	1
28	Display Board	30568247	30568247	30568247	1
29	Air Louver (Middle)	10512336	10512336	10512336	1
30	Helicoid Tongue	2611235702	2611235702	2611235702	1
31	Air Louver	10512766	10512766	10512766	2
32	Swing Lever	1058214501	1058214501	1058214501	1
33	Rear Grill Sub-assy	11002023	11002023	11002024	1
	Rear Grill Sub-assy	11002024	11002024	11002023	1
34	Right Driving Box Sub-assy	20112200	20112200	20112200	1
35	Louver Motor Sub-assy (Left and Right)	15002021	15002021	15002021	1
36	Right Decorative Board	20192601	20192601	20192601	1
37	Right Side Plate	26112362B	26112362B	26112362B	1
38	Front Case	20022410B	20022410B	20022410B	1
39	Screw Cover	24252029P01	24252029P01	24252029P01	3
40	Electric Box Cover Sub-Assy	00001300019	00001300019	00001300019	1
41	Remote Controller	30510568	30510568	30510568	1
42	Detecting plate(WIFI)	30110140	30110140	30110140	1

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10.2 Outdoor Unit

KW09HUCA4DO KW12HUCA4DO

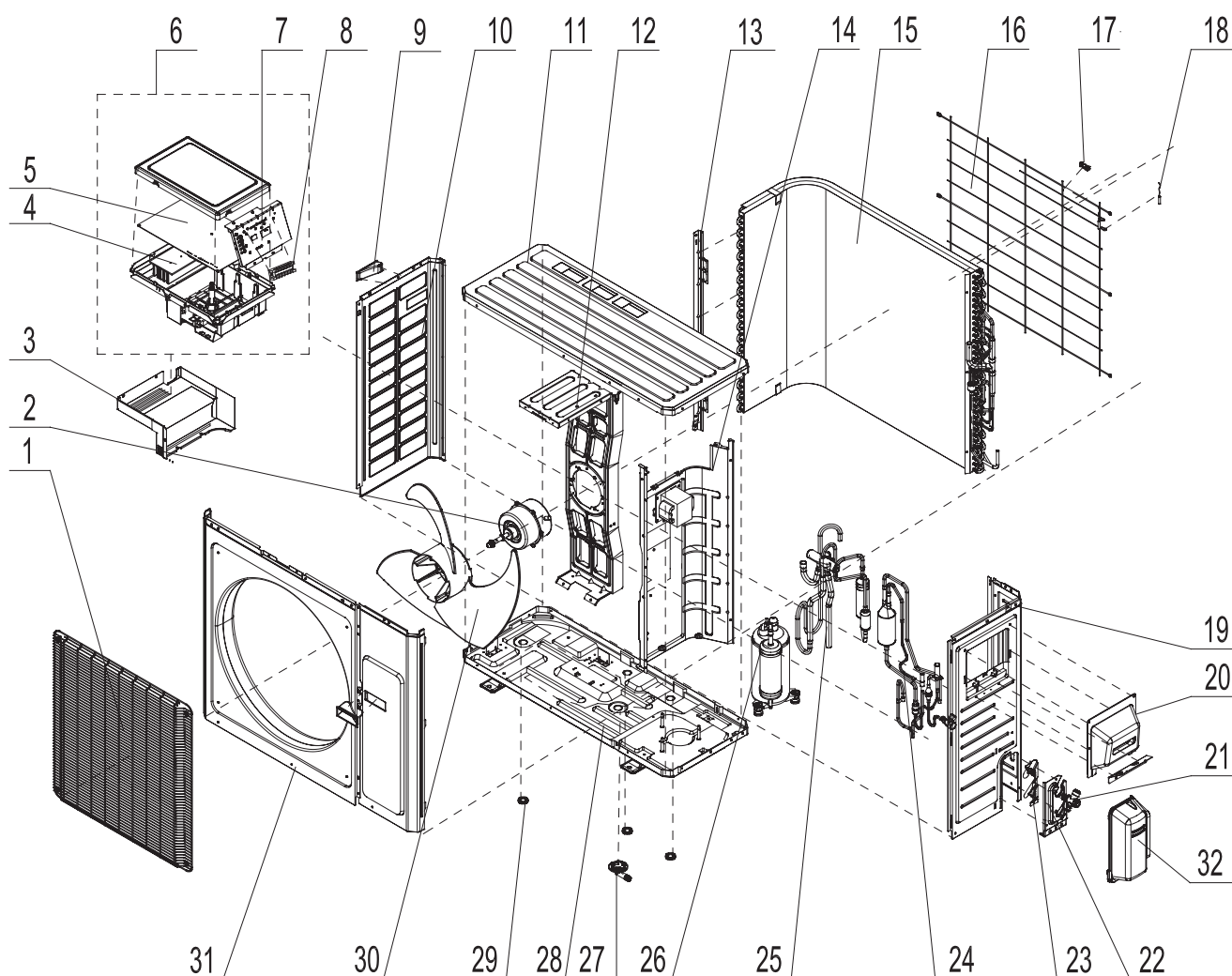


The component picture is only for reference; please refer to the actual product.

No.	Description	Part Code		Qty
		KW09HUCA4DO	KW12HUCA4DO	
	Product Code	CB264W01000_L74318	CB264W01100_L74318	
1	Front Grill	01473065	01473065	1
2	Cabinet	0143303402P	0143303402P	1
3	Axial Flow Fan	10333022	10333022	1
4	Fan Motor	1501308507	1501308507	1
5	Clapboard	01233510	01233510	1
6	Chassis Sub-assy	0280311901P	0280311901P	1
7	Electrical Heater (Chassis)	76510004	76510004	1
8	Compressor and Fittings	00103977	00103899	1
9	Valve Support Sub-Assy	01713115P	01713115P	1
10	Right Side Plate	0130510002P	0130510002P	1
11	Valve Cover	22243005	22243005	1
12	Cable Cross Plate 1	02123013P	02123013P	1
13	Cable Cross Plate 2	02123014P	02123014P	1
14	Cut off Valve Sub-Assy	0713376301	0713376301	1
15	Cut off Valve 1/2	0710307901	0710307901	1
16	4-Way Valve Assy	03073360	03073225	1
17	Magnet Coil	4300008301	4300008301	1
18	Capillary Sub-assy	03000600305	03163311	1
19	Wiring Clamp	26115004	26115004	1
20	Condenser Assy	01100200318	01163936	1
21	Rear Grill	0147306001	0147306001	1
22	Electric Expand Valve Fitting	4300876704	4300876704	1
23	Stationary Barrier	01703179	01703179	1
24	Electronic Expansion Valve	07133909	07133909	1
25	Flash Vaporizer Sub-assy	03007000001	03007000001	1
26	Magnet Coil	4300008301	4300040047	1
27	Tube Clip	02143030	02143030	1
28	Reactor	43130185	43130185	1
29	Coping	01253034P	01253034P	1
30	Motor Support Sub-Assy	01703180	01703180	1
31	Left Side Plate	01303169P	01303169P	1
32	Electric Box Assy	10000100253	10000100221	1
33	Electric Box Cover Sub-Assy	0260309601	0260309601	1
34	Main Board	30138000134	30138000135	1
35	Electric Box 1	20113005	20113005	1
36	Terminal Board	4201031301	4201031301	1
37	Wire Clamp	71010003	71010003	2
38	Temperature Sensor	39000079	39000079	1

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KW18HUCA4DO




The component picture is only for reference; please refer to the actual product.

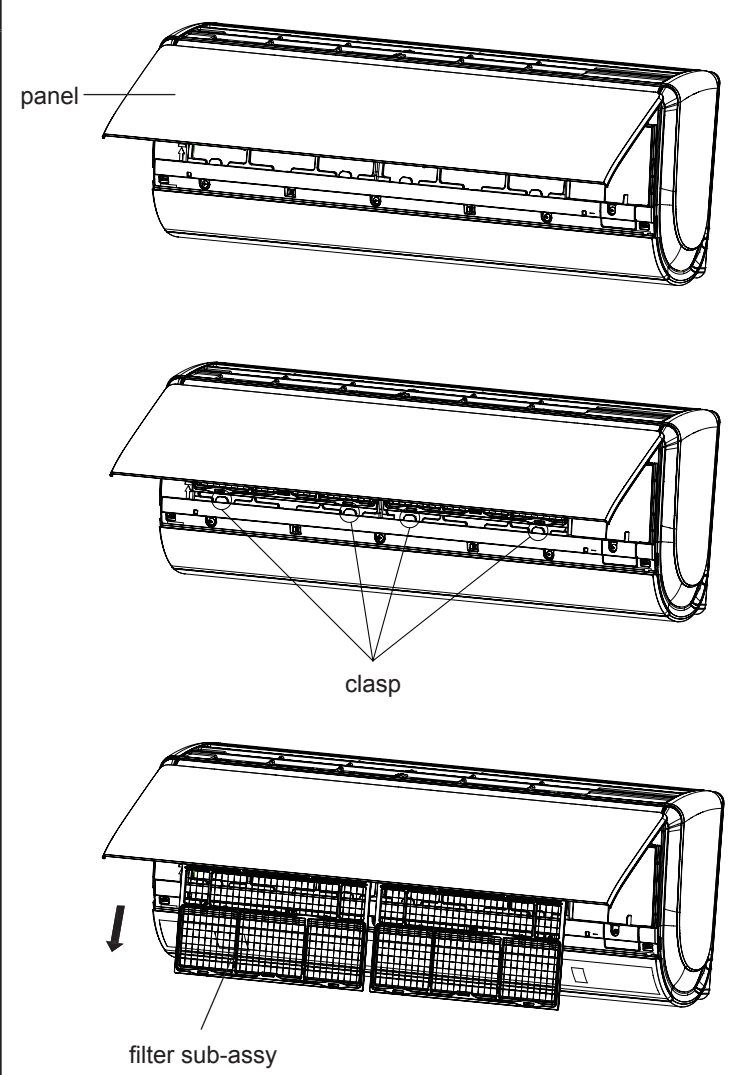
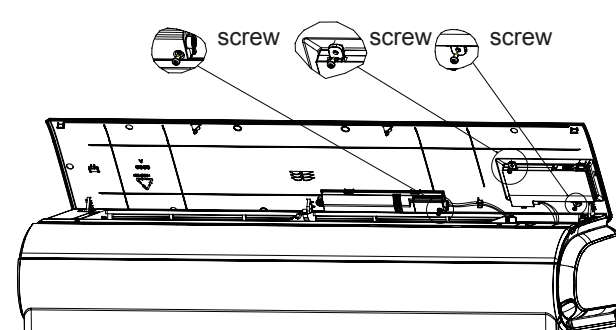
No.	Description	Part Code	Qty
		KW18HUCA4DO	
		CB264W00900_L74318	
1	Front Grill	01473050	1
2	Fan Motor	1501403402	1
3	/	/	/
4	Radiator	49015215	1
5	Main Board	30138000652	1
6	Electric Box Assy	10000100222	1
7	Terminal Board Support sub-assy	01715016	1
8	Terminal Board	4201025501	1
9	Handle	26233053	1
10	Left Side Plate	01305043P	1
11	Coping	01255006P	1
12	Motor Support Assy	01705038	1
13	Condenser Support Plate	01175092	1
14	Clapboard Sub-Assy	01235091	1
15	Condenser Assy	01100200326	1
16	Rear Grill	01475013	1
17	Wiring Clamp	26115004	1
18	Temperature Sensor	39000072	1
19	Right Side Plate	0130504402P	1
20	Handle Assy	02113109	1
21	Cut off Valve	07130239	1
22	Valve Support Sub-Assy	0170506101P	1
23	Valve Support Block	26113017	1
24	Electronic Expansion Valve assy	03017400017	1
25	4-Way Valve Assy	03025497	1
26	Compressor and Fittings	00105251	1
27	Drainage Connector	06123401	1
28	Chassis Sub-assy	02803315P	1
29	Drainage hole Cap	06813401	1
30	Axial Flow Fan	10335013	1
31	Cabinet	0143500401P	1
32	Valve Cover	22245003	1

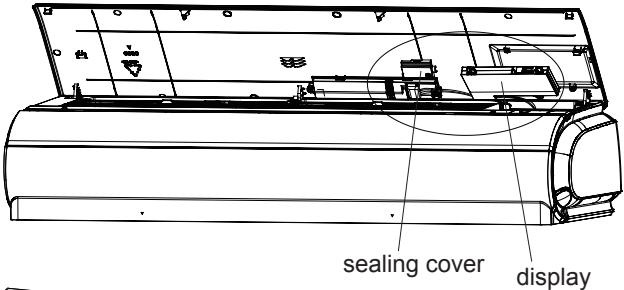
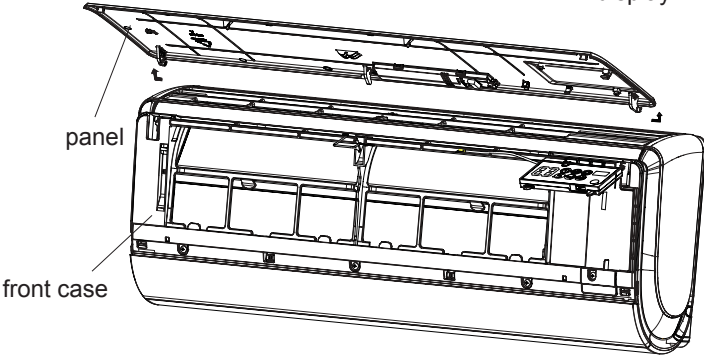
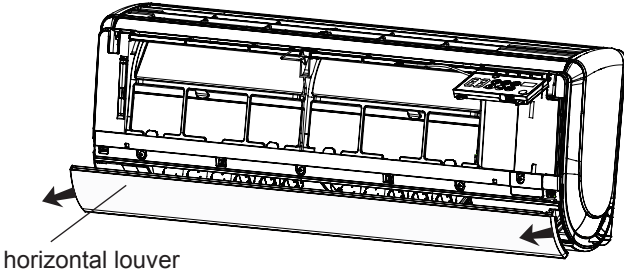
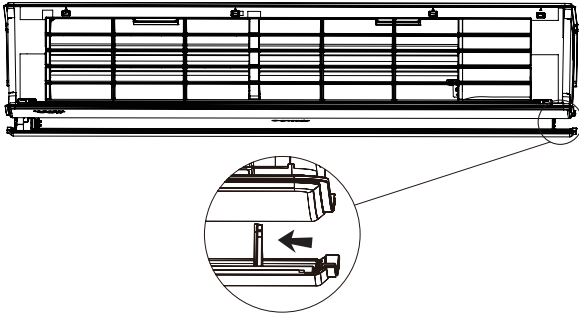
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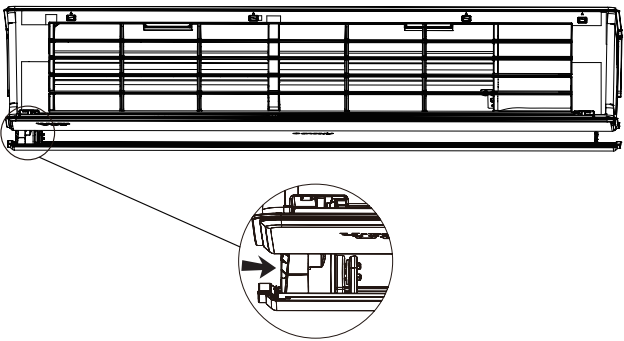
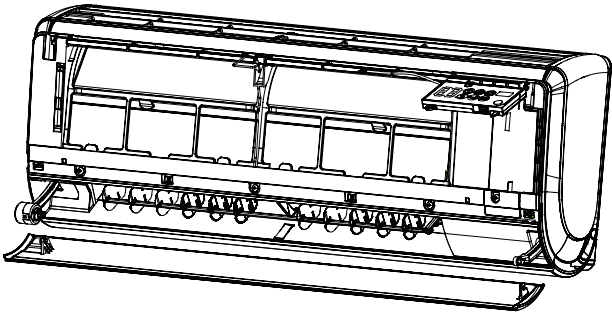
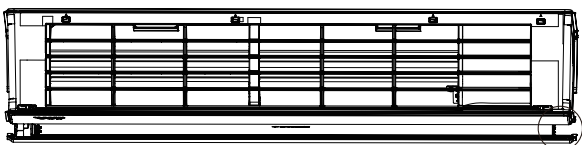
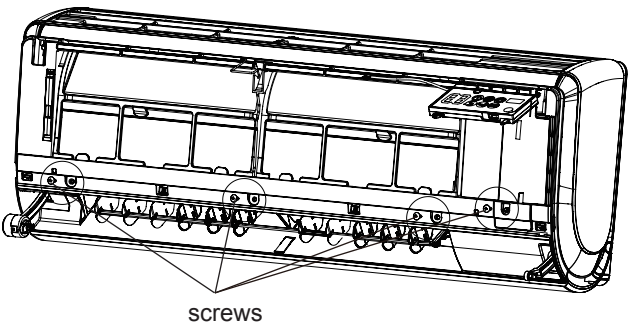
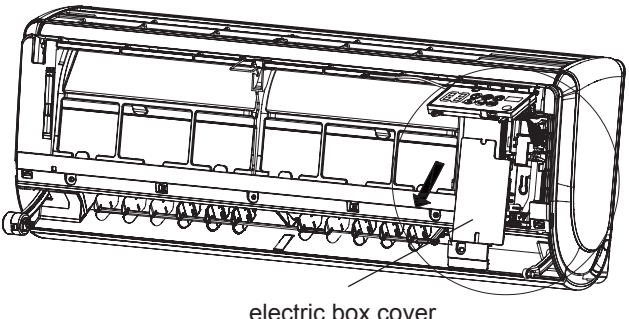
11. Removal Procedure

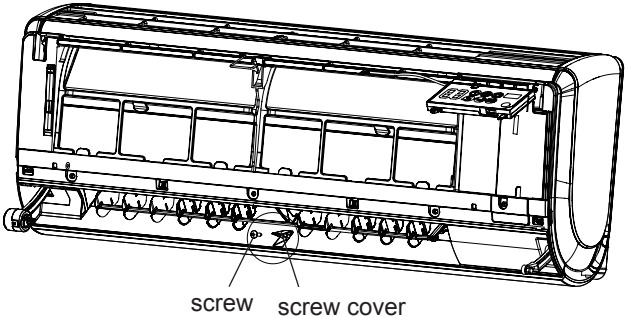
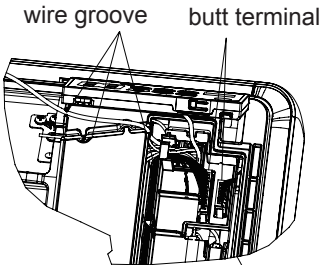
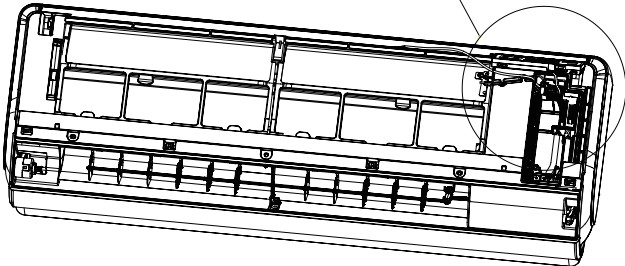
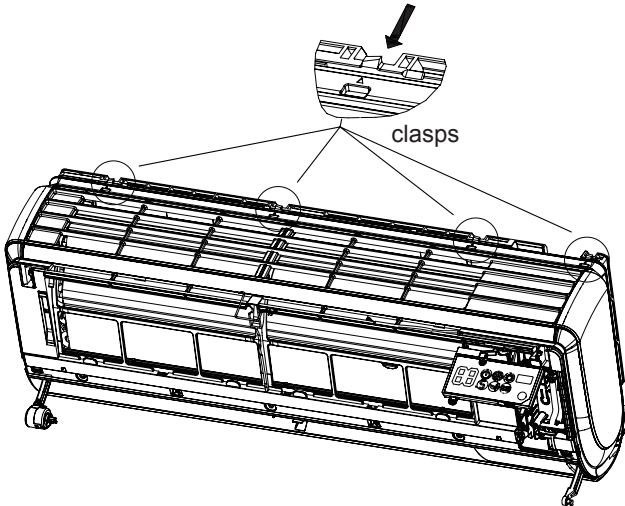
 **Caution:** discharge the refrigerant completely before removal.

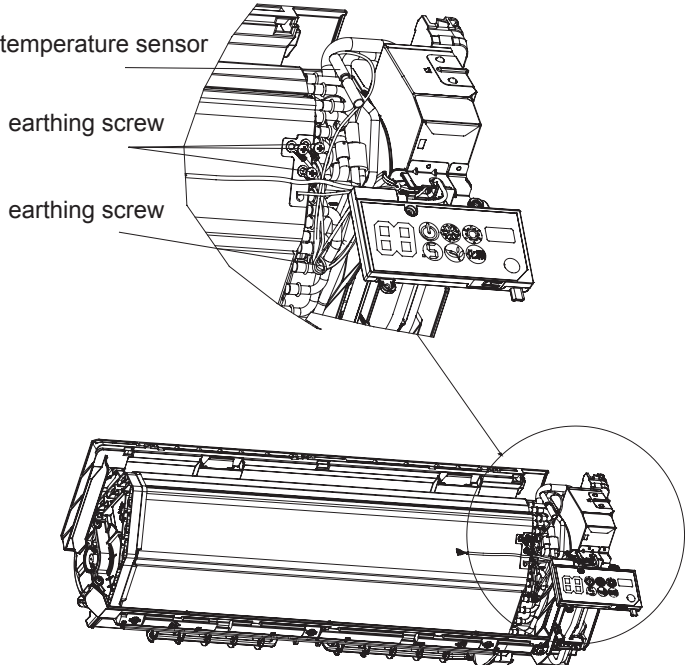
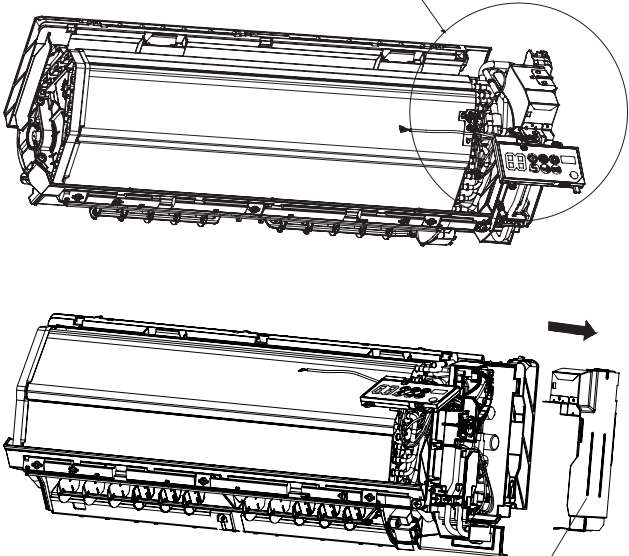
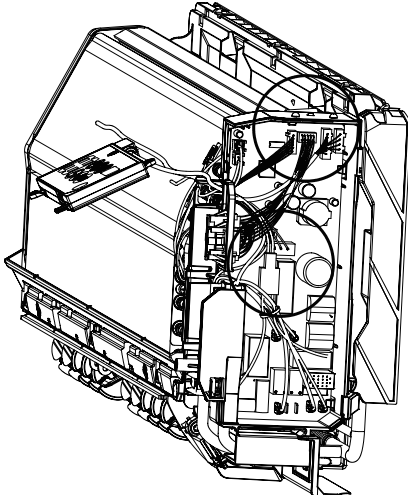
11.1 Removal Procedure of Indoor Unit

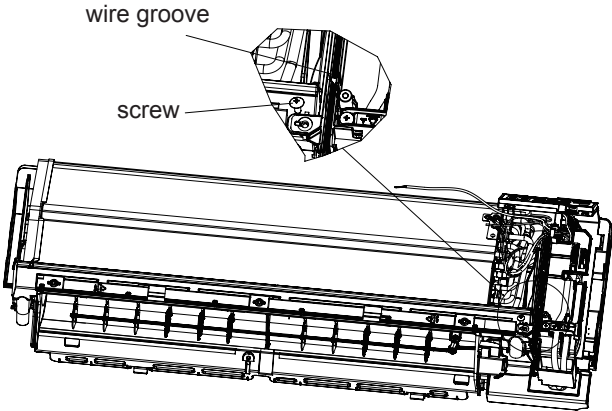
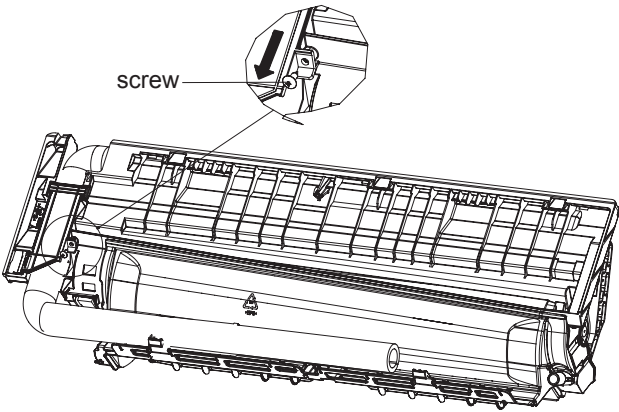
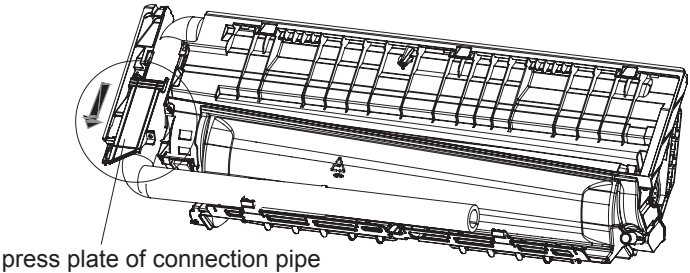
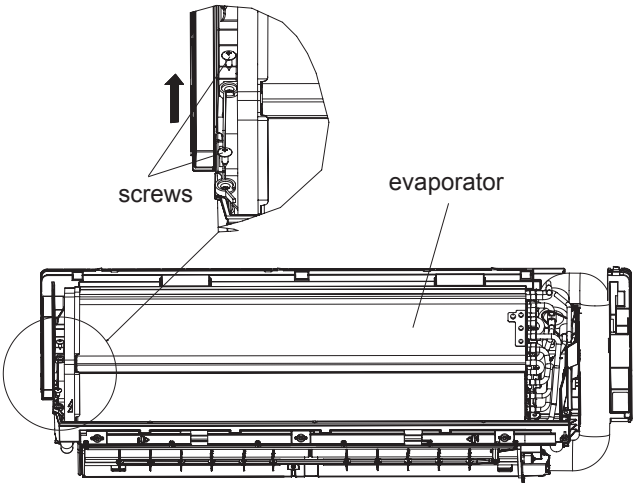
Steps	Procedure	
1. Remove filter sub-assy		
a	Open the panel.	
b	Remove clasps on filter.	
c	Remove filter sub-assy with hand.	
2. Remove panel		
a	Remove 3 screws on sealing cover of panel and display with screwdriver.	

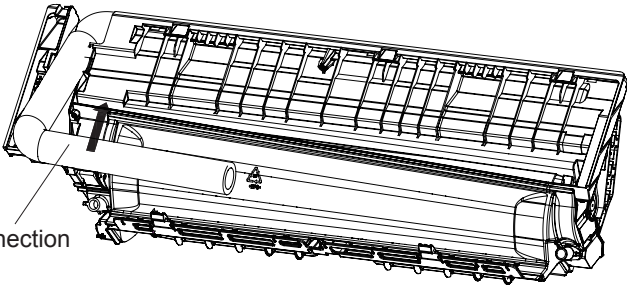
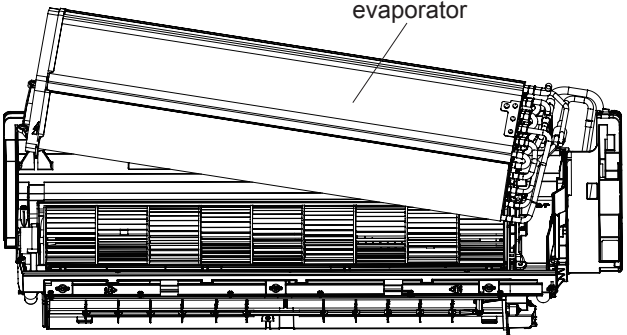
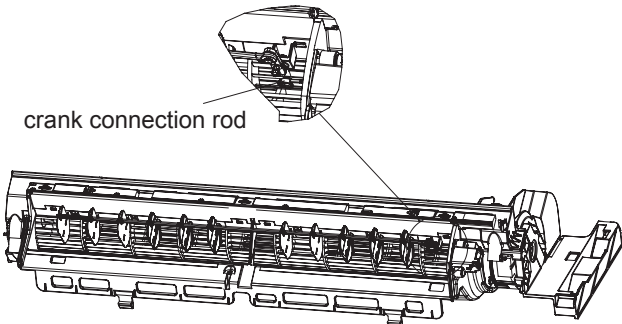
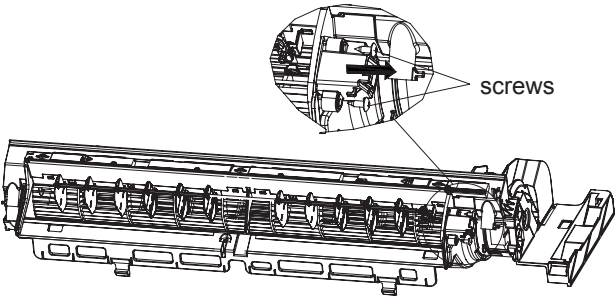
Steps	Procedure	
b	Remove sealing cover and display.	 The diagram shows a side view of the unit with the top cover partially open. A circular callout highlights the internal components, with labels 'sealing cover' and 'display' pointing to them.
c	Remove hinges at both sides of panel to separate panel and front case and then remove the panel.	 The diagram shows the front case of the unit with the panel removed. Labels 'panel' and 'front case' point to their respective parts.
3. Remove horizontal louver and front case		
a	Cut off power, hold both ends of horizontal louver with hand, and then draw it out horizontally.	 The diagram shows the front case with the horizontal louver being pulled out. An arrow points to the louver, and the label 'horizontal louver' is present.
b	Remove right end at first. Hold the right end of horizontal louver, push the connection rod with thumb to separate the connection rod and horizontal louver.	 The diagram shows the horizontal louver with the connection rod being pushed out. A circular callout provides a close-up view of the connection rod being pushed out, with an arrow indicating the direction of movement.

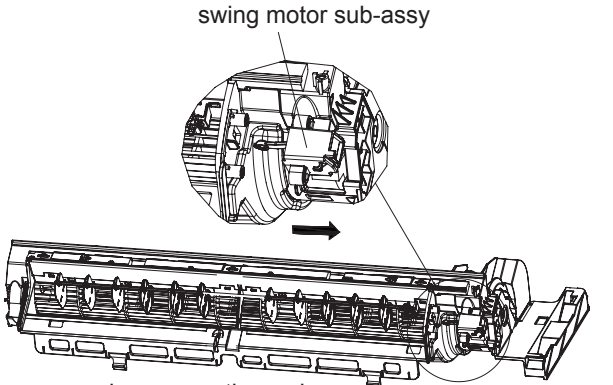
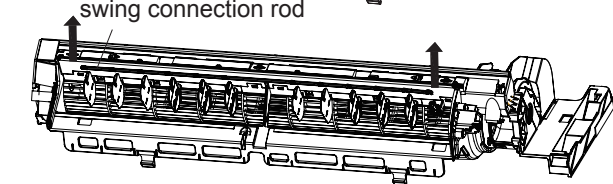
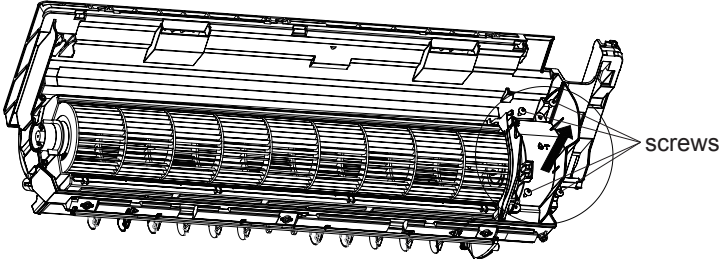
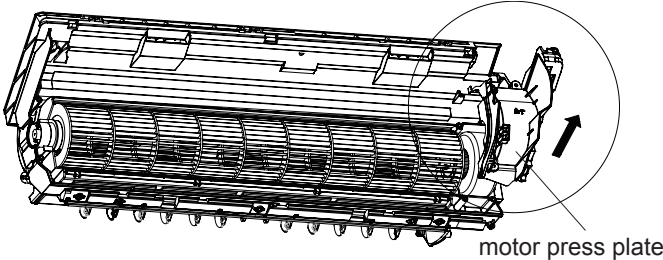
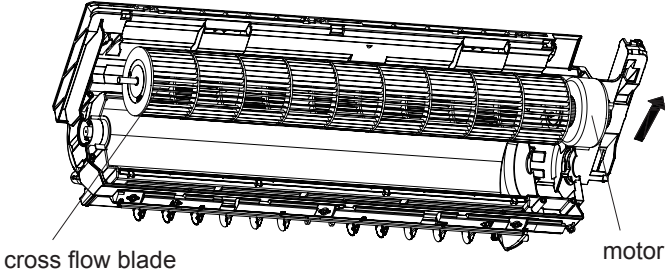
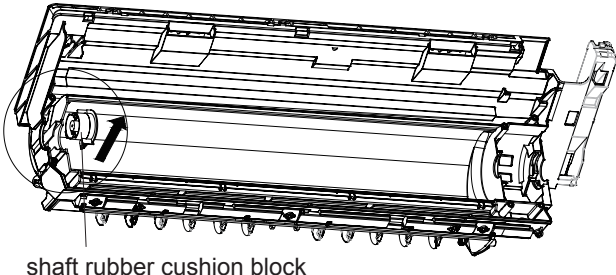
Steps	Procedure	
c	Remove the left end. Hold the end of connection rod with left hand, hold the horizontal louver with right hand to separate connection rod and horizontal louver.	
d	Remove the horizontal louver along the axle center direction.	
e	Note: (during operation, install the left end and then install the right end. After installation, re-energize the unit until the horizontal louver is reset. After that, you can operate the unit).	
f	Remove 4 screws on front case and electric box cover with screwdriver.	
g	Remove electric box cover.	

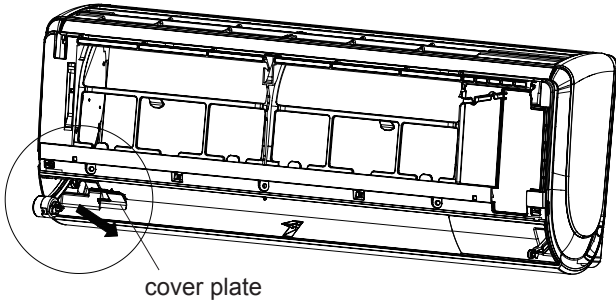
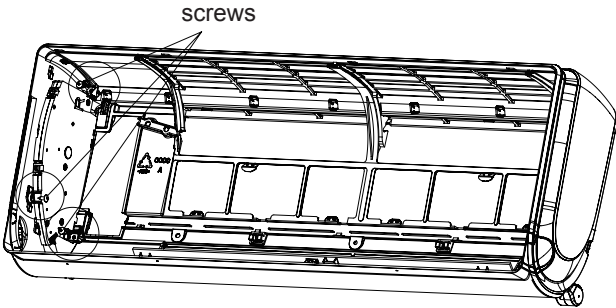
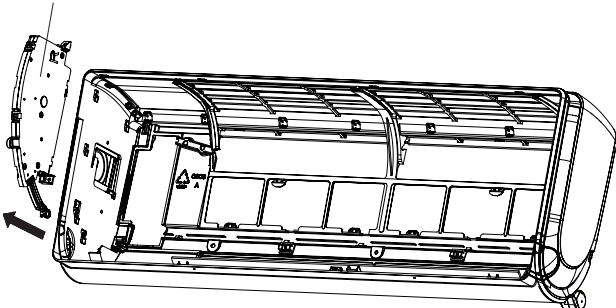
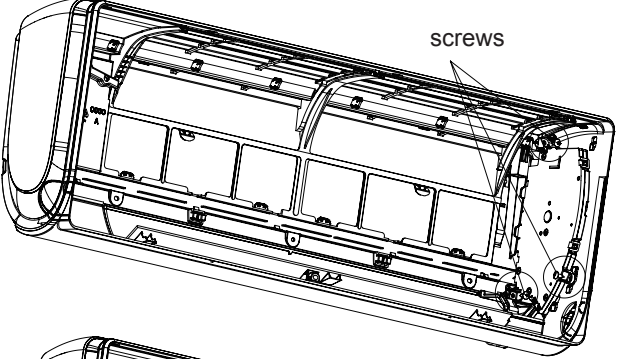
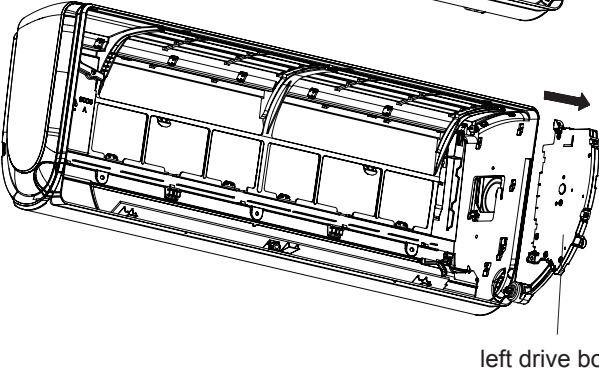
Steps	Procedure	
h	Turn over the screw cover on front case with hand, and then remove one screw inside the screw cover with screwdriver.	
i	Pull out two butt terminals on electric box, and then take out connection wire of butt terminal, connection wire of inspection board and wire of temperature sensor from the wire groove.	 
j	Open 4 clasps at left, middle and right side of front case with hand.	

Steps	Procedure	
4. Remove electric box		
a	Remove three earthing screws with screws, pull out the indoor tube temperature sensor with hand and then cut off the tileline with scissors.	 <p>temperature sensor</p> <p>earthing screw</p> <p>earthing screw</p>
b	Take out the electric box shielding cover sub-assy.	 <p>shielding cover sub-assy of electric box</p>
5. Remove evaporator		
a	Pull out the power plug from motor and stepping motor.	


b	Remove screws fixing electric box with screwdriver, and then take out the wires from the wire groove of electric box with hand.	 <p>Diagram illustrating the removal of screws from the electric box. A callout shows a close-up of a screw being removed from a wire groove.</p>
c	Remove screw from press plate of connection pipe with screwdriver.	 <p>Diagram illustrating the removal of a screw from the press plate of the connection pipe. A callout shows a close-up of a screw being removed from the press plate.</p>
d	Remove press plate of connection pipe with hand to separate it from the bottom case.	 <p>Diagram illustrating the removal of the press plate of the connection pipe. A callout shows a close-up of the press plate being lifted from the bottom case.</p>
e	Remove 2 screws at the connection position of evaporator and bottom case with screwdriver.	 <p>Diagram illustrating the removal of screws from the connection position of the evaporator and bottom case. A callout shows a close-up of two screws being removed from the connection position.</p>

Steps	Procedure	
f	Open the connection pipe of evaporator with hand.	 connection pipe
g	Lift up the left end of evaporator with hand, and then take out the evaporator.	
		 evaporator
6. Remove swing blade		
a	Remove crank connection rod.	 crank connection rod
b	Remove 2 screws fixing swing motor cover with screwdriver.	
		 screws

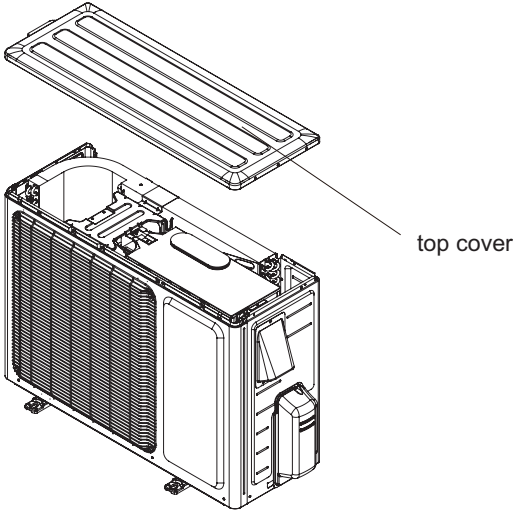
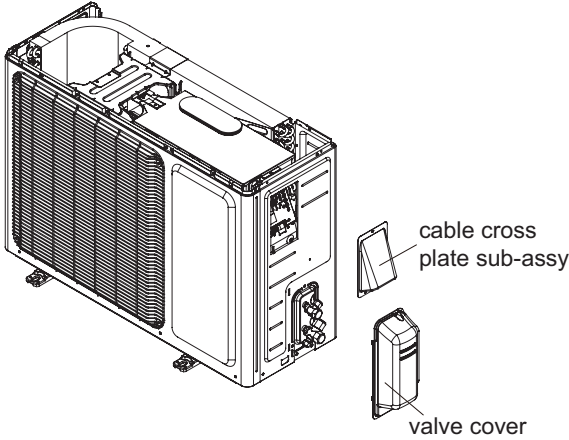
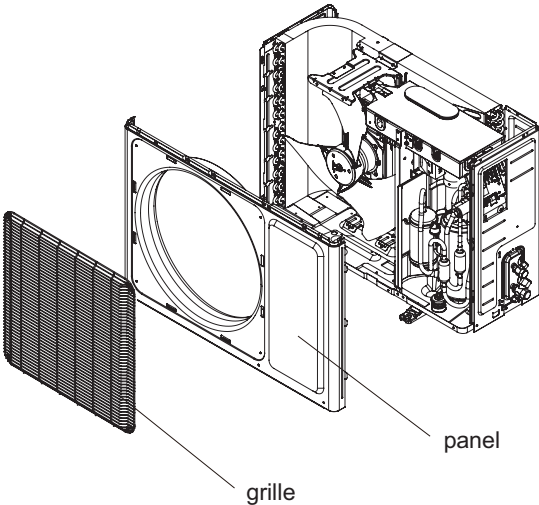
Steps	Procedure	
c	Remove swing motor sub-assy.	
d	Take out swing connection rod to separate it from the swing blade.	
7. Remove cross flow blade and motor		
a	Remove 4 screws fixing the motor press plate with screwdriver.	
b	Take out the motor press plate.	
c	Take out cross flow blade and motor.	
d	Pull out the shaft rubber cushion block with hand.	

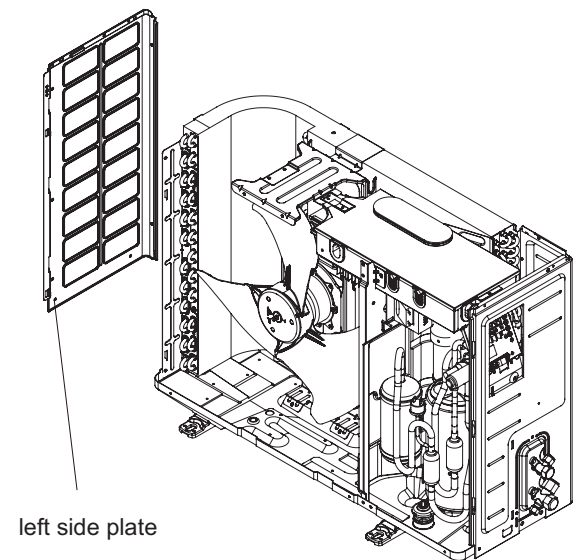
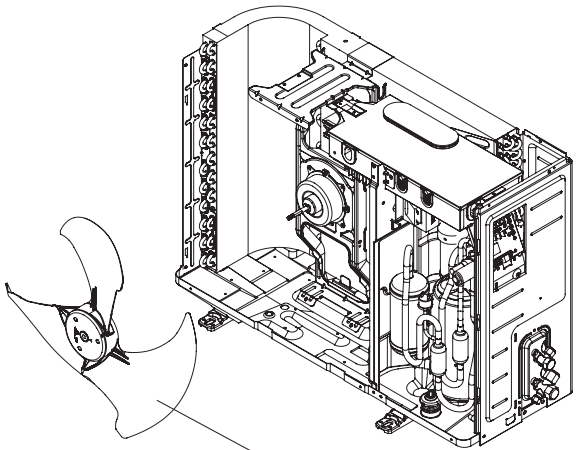
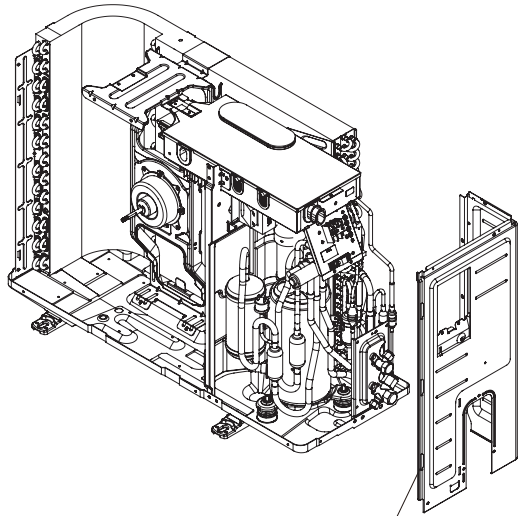
Steps	Procedure
8. Remove drive box	
a	Remove the left side cover plate of front case. 
b	Remove 3 screws fixing the left drive box with screwdriver. 
c	Take out right drive box. 
d	Remove 3 screws fixing left drive box with screwdriver. 
e	Take out the left drive box. 

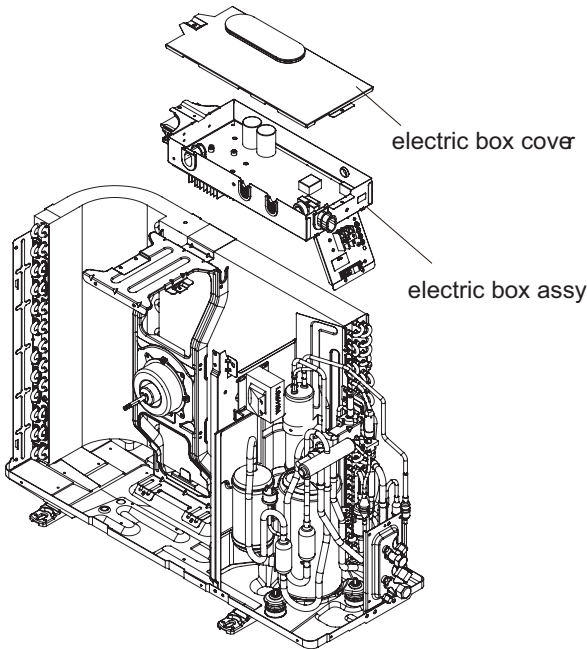
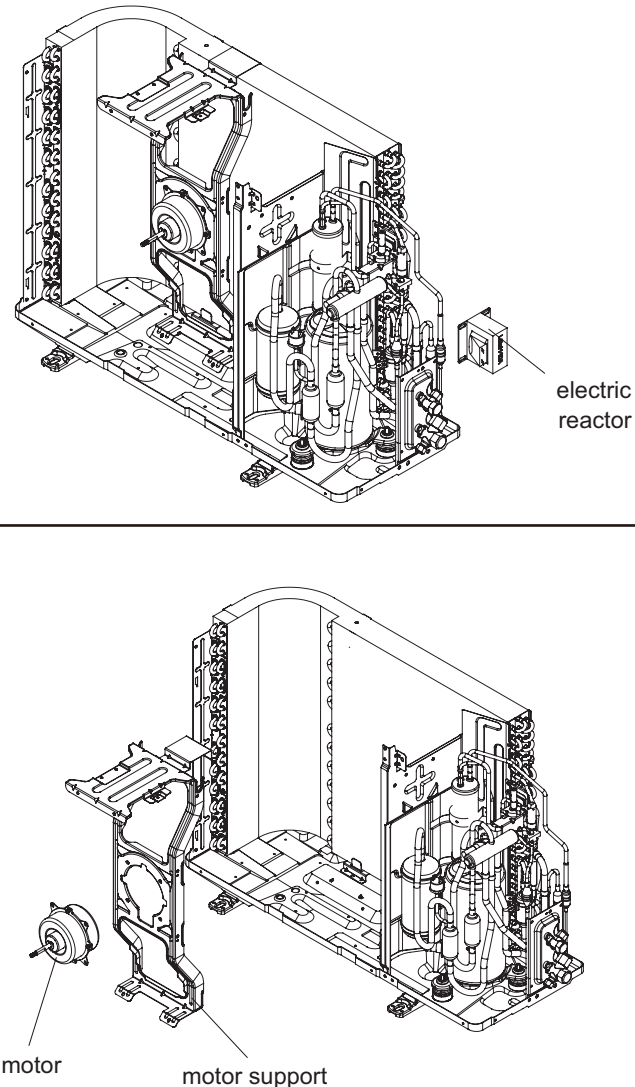
11.2 Removal Procedure of Outdoor Unit

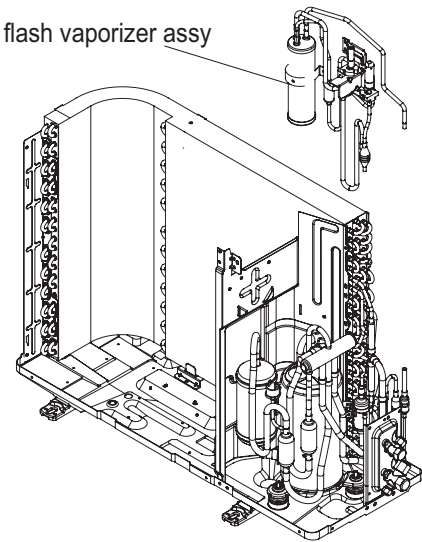
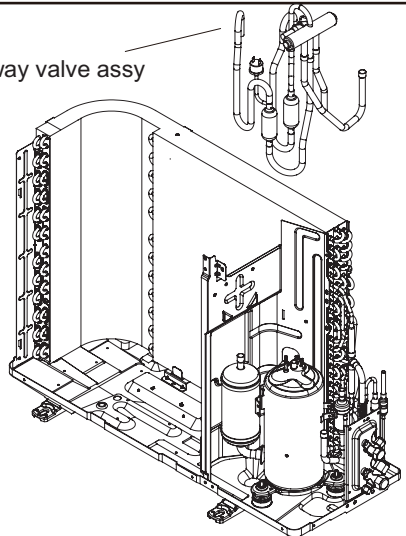
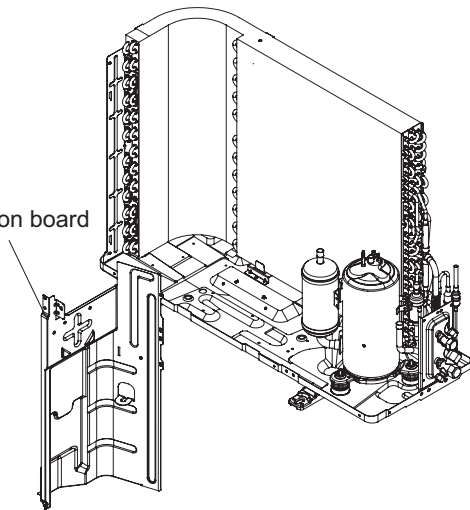
 **Warning:** Be sure to wait for a minimum of 20 minutes after turning off all power supplies and discharge the refrigerant completely before removal.

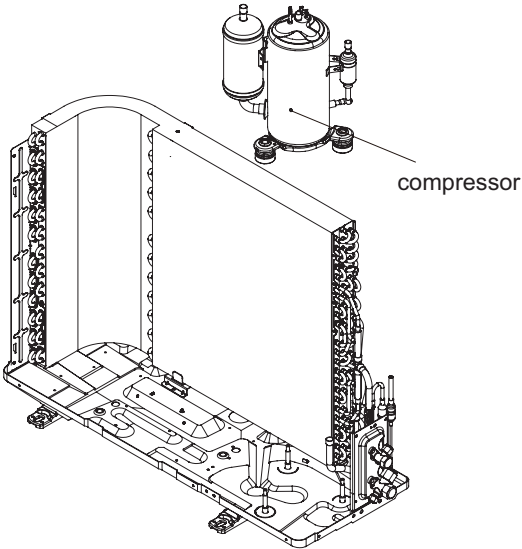
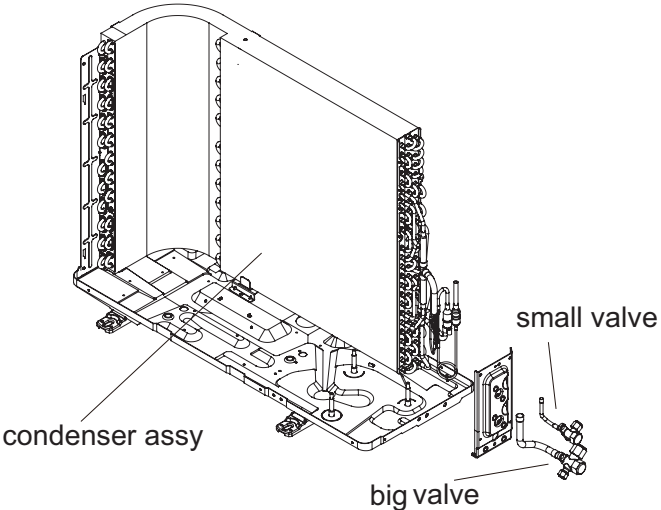
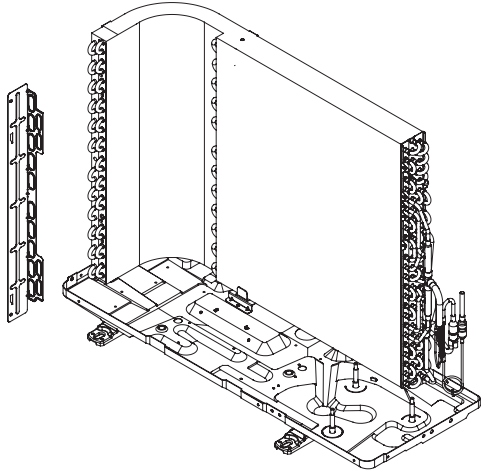
09K/12K

Steps	Procedure
1. Remove top cover	
Remove the screws connecting top cover, left and right side plate, as well as panel, to remove the top cover.	
2. Remove cable cross plate sub-assy and valve cover	
Remove the screws connecting cable cross plate sub-assy and right side plate, to remove the cable cross plate sub-assy. Remove the screw fixing valve cover, to remove the cover.	
3. Remove panel and grille	
Remove the screws fixing panel, to remove the panel. Remove the screws connecting panel grille and panel, loosen the clamp, to remove the panel grille.	

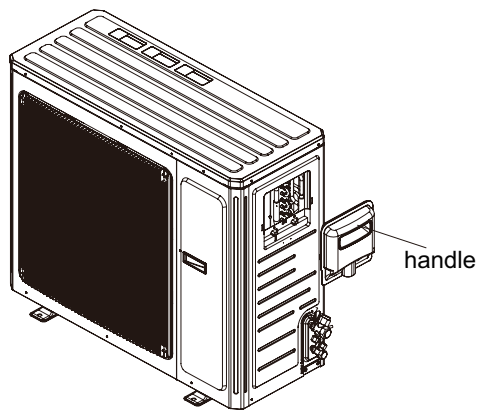
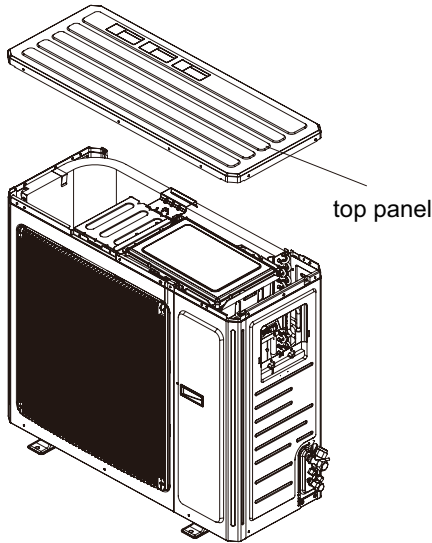
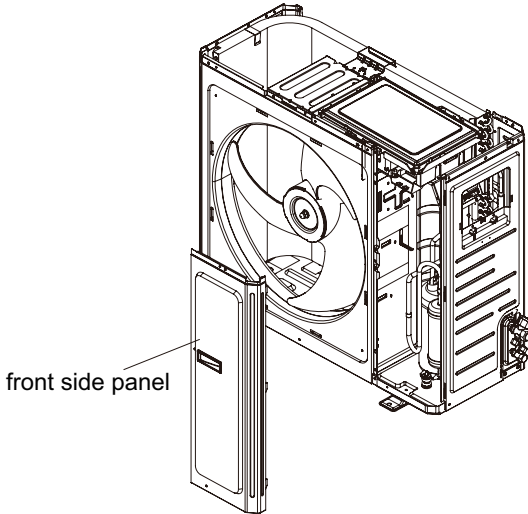
Steps	Procedure	
4. Remove left side plate	<p>Remove the screws fixing left side plate and condenser support board, to remove the left side plate.</p>	 <p>left side plate</p>
5. Remove cross fan blade	<p>Remove the screw nut fixing cross fan blade, remove the gasket and spring cushion, to remove the cross fan blade.</p>	 <p>cross fan blade</p>
6. Remove right side plate	<p>Remove the screws fixing right side plate and valve support, to remove the right side plate.</p>	 <p>right side plate</p>

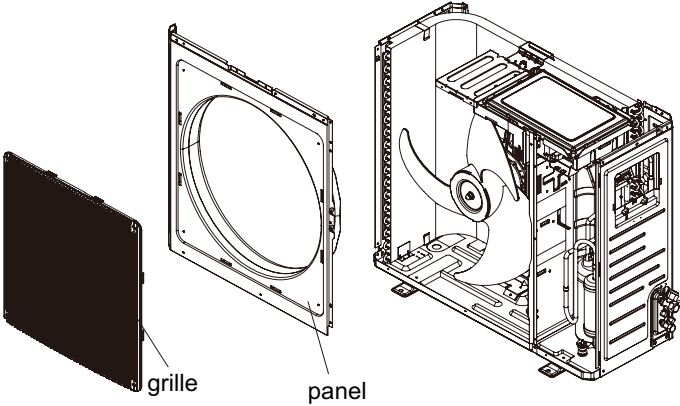
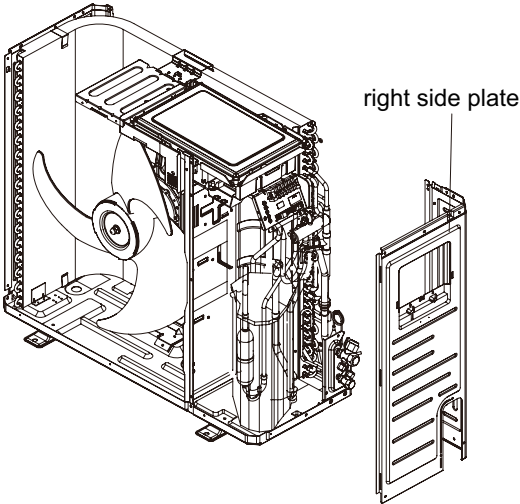
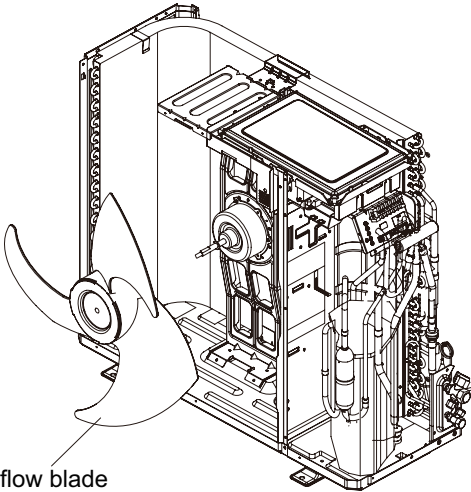
Steps	Procedure	
7. Remove electric box assy	<p>Remove screws fixing electric box assy and mid-isolation board, loosen the bonding tie, pull off the wiring terminal, lift to remove the electric box assy.</p>	 <p>electric box cover</p> <p>electric box assy</p>
8. Remove electric reactor		
9. Remove motor and motor support	<p>Remove the four tapping screws fixing motor, pull out the contact tag of motor wiring, to remove the motor. Remove the two tapping screws fixing motor support and chassis, lift to remove the motor support.</p>	 <p>electric reactor</p> <p>motor</p> <p>motor support</p>

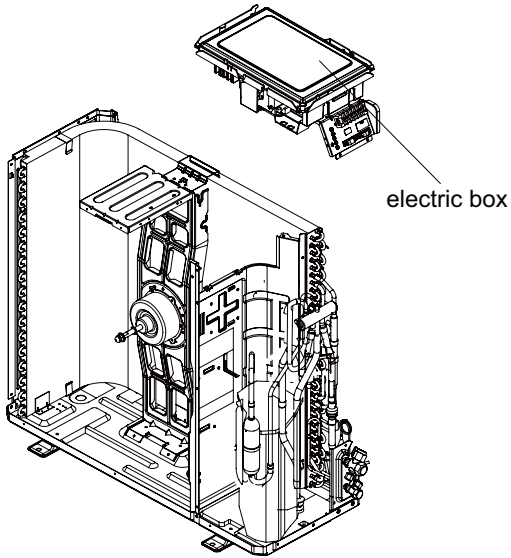
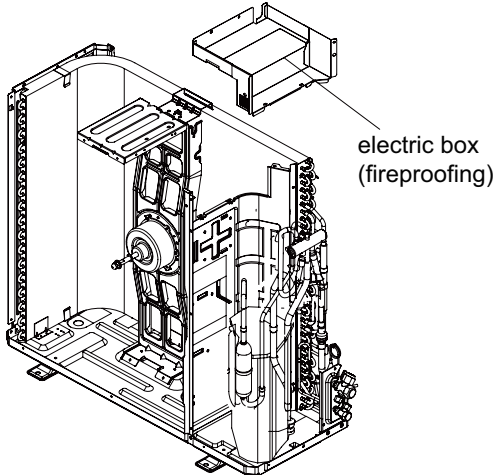
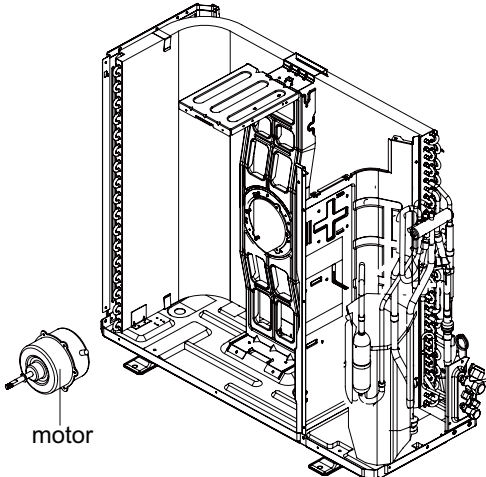
Steps	Procedure
10. Remove flash vaporizer assy	 <p>flash vaporizer assy</p> <p>Remove the screws connecting mid-isolation board, lift to remove the flash vaporizer assy.</p>
11. Remove four-way valve assy	 <p>four-way valve assy</p> <p>Welding cut the spot weld of four-way valve assy, compressor air suction/discharging valve and condenser pipe outlet, lift to remove the four-way valve assy. (Note: release the refrigerant before welding cutting.)</p>
12. Remove mid-isolation board	 <p>mid-isolation board</p> <p>Remove the screws connecting mid-isolation board, chassis and condenser assy, to remove the mid-isolation.</p>

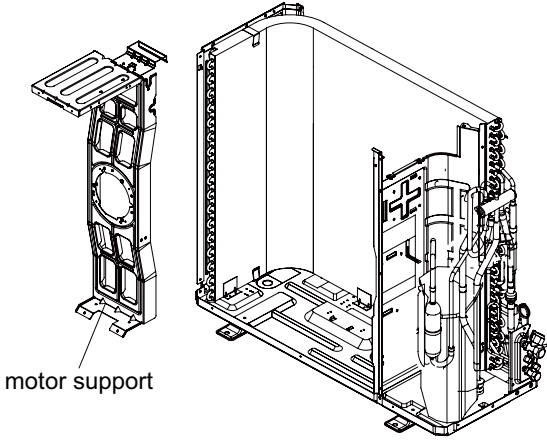
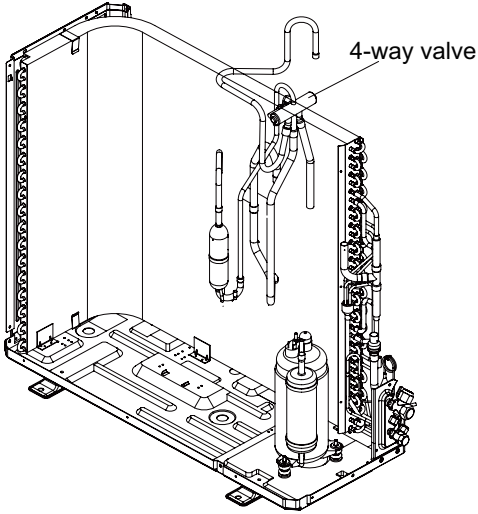
Steps	Procedure	
13. Remove compressor	<p>Remove the three feet screwnuts fixing compressor, to remove the compressor.</p>	
14. Remove big and small valve assy	<p>Remove screws connecting condenser assy and chassis, to remove the condenser assy. Remove the screws fixing big and small valve, to remove the valves.</p>	
15. Remove chassis sub-assy	<p>Remove screws connecting condenser assy and chassis, to remove the chassis sub-assy.</p>	

18K

Steps	Procedure	
1.Remove handle	<p>Twist off the screws used for fixing the handle, pull the handle up ward to remove it.</p>	
2.Remove top panel		
3.Remove front side panel	<p>Loosen the screws connecting the front side panel and chassis. Remove the front side panel.</p>	
		

Steps	Procedure	
4.Remove grille and panel		
	<p>Twist off the screws connecting the grille and panel, and then remove the grille.</p> <p>Twist off the screws connecting the panel, chassis and motor support with screwdriver, and then remove the panel.</p>	
5.Remove right side plate		
	<p>Twist off the screws connecting the right side plate and chassis, valve support and condenser, and then remove the right side plate.</p>	
6.Remove axial flow blade		
	<p>Twist off the nuts on blade with wrench and then remove the axial flow blade.</p>	

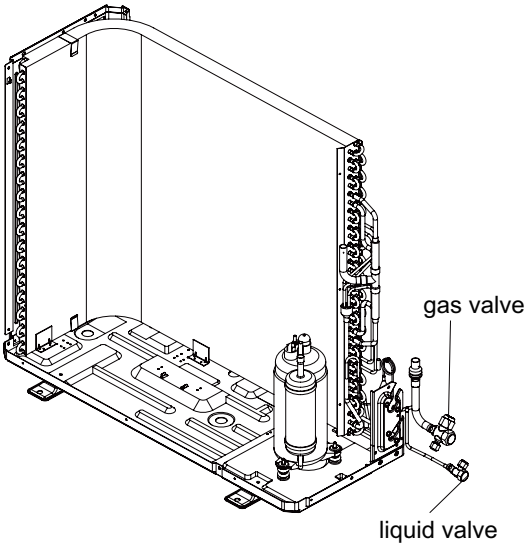
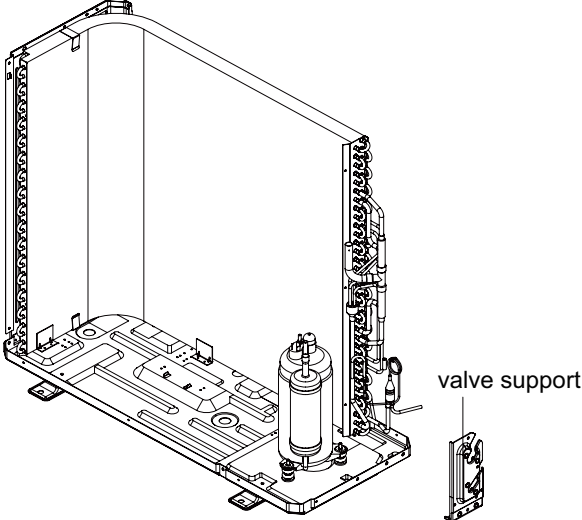
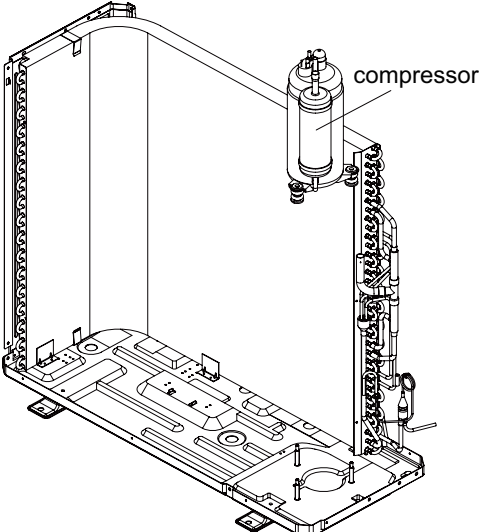
Steps	Procedure
<p>7.Remove electric box</p>	<div data-bbox="196 526 699 646"> <p>Twist off the screws on electric box, cut off the tieline with scissors or pliers, pull out the wiring terminal, pull it upwards to remove the electric box.</p> </div> <div data-bbox="196 978 716 1065"> <p>Twist off the screws on electric box (fireproofing) with screwdriver, and then remove the electric box (fireproofing).</p> </div> <div data-bbox="911 248 1422 803">  <p>electric box</p> </div> <div data-bbox="911 873 1406 1345">  <p>electric box (fireproofing)</p> </div>
<p>8.Remove motor</p>	<div data-bbox="196 1596 716 1683"> <p>Twist off the tapping screws fixing the motor, pull out the pin of leading wire for motor and then remove the motor.</p> </div> <div data-bbox="857 1443 1344 1917">  <p>motor</p> </div>

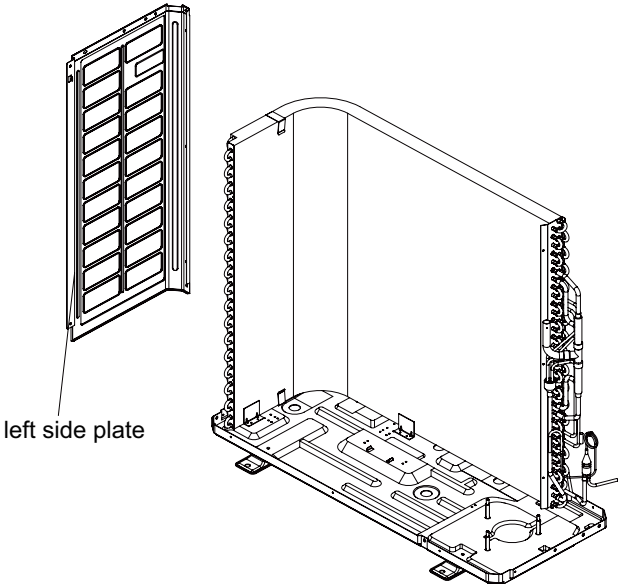
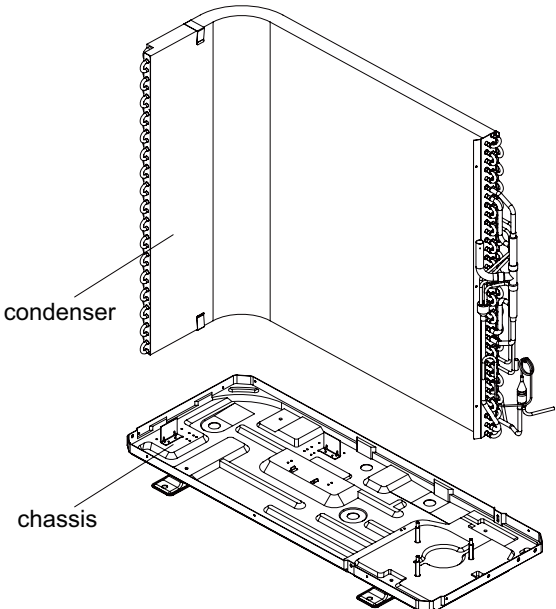
Steps	Procedure
9.Remove motor support	 <p>motor support</p>
10.Remove isolation sheet	
11.Remove 4-way valve	 <p>4-way valve</p>

Twist off the tapping screws fixing the motor support, pull it upwards and then remove the motor support.

Twist off the screws connecting isolation sheet and end plate of condenser and chassis, and then remove the isolation sheet.

Unsolder the pipeline between compressor, condenser, gas and liquid valve, and then remove the 4-way valve. (note: release all refrigerant before unsoldering).

Steps	Procedure
<p>12.Remove gas valve and liquid valve</p> <p>Twist off the 2 bolts fixing the valve sub-assy. Unsolder the soldering joint between gas valve and air-return pipe and then remove the gas valve.(note: when unsoldering the soldering joint, wrap the gas valve with wet cloth completely to avoid the damage to valve, and release all refrigerant completely at first). Unsolder the soldering joint between liquid valve and connection pipe of liquid valve, and then remove the liquid valve.</p>	
<p>13.Remove valve support</p> <p>Twist off the screws connecting valve support and chassis, and then remove the valve support.</p>	
<p>14.Remove compressor</p> <p>Twist off the 3 foot nuts on compressor and then remove the compressor.</p>	

Steps	Procedure	
15.Remove left side plate	<p>Twist off the screws connecting the left side plate and chassis with screwdriver, and then remove the left side plate.</p>	
16.Remove chassis and condenser		
	<p>Pull it upwards to separate the chassis and condenser.</p>	

Appendix:

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: $T_f = T_c \times 1.8 + 32$

Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

Appendix 2: Configuration of Connection Pipe

- Standard length of connection pipe (More details please refer to the specifications.)
- Min. length of connection pipe is 3m.
- Max. length of connection pipe and max. high difference.(More details please refer to the specifications.)
- The additional refrigerant oil and refrigerant charging required after prolonging connection pipe
 - After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.
 - The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):
 - Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table.The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.
 - Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Additional refrigerant charging amount for R22, R407C, R410A and R134a			
Diameter of connection pipe		Outdoor unit throttle	
Liquid pipe(mm)	Gas pipe(mm)	Cooling only(g/m)	Cooling and heating(g/m)
Φ6	Φ9.5 or Φ12	15	20
Φ6 or Φ9.5	Φ16 or Φ19	15	50
Φ12	Φ19 or Φ22.2	30	120
Φ16	Φ25.4 or Φ31.8	60	120
Φ19	/	250	250
Φ22.2	/	350	350

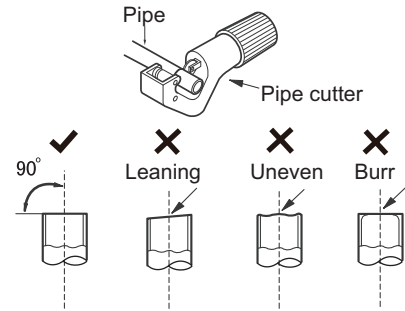
Appendix 3: Pipe Expanding Method

Note:

Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

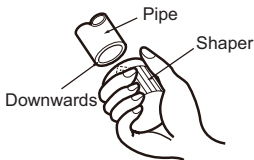
A: Cut the pip

- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



B: Remove the burrs

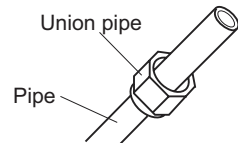
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.



C: Put on suitable insulating pipe

D: Put on the union nut

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



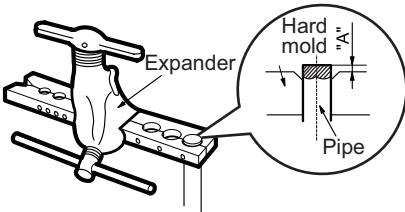
E: Expand the port

- Expand the port with expander.

Note:

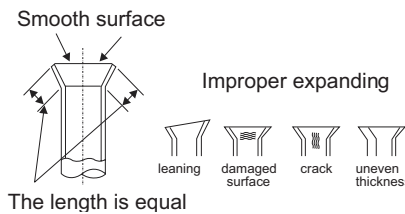
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



F: Inspection

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(℃)	Resistance(kΩ)		Temp(℃)	Resistance(kΩ)		Temp(℃)	Resistance(kΩ)		Temp(℃)	Resistance(kΩ)
-19	181.4		20	25.01		59	5.13		98	1.427
-18	171.4		21	23.9		60	4.948		99	1.386
-17	162.1		22	22.85		61	4.773		100	1.346
-16	153.3		23	21.85		62	4.605		101	1.307
-15	145		24	20.9		63	4.443		102	1.269
-14	137.2		25	20		64	4.289		103	1.233
-13	129.9		26	19.14		65	4.14		104	1.198
-12	123		27	18.13		66	3.998		105	1.164
-11	116.5		28	17.55		67	3.861		106	1.131
-10	110.3		29	16.8		68	3.729		107	1.099
-9	104.6		30	16.1		69	3.603		108	1.069
-8	99.13		31	15.43		70	3.481		109	1.039
-7	94		32	14.79		71	3.364		110	1.01
-6	89.17		33	14.18		72	3.252		111	0.983
-5	84.61		34	13.59		73	3.144		112	0.956
-4	80.31		35	13.04		74	3.04		113	0.93
-3	76.24		36	12.51		75	2.94		114	0.904
-2	72.41		37	12		76	2.844		115	0.88
-1	68.79		38	11.52		77	2.752		116	0.856
0	65.37		39	11.06		78	2.663		117	0.833
1	62.13		40	10.62		79	2.577		118	0.811
2	59.08		41	10.2		80	2.495		119	0.77
3	56.19		42	9.803		81	2.415		120	0.769
4	53.46		43	9.42		82	2.339		121	0.746
5	50.87		44	9.054		83	2.265		122	0.729
6	48.42		45	8.705		84	2.194		123	0.71
7	46.11		46	8.37		85	2.125		124	0.692
8	43.92		47	8.051		86	2.059		125	0.674
9	41.84		48	7.745		87	1.996		126	0.658
10	39.87		49	7.453		88	1.934		127	0.64
11	38.01		50	7.173		89	1.875		128	0.623
12	36.24		51	6.905		90	1.818		129	0.607
13	34.57		52	6.648		91	1.736		130	0.592
14	32.98		53	6.403		92	1.71		131	0.577
15	31.47		54	6.167		93	1.658		132	0.563
16	30.04		55	5.942		94	1.609		133	0.549
17	28.68		56	5.726		95	1.561		134	0.535
18	27.39		57	5.519		96	1.515		135	0.521
19	26.17		58	5.32		97	1.47		136	0.509

Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-29	853.5	10	98	49	18.34	88	4.754
-28	799.8	11	93.42	50	17.65	89	4.609
-27	750	12	89.07	51	16.99	90	4.469
-26	703.8	13	84.95	52	16.36	91	4.334
-25	660.8	14	81.05	53	15.75	92	4.204
-24	620.8	15	77.35	54	15.17	93	4.079
-23	580.6	16	73.83	55	14.62	94	3.958
-22	548.9	17	70.5	56	14.09	95	3.841
-21	516.6	18	67.34	57	13.58	96	3.728
-20	486.5	19	64.33	58	13.09	97	3.619
-19	458.3	20	61.48	59	12.62	98	3.514
-18	432	21	58.77	60	12.17	99	3.413
-17	407.4	22	56.19	61	11.74	100	3.315
-16	384.5	23	53.74	62	11.32	101	3.22
-15	362.9	24	51.41	63	10.93	102	3.129
-14	342.8	25	49.19	64	10.54	103	3.04
-13	323.9	26	47.08	65	10.18	104	2.955
-12	306.2	27	45.07	66	9.827	105	2.872
-11	289.6	28	43.16	67	9.489	106	2.792
-10	274	29	41.34	68	9.165	107	2.715
-9	259.3	30	39.61	69	8.854	108	2.64
-8	245.6	31	37.96	70	8.555	109	2.568
-7	232.6	32	36.38	71	8.268	110	2.498
-6	220.5	33	34.88	72	7.991	111	2.431
-5	209	34	33.45	73	7.726	112	2.365
-4	198.3	35	32.09	74	7.47	113	2.302
-3	199.1	36	30.79	75	7.224	114	2.241
-2	178.5	37	29.54	76	6.998	115	2.182
-1	169.5	38	28.36	77	6.761	116	2.124
0	161	39	27.23	78	6.542	117	2.069
1	153	40	26.15	79	6.331	118	2.015
2	145.4	41	25.11	80	6.129	119	1.963
3	138.3	42	24.13	81	5.933	120	1.912
4	131.5	43	23.19	82	5.746	121	1.863
5	125.1	44	22.29	83	5.565	122	1.816
6	119.1	45	21.43	84	5.39	123	1.77
7	113.4	46	20.6	85	5.222	124	1.725
8	108	47	19.81	86	5.06	125	1.682
9	102.8	48	19.06	87	4.904	126	1.64

Note: The information above is for reference only.

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